



Interoffice Communication

To : R. D. Gamblin
From : C. R. Miller
Date : August 20, 1981
Subject : WEEKLY PRODUCTION REPORT - ABERDEEN - WEEK ENDING 8/18/81
WEEK NO. 32

Production MM Lbs. - 7 Days - 8/12/81 thru 8/18/81

	<u>Last 7 Days</u>	<u>Month to Date</u>	<u>Year to Date</u>	<u>Previous Month</u>
Resin A & BC	3.30	10.50	183.43	23.67
Plasticizer A & BC	.28	.76	8.43	.88
Dry Blend	1.16	2.65	30.68	3.76
Compound A & BC	.80	2.02	31.48	4.38

Safety

There were no injuries recorded for the reporting period.

<u>Resin Unit (A & BC Grade)</u>	<u>Production</u>	<u>Forecast MM Lbs. - August</u>	
Last 7 Days, M Lbs./C.D.	471	Budget	24.5
Last 7 Days, % of Budget	60	Forecast 8/13	22.0
Current Rate, % of Budget	100	Forecast 8/20	22.0

Vinyl production for the week averaged 471 M pounds per day. Operation was limited to one reactor module operation for five days and two reactor module operation the remainder of the week. The only major downtime occurred in the old module for seal replacement on D-500 (12 hours) and burner replacement on the incinerator (18 hours).

The scheduled shutdown of the new reactor module was completed ahead of schedule on 8/16/81 with startup occurring early on 8/17/81.

<u>Compound Unit (Customer Grade)</u>	<u>Production</u>	<u>Forecast MM Lbs. - August</u>	
Last 7 Days, M Lbs./C.D.	99	Budget	4.7
Last 7 Days, % of Budget	62	Forecast 8/13	4.3
		Forecast 8/20	4.3

Line V operated 7 days averaging 33 M pounds per day. Line III operated 7 days averaging 66 M pounds per day. Compound operating rates were affected by quality control on both lines. Line III produced two soft profile compounds that are normally produced on Line I due to reduced operating rates on Line III. Line I Banbury repairs are in progress.

Plasticizer operated 4 days averaging 71 M pounds per day.

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<u>Dry Blend Unit</u>	<u>Production</u>	<u>Forecast MM Lbs. - August</u>	
Last 7 Days, M Lbs./C.D.	156	Budget	2.6
Last 7 Days, % of Budget	187	Forecast 8/13	4.5
		Forecast 8/20	4.5

Dry Blend operated 6 days averaging 183 M pounds per day. Production rates were affected by Orbitran malfunctions, No. 1 Welex motor failure and quality control. These items have been corrected and production level returned to normal.

C. R. Miller

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