

CG 20 CODE BT-449-D PKG

PROCESSES
() BT-449-D (H)
MODIFIED
PROCESS

APPROVED BY
BBK 11/20/81

JUN 21 1982

F2L26

(DATE)

(LOT NUMBER)

EST. WT. 2923
2697* LBS.

TYPED BY: DB
STANDARD HRS.

TIME 3.1 M

NOTE: PRESS IMMEDIATELY- DO NOT GO BEYOND S 4
UNLESS PRESS AVAILABLE

EQUIP MENT	NAME: "MONASTRAL" BLUE B	2 PAGES	USE LBS	N-CODE	ACCT LBS
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SV 1 RUN 3* (+ OR - 300 G) WATER INTO V-213
& INSTALL TEMP CHART
2 USE STATION # 213, PRESET WATER METER
PER CHART FOR WATER ADDITION TO FULL TOTES.
USING MODE 4, PUMP IN + OR - 3000± 100%

8500-A

3248

GALS OF WATER
SEQUENCER STEPS

LOT	6	11	16	#100%	7-2	2500
X-0000	10	20	100	630	21.2	1830
X-0001	50	30	50	390	21.5	1830
X-0002	50	100	100	200	24.1	2515
X-0003				511	20.4	2515
X-0004				507	20.7	2510
X-0005				595	21.7	2510
				3248 ±100% TOTAL		

8500-A

NOTE: IF N-8500-A IS IN DRUMS, SLURRY
IN ALM # WITH + OR - 2000±
WATER PER SETUP & PUMP TO SV

RECORD: NO. OF STEPS

AFTER LAST TOTE PUMPED, RUN IN 100 GALS
WATER & PUMP TO CLEAN SYSTEM TO SV

ADJ TO 43" (4261 G)

STIR 5 MIN & RECORD: PH 10.1 (8.0-11.0)

RUN IN FROM V-384 M 76.2%

STIR 5 MIN & RECORD: PH 2.0 (0.8-1.5)

IF NECESSARY ADJ TO PH 0.8-1.5 & RECORD:

PH 1.0 ASSUME 77%

ADD

HEAT TO 145-155 DEG F A F A P

STIR 30 MIN WITHOUT STEAM RECORD: START

FLOOD TO 84" (8324 G) & RECORD:

PH 1.2 (0.6-1.2)

DO NOT STOP AGITATOR

JUN 24 1982

MISC 14 CALC EST WGT & RECORD ON MAKE & PROCESS
CARDS:

±100% N-8500-A X 0.90 = 2923 ±

EST. WGT

START

FINISH

OPTR

EQUIP MENT		PAGE 02 OF 02 CG 20 CODE BT-449-D (H)	USE LBS	N-CODE	ACCT LBS
		WHEN REQUESTED BY PR, MAKE N-3-A WASH SOL'N AS FOLLOWS:			
300 1	1	RUN 69" (2380 G) WATER INTO V-300			
	2	TURN ON STEAM & AGITATOR & ADD	350	3-A	350
	3	HEAT TO 145-155 DEG F & STIR TO DISSOLVE			
	4	ADVISE PR WHEN COMPLETE			
		START 5:30 Am			
		FINISH 6:30 Am			
		OPTR 201			

TO: AREA SUPERVISOR

DATE: 6-21-82

C.P.C. PUMPING - 24 HOUR SHEET
1ST SHIFT

OPERATORS: _____

<u>Batch</u> <u>Code</u>	<u>"N"</u> <u>Code</u>	<u>Lot</u> <u>Number</u>	<u>Tote</u> <u>Number</u>	<u>No.</u> <u>Drums</u>	<u>Comments</u>
BT-447D	N-800	X-007B	130		ON STATION
BT-447D	N-800	111	615		ON STATION

Status at Shift Change

Tote # 130 + 615 Pumping To V-213
N-8500-A

2ND SHIFT

<u>Batch</u> <u>Code</u>	<u>"N"</u> <u>Code</u>	<u>Lot</u> <u>Number</u>	<u>Tote</u> <u>Number</u>	<u>No. of</u> <u>Drums</u>	<u>Comments</u>
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Status at shift change

DATE: _____

3RD SHIFT

OPERATOR: _____

<u>Batch</u> <u>Code</u>	<u>"N"</u> <u>Code</u>	<u>Lot</u> <u>Number</u>	<u>Tote</u> <u>Number</u>	<u>No. of</u> <u>Drums</u>	<u>Comment</u>
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Status at shift change