

CG 32 CODE RC-14-A PKG
 11,282 L2J07 3066*
 (DATE) (LOT) (EST WGT)

PROCESSES APPROVED BY
 () RC-14-A (I) EWK 12/17/81
 COMTYP JOB NAME: 32RC014AMI
 TYPED BY: JMH

STANDARD HRS. TIME M

PREPARATION NOTES:

NON-BLEEDING

EQUIP MENT	NAME: "WATCHUNG" RED B	USE LBS	N-CODE	ACCT LBS
	NOTE: DO NOT START IF PRESS WILL NOT BE AVAILABLE WITHIN 3 HRS AFTER MAKING. MAKING SUPV TO REVIEW WITH P.R. SUPV & RECORD: PRESS WILL BE READY: M / P.R. SUPV START MAKING M / MAKING SUPV			
	NOTE: RUN 15" WATER INTO V-904. PUMP WATER FROM V-904 THRU DISTRIBUTOR, IF WATER DOES NOT COME OUT OF ALL DISTRIBUTOR HOLES WITH FULL FORCE, NOTIFY SUPERVISOR.			

PREP 1	1	RECORD: BATCHES SINCE SPARKLER LAST CLEANED. AFTER 4 BATCHES, CLEAN, DRESS SPARKLER & PRE-COAT WITH 15# FILTER AID		777-A	
	2	OBTAIN FOR S11 2-CHLORO-4-AMINOTOLUENE-5-SULFONIC ACID		740-C	
	3	OBTAIN FOR S35 3-HYDROXY-2-NAPHTHOIC ACID		253-C	
	4	INSTALL DV & CV RECORDER & CONTROLLER CHART			
		NOTE: NOTIFY PRESS ROOM BEFORE ROPING OFF AREA UNDER V 922			
	4A	CLOSE OVERFLOW OUTLET VALVE FOR DISTRIBUTOR LINE AT REAR OF VAT			

NOV 3 1982

931 2	5	RUN 13" (130G) WATER INTO V-921 & HEAT TO 80-100 DEG F			
	6	ADD IN 2-3 MIN (DRESINATE X)	130	530-A	130
	7	STIR 5 MIN & RECORD: PH (9.5-10.5)			
	8	STIR 20 MIN OR LONGER TO DISSOLVE FOR S46			

922 3	9	RUN 37" (762G) WATER INTO V-922			
	10	WEIGH IN V-926 SODIUM HYDROXIDE & RUN IN (CAUSTIC SOLUTION) M 12 50.16 % 451		7-D	226
	11	TURN ON AGITATOR & STEAM & DUMP IN FROM S2		740-C	1157
		2-CHLORO- LOT #100% 320 1157 9811 1179			
		4-AMINOTOLUENE			
		5-SULFONIC ACID			
	12	DUMP IN (ACTIVATED CARBON)	25	113-A	25
	13	DUMP IN DICALITE, FILTER AID	10	777-A	10
	14	HEAT TO 212-214 DEG F RECORD: HT 212 DEG F REC 213 DEG F WATCH FOAM.			
	15	RECORD: BY + (+) IF NECESSARY ADJ TO +BY SODIUM HYDROXIDE ASSUME 50%		7-D	

Check W 926
 4
 Record on attached sheet

11/2

EQUIP MENT	PAGE 03 OF 03 CG 32 CODE RC-14-A (I)	USE LBS	N-CODE	ACCT LBS
CV 34	DUMP IN BARIUM SULFATE	470	65-A	470
9 35	DUMP IN FROM S3 & STIR 10 MIN		253-C	1055
CONT	3-HYDROXY-2-NAPHTHOIC ACID	1055		
	ADD FOR MAINTAINING 32-38 DEG F THRU S40 & RECORD VOL 9.6	35X330	57-A	8250
921 27	RUN 37" (363G) WATER INTO V-921 & ADJ TO 90-110 DEG F			
10 28	ADD & STIR 20 MIN OR LONGER TO DISSOLVE FOR S44 (STRONTIUM NITRATE)	712	246-B,E	712
902 39	ADD AMMONIUM CHLORIDE TO V-902	228	165-A	228
11				
CV 40	WITH V-902 AGITATOR ON, IMMEDIATELY COUPLE V-902 THRU UNDERSURFACE DISTRIBUTOR INTO CV (54-60) MIN. MAINTAIN CV AT 32-38 DEG F.			
12	NOTE: OPEN VALVE 1 TURN. RECORD: START 2:30 PM, TOTAL MIN 105			
	STIR 15 MIN & RCRD: BASE F (+) DIAZO (-) PH 9.6 (10.0-10.5)			
	IF PH IS BELOW 10.0 ADJ TO PH 10.0-10.5 & RECORD: PH 10.1 SODIUM HYDROXIDE			
	STIR 3 HRS. HYDROCHLORIC ACID ASSUME 50%	36	7-D	18
	STEAM EJECT V-921 INTO CV FROM S38		28-D	
	RCRD PH 9.6 (10.0-10.5), IF PH IS BELOW 10.0 SODIUM HYDROXIDE ASSUME 50%	40	7-D	20
	ADJ TO PH 10.0-10.5 & RECORD PH 10.2 HYDROCHLORIC ACID ASSUME 32%		28-D	
	STEAM EJECT V-921 FROM S8 INTO CV			
	WEIGH IN DRUM & POUR IN (OCTANOL)	25	588-A	25
	HEAT TO 193-195 DEG F IN 70-75 MIN & RECORD AT 193 DEG F, REC 195 DEG F			
	STIR 15 MIN AT 193-195 DEG F. RECORD: START 10:15 PM			
	FLOOD TO 180-190" (+/-18,000G)			
	RECORD: PH 9.2 (9.5-10.0) IF BELOW 9.5, ADJ TO PH 9.5-10.0 RECORD PH 9.6 ASSUME 50%	36	7-D	18
	IF PH IS ABOVE 10.0, DO NOT ADJUST			
	STOP AGITATOR			
	WHEN INSTRUCTED BY PROCESSING HALFWAY THRU PRESSING DUMP IN & STIR 5 MIN STOP AGITATOR AND RESUME PRESSING.	10	588-A	10
	START 7:00 AM			
	FIN 3:00 PM			
	OPTR 320			

