FLAT VESSEL HEAD INSUL. (cont'd.)

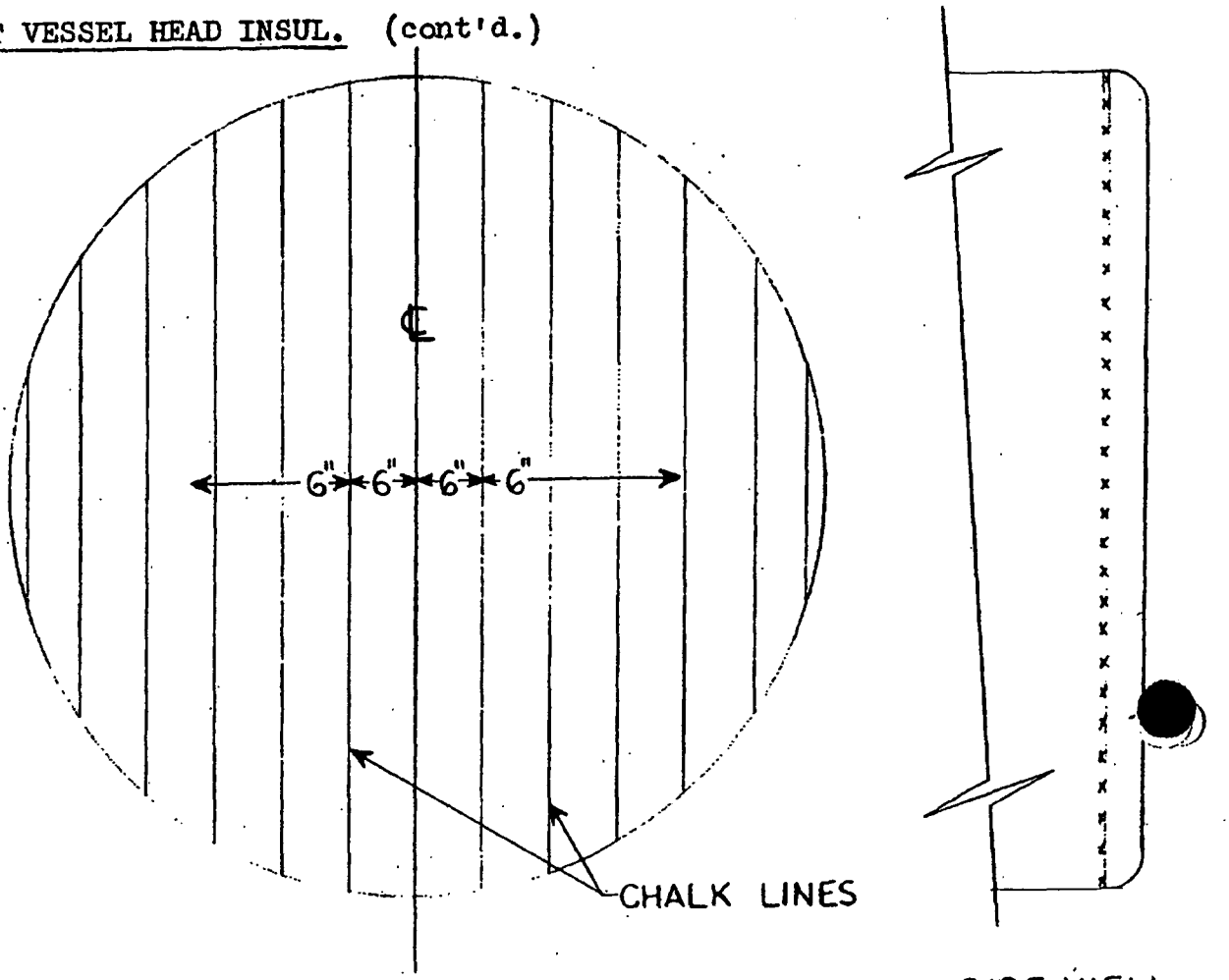

FIGURE 6 FLAT HEAD

SIDE VIEW

4A1.3 Make a mark on the center line 3" from the edge of the head (bottom edge of heads on horizontal vessels). Starting at this 3" mark, the center line shall be marked every 6" to the other edge. If the last mark is more than 4" from the edge make a mark about 1½" from the edge. (See figure 7) Intersecting the center line at these marks strike lines across the head, 90° to the center line. (See figure 7)