MD-3-A

PACKAGE TICKET (DRY AND PASTE ONLY)

CODE K 790 LOT A0595

NET WT/PKG	NO. PKG	PACK. WGT	LOCATION	PQ
50	80	4000		
	STUMP	Lot #4032		

TOTAL NET WT. 4000 PKG. N–CODE 4032

PROD. SPVR.	DATE	WHSE. OPER.
[illegible]	3 12 84	

DATE PRINTED: 1/20/82

PRODUCT NAME = KROLOR YELLOW PRIMROSE NON-BLEEDING

CG 03 CODE KY-790-D PKG _____

LOT A2J95

EST. WT. 4006* LBS. 22/262

PROCESSES: KY-790-D (C,D) APPROVED BY FWP 01/19/82

TYPED BY JMH

MAKING NOTES _____

JOB NAME: 03KY790DPD

INSTRUCTIONS					= PRESSING =	RECORD				
VAT	262				PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE	12/24				STARTED	8PM				
TIME	8 PM				CAKES USED	48				
RELEASED BY	Jan				WATER ON					
PRESS	22	23	24	95	96	HRS. WASHED	1 Hr				
NO. OF CAKES	46	46	52	40	40	M MHOS	436				
PRESS WITH AGITATION						HRS. WASHED	4				
WASH TO 500 M MHOS WITH 35-75* WATER						M MHOS					
TEST AFTER 3 HOURS						HRS. WASHED					
LOAD ON 6 CARS (KY-790-D CARS ONLY)						M MHOS					
#3 CLEAN ALL EQUIPMENT PER CLEANING CHART IF NOT FOLLOWING KY-790-D						CAKE CONDITION					
						NO CARS LOADED	5				1
PE TO INSPECT BEFORE FIRST BATCH						EXPLAIN LOSSES					
TDS											
SAMPLES: 9 OZ						SAMPLED BY					
DELIVER TO: CTL ON R&D SHELF						RELEASED BY					

= DRYING =

DRY 16 HOURS AT 220* F
USE KY-790-D DRYERS ONLY
USE NEW DRUMS FOR LUMP
VACUUM DRYERS & HOLD FOR KY-790-D
PE TO INSPECT BEFORE FIRST BATCH IN
USE NEW DRUMS FOR LUMP
CLEAN DUMP HOPPER IF NOT FOLLOWING KY-790-D
SAMPLES: 1 PINT CAN
DELIVER TO: CTL ON R&D SHELF

LUMP: - OK - WET - SALTS - CONTAMINATD

ADDITIONAL DRYING HOURS REQUIRED

NO CARS PULLED
SAMPLED BY
RELEASED BY

NO DRUMS 18
LUMP WGT 4032
FWP

**** CAMPAIGN GRINDING **** = GRINDING =

PE TO INSPECT BEFORE FIRST BATCH
MILL 939HSP 3/32" RP SCREEN 3500 RPM
MAX. TEMP 210 DEG F

SCREEN RPM
MAX. TEMP. F

EXPLAIN LOSSES

SAMPLE W/O MIXING 1 ENV & 2 PT CANS
PACK IN PQ 03 BAGS ONLY. SAMPLES:
FIRST BAG: 1 ENV.
40TH BAG: 1 ENV. & 2 PINT CANS
LAST BAG: 1 ENV.
DELIVER TO CTL

DATE MIXED

SAMPLED BY
RELEASED BY

DUP050109678

95
41
16
0

246
12
260
12
250
12
235
12
256
12
257
12
230
12
246
12
251
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253
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231
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231
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257
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250
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225
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236
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232
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112
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032