

S.V.

C.V. 901, 903

D.V. 904

CG 32 CODE RT-618-D PKG.

→ NOV - 6 80 37771
EST. WGT. 2902 LBS.

STD. HRS. 10.4 TIME

PUNCHED & CHECKED

NOV - 7 1980

PROCESSES		APPROVED BY	
()	RT-618-D (S)	JJG	08-15-78
()	RT-657-P (F)	AMJ	09-19-78
()	()		
()	()		
TYPED BY			
emw092078			

NON-BLEEDING

EQUIPMENT	NAME: WATCHUNG® RED Y	USE LBS.	N CODE	ACCT. LBS.
Prep 1	1 Record: Batches since Sparkler last cleaned. After 5 batches, clean, dress Sparkler & pre-coat with 15#		777-A	
	2 Obtain for S 11		740-C	
	3 Obtain for S 24		253-C	
	4 Install DV & CV Recorder & Controller charts			
921/922 2	5 Run 10" (100 G) water into V-921 & adj to 80-100°F	63	530-A	63
	6 Add in 1-2 min			
	7 Stir 2 min & Record: pH 9.8 (9.5-10.5)			
	8 Stir 20 min or longer for S 27			
922 3	9 Run 34" (700 G) water into V-922			
	10 Weigh in V-926 & run in M 12. Flake % 201		721-20	201
	11 Turn on agitator & steam & dump in from S 2		740-C	1035
	Lot 100% 109 988 = 98.67 1001			
	110 47 = 99.04 47			
	12 Dump in	50	113-B	50
	13 Dump in	10	777-A	10
	14 Heat to 212-214°F. Record: HT 212 °F; 212 °F WATCH FOAM	25	777	32
	15 Record: BY + (+), if necessary, adj to +BY Assume 50%		7-D	
	16 Stir 30 min at 212-214°F, then shut off steam WATCH FOAM			
	17 Circulate 15 min or longer thru Sparkler until sol'n is clear			
	Maintain at 190-195°F for S 19 & Record: HT 195 °F			
	& Recorder 195 °F			
	Record: Start 8:50 A Total Min 40 Clarity OK			
	NOTE: Sample from hose - show to Supervisor for OK			
904 4	18 Run 1" (50 G) water into V-904			
	19 When S 17 complete, pump in V-922 thru Sparkler. Maintain V-922 at 190-195°F. Record: Start 9:30 A Total Min 10			
Misc 5	20 Weigh in PT for S 35 M 12. 33.16 % 1001		725-A	332
	21 Measure 8544 units in V-928 for S 33 M 10. 31.35 % 1001		28-D	419
CV 6	22 Run 16" (1530 G) water into V-901			
	23 Weigh in V-926 & run in M 10. Flake % 507		7-D	507
	24 Dump in from S 3		253-C	207
	Lot 499 235 500 687			912
	25 Weigh on postal scale & dump in Lot 180-0			
	26 Adjust to 70-90°F & stir to dissolve			
	27 Steam eject V-921/922 into CV			