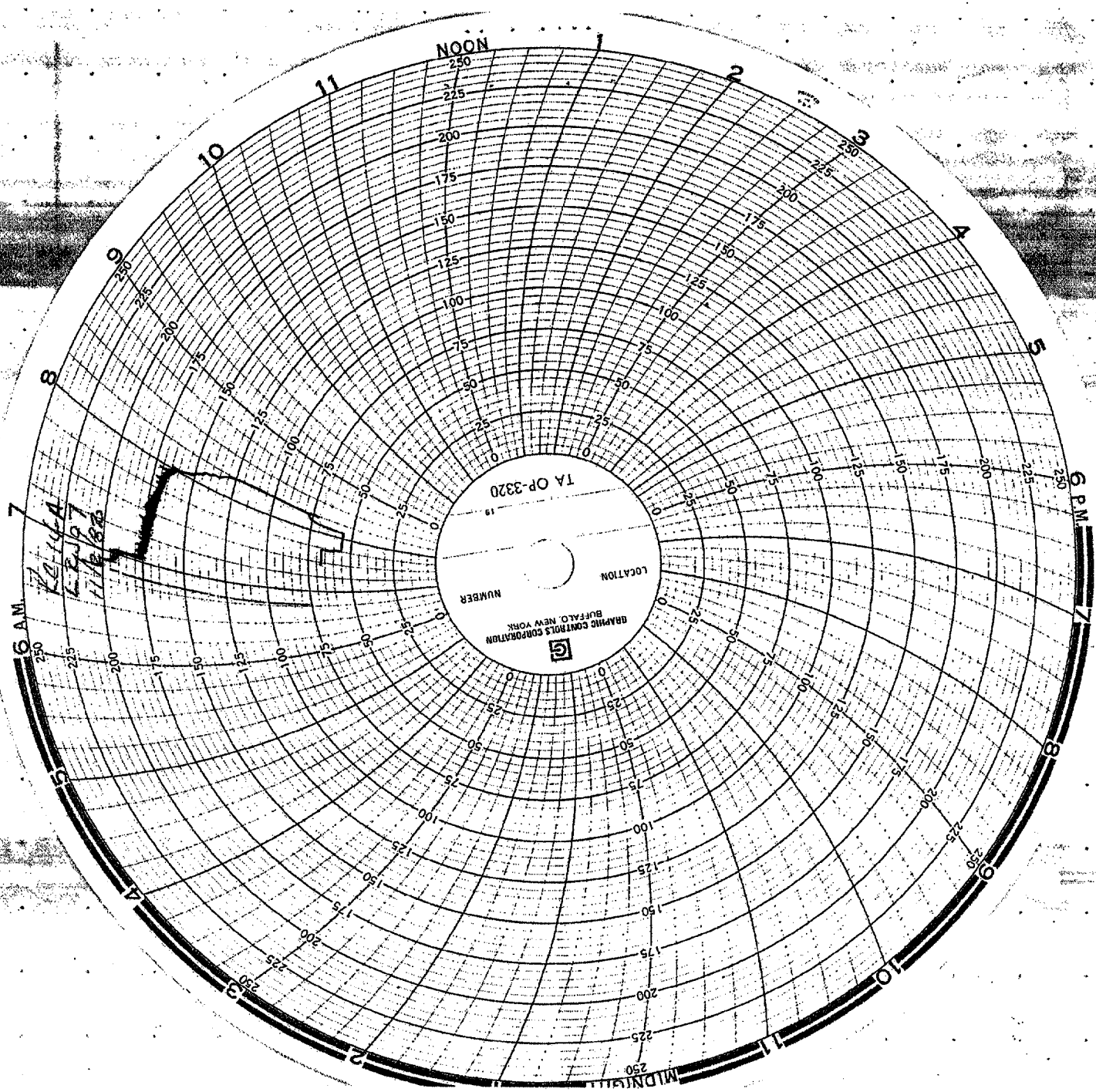
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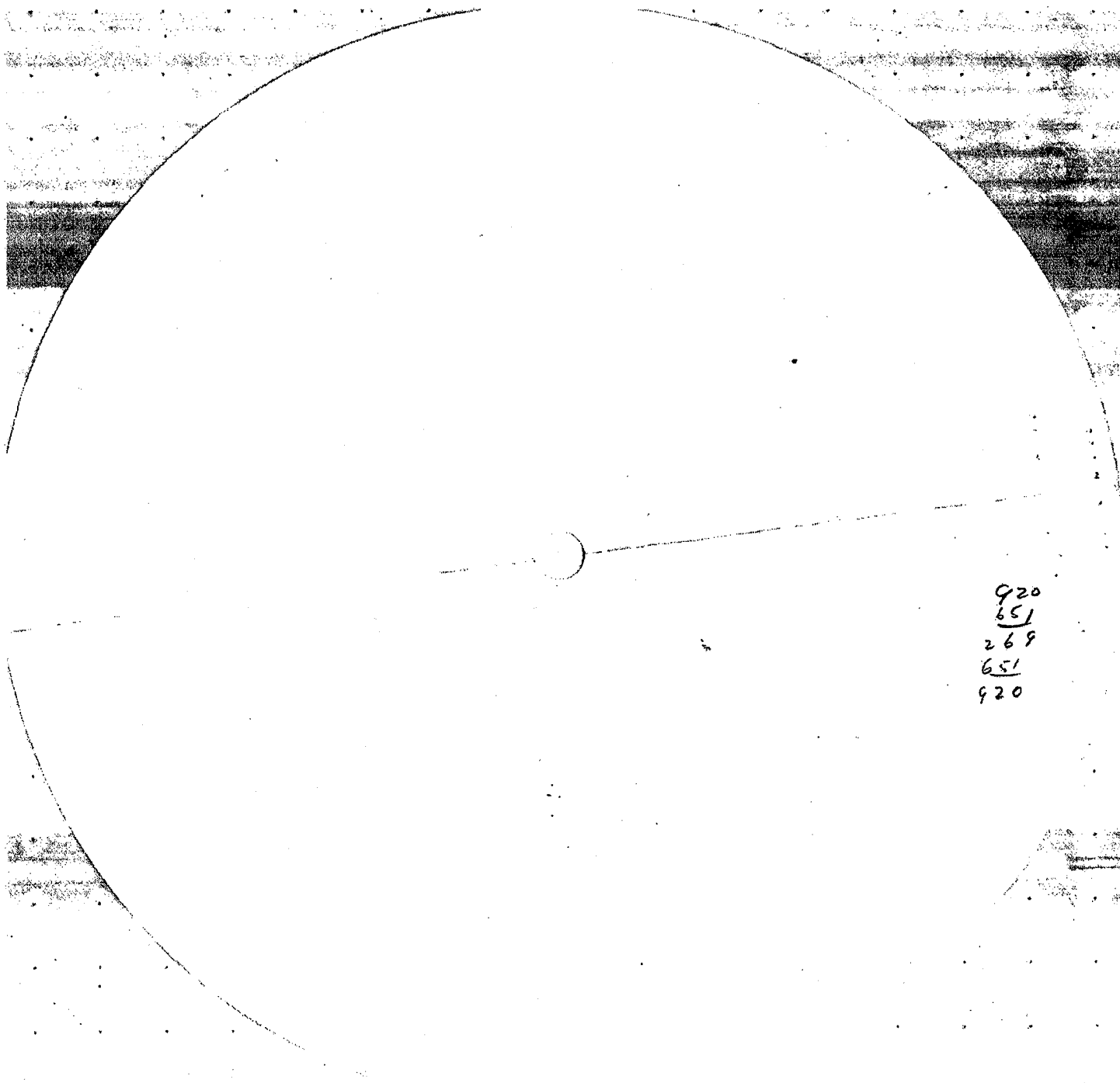
FU - C CHECK-WEIGH & CALCULATE

STENCILED				NEWARK CHECK-WEIGH			
GROSS	TARE	Net	%	GROSS	TARE	NET	#/100%
		325	98.71	348	22	326	X%AS DECIMAL
		325	98.71	348	21	327	
		325	98.71	350	21	329	
			98.71		Stamp	199	
						1179	

11-253-C

147	240	225	-	240	14	226	
"	"	225		240	14	226	
"	"	225		240	14	226	
"	"	225		240	14	226	
147	"					151	
						1055	





920
651
269
651
920

