

SAMPLING PROCEDURE WITH POSACON PISTON-INJECTOR
SAMPLING VALVE AND BOMB

- 1> Make sure sample point and sample bomb piston are in the closed position (turned completely clockwise).
- 2> Remove cap from sample bomb and plug from sample point.
- 3> Screw sample bomb into the sample point until it bottoms against the teflon gasket.
- 4> Open process line to sample point, then open sample point valve three (3) times.
- 5> Flush sample point briefly.
- 6> Open sample bomb piston by turning handle counterclockwise three (3) turns.
- 7> Pull back piston handle completely then push back in completely to flush bomb. Pull back completely one more time to draw sample.
- 8> Close the piston-injector by turning the handle completely clockwise.
- 9> Close process line to sample point. Close sample point valve by turning completely clockwise.
- 10> Unscrew sample bomb from sample point.
- 11> Secure cap and plug on sample bomb and sample point.
- 12> Inject sample into sample container under laboratory hood.
- 13> Excess sample can be injected back into process in step number 7 above.

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of 14th Judicial District Court
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