

UNION CARBIDE CORPORATION
PLASTICS DIVISION
RIVER ROAD, ROVINI BROOK, N. J. 0885

Product No. BMMA-5715

Color BK 25

Prepared By L. D. Fishberg

Approved By L. D. Fishberg

Issue Dated 2 Sept. 1965

Supersedes - ---
Issue Dated

Formula
And
Manufacturing
Instructions

BA

"A" Reel
Blender
Blend for
15
Mins.

Entoleter
☒ Yes ☐ No

Tumbler
Blend for

Mins.

"n" Reel
Blender
Max. Hold
1
Hrs.

Charge Rolls

Rolling Cycle
40/40

Front
Temp. Max.
150

Back
Temp. 60 psi
Variation
58 To 62

No. of Cuts 3

Sheet Wgt. 30

Finish Rolls

Rolling Cycle
40/40

Front
Temp. Max.
230

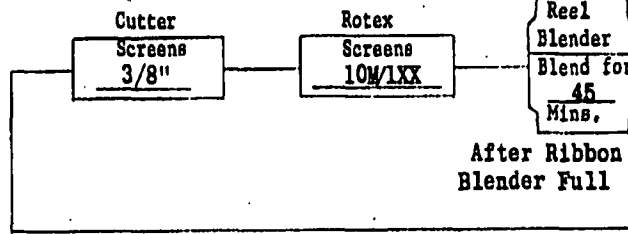
Back
Temp. Max.
W

Squeeze Rolls

Front
☐ Water
☒ None
155° F

Back
Temp. Max.
W

Sheet Thick. .110 "



After Ribbon
Blender Full

Quality Control Tests

(See Next Sheet)