

THE EAGLE - PICHER COMPANY
INSULATION DIVISION

MANUFACTURING SPECIFICATION

PLANT PRODUCTION MUST FOLLOW THIS SPECIFICATION.

Emergency Change may be made but shall be promptly reported to the Production Manager and may not extend beyond the Emergency. Permanent Change must be submitted to and be approved by the Production Manager before use by any Plant.

Product North American Refractories Co
Proprietary Products

Plant Joplin

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Effective August 1, 1959

Supersedes Original Specification

Revised Items None

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Approved:

Production Mgr. Alton L. Jones

Division Mgr. Elmer J. Christner

The following listing includes all pertinent data as to products made up for this account, with special attention given to the package data size and design, etc.

1. NARCO STAZ-ON INSULATING CEMENT

Regular Eagle-Picher Super 66 Insulating cement.
Packed in Narco bags. 50# net weight.

1.1 Package Specification

Sewn open mouth bags. Size 19½" X 4" X 41".
Constructed of 1/50# and 2/40# Natural Kraft.
Spot pasted and thumb notched at top. Printed
one side two colors S & V #807 Blue and #900
Black for Narco Staz-on Insulating Cement.
50# net weight. Mixing instructions, freight
classification stamp, Form #D-1021 and bag
size appear in #900 Black on back of bag.
(When present stock of bags are exhausted the
new bag size will be 16½" X 6" X 39")

2. NARCO UNICOTE FINISHING CEMENT

Regular Eagle-Picher One-Cote Cement. Packed in
Narco Bags. 50# net weight.

2.1 Package Specification

Sewn open mouth bags. Size 17" X 4" X 37".
Constructed of 1/50# and 2/40# Natural Kraft.
Spot pasted and thumb notched at top. Printed
one side two colors S & V #504 Yellow and
#900 Black for Narco Unicote Finishing cement.
50# net weight. Mixing instructions, freight
classification stamp, Form #D-1022 and bag
size to appear in #900 Black on back of bag.
(When present stock of bags are exhausted the
new bag size will be 15" X 5" X 37")

PLAINTIFF'S EXHIBIT

NAR-85

3. NARCO BLOC-STIK. TROWEL CONSISTENCY

Regular Eagle-Picher Insulstic packed in Eagle-Picher metal packages. Narco label applied two colors Red and blue on white gummed stock. Form #D-1023 Size 7" X 15".

Material shipped in 1 gallon, 5 gallon 32 gallon, and 55 gallon packages.

4. NARCO BLOCK INSULATION

Regular Eagle-Picher PV Supertemp Block packed in Narco printed cartons except 3½" block which is packed in plain cartons.

Block Thickness	Carton Size			Bd.Ft. Per Carton
	L	W	D	
1"-2"-4"	16 1/8"	12 1/8"	36 1/8"	48
1½"-2½"-3"	15 1/8"	12 1/8"	36 1/8"	45
3½"	14 1/8"	12 1/8"	36 1/8"	42

4.1 Package Specification

Regular slotted cartons - 275# Mullen Test (except 14" carton which is 200# test) A flute corrugation. The two 15" or 16" X 36" panels printed in two colors GCM #73 Red and #33 Blue. Design #D-1020 for Narco Block Insulation. Contents layout printed in #33 Blue on one 12" X 36" panel. Freight classification stamp and identifying number printed in #33 Blue on opposite 12" X 36" panel. The 14" carton has contents layout and freight classification stamp only. No other printing.

5. All orders shipped in North American Refractories name. Eagle-Picher loading diagrams used with Eagle-Picher name removed. All LCL shipments tagged with plain tags. Bills of lading furnished by originating carrier.