Name Porch & Deck [illegible] Card No. [illegible] See No. 15

POUNDS	GALLONS	MATERIAL No.
270		2202
75		20 L
2		547
2		104
205		BW 102
7		BL 1
	20	(2841) G
		( )
	7	(2841) G
	36	(429)
	8	(2327)
	4	(2)
	5	(348)
	5	(31)
	1/2	(152)
	1	(1767)

Customer S W Co.

To Match Std RX 51

Identical with RX 64606

Reason for Revision To conserve on Leaded Zinc & (2841)G. Use in preference to Alternate "B" & Std. formula

NOTE: REFER TO NOTE ON STD FORMULA IF PRODUCTION RUNS TOO THIN

Viscosity 22-25" #3 @ 75°F at ___ hrs. after grind

Viscosity ___ at ___ hrs. after grind

Wt./Gal. T 11.64

Baume

Std. of Fineness 2P

Normal Output 100

Est. Mfg. Loss 3%

Department B

Parallel No's

Label Analysis Checked-Date

Label: No Red [X] Red [ ] NO

New Std. Sample Required

Date Rec'd

Mill

Lbs. or Gals. per hour

Approved

Formulator [signature]

Supt. [signature]

N16197

MANUFACTURING INSTRUCTIONS:

(48) should have an acid value of 10 or less

9-29-48

a.m.

Application: Surface Wood No. Coats 2 & 3

Undercoater Used No. Coats

Method 1 Brush

Reduction: Amount Reducer Used

Method 2

Reduction: Amount Reducer Used

Drying Time: Touch 14hrs. Recoat 48hrs. Stencil

Hard Sand Handle

Tack Free Rub Wrap

Baking Time and Temp.

Gloss	1st.	2nd	3rd.
Special Tests Rx 184	1gal	1gal	1gal
Linseed Oil	5qts	3pts	1gal
Exolvent	1pt	3 5pts	

8/13/48 44

8/18/48 9/23/48

DATE	SLIP No.	AMOUNT
Mgm 7/30/48		
Bey Ind "		
T-8 "		
Carlson "		
Cotton "		

FACTORY		FORMULA	SPEC. CARD
Exec. Cost Dept.		"	
Cleveland	A	" Recalled	
Kensington	C	"	7/30/48
Allied Research		"	
Kens. Tech. Serv.		"	
Kens. Lacquer			
Newark	N	"	
Oakland	O	"	
M. Senour	M	"	
Detroit	D	"	
Los Angeles	P	"	
Dallas	T	"	
Dayton	B	"	
Gibbsboro	F	"	
Pittsburgh	H		
Cuba	V	"	
Montreal		"	
Buenos Aires	Z	"	
Brazil		"	
Plains		"	

0007-SWP-061054

FORMULA RECORD 1200

Exp. No. _____ Date 2-1-40 Class 7 TS Rex. No. 51

Name Porch & Deck Paint Dark Slate Card No. 16 See No. 15

450	LBS.	413 or 1526	Customer S W
75	"	20 L	To Match Std Rx 51
2	"	547	Identical with Rx 64606 7-16-40
2	"	104 or 24# BX655	WB 2-29-41 Weight Per Gal. T11.64 Visc. 22 to 25" #3 @ 75°F
?	"	BL 1	Baume _____ Std. of Fineness 2 P No Label Required
	"	710# Base	Lbs. Gals. per hour _____ Mill _____
	"		New Std. Sample Required Yes Date Rec'd 7-8-40
	"		Reason for Revision
24	GALS.	(2841) G	Replacing (3).
	"	( )	Note: If production runs too thin in vis-
30	"	(2841) G	cosity, it is permissible to increase (2327)
7½	"	(2327)	up to 11 gallons at the expense of (2).
8	"	(2)	1-27-41
14	"	(348)	Normal Output 100 Approved Formulator [signature]
1/2	"	(152)	Est. Mfg. Loss 3%
5	"	(31)	Department B Supt. [signature]
1	"	(1767)	Label Analysis Checked-Date 1-29-41 M

A135 4-40 S-527

0007-SWP-060990

FORMULA RECORD

A135 8-41 3030

Exp. No. ~~5~~ Date 10-29-41 Class 7 TS Rev. No. 51

Name Porch and Deck Paint Gray Stone Card No. 17 See No. 16

POUNDS	GALLONS	MATERIAL No.
400		414
75		20 L
2		547
2		104
57		BV 102
?		BL 1
	24	(2841)G
	3	(2841)G
	36	(429)
	7 1/2	( ) (48)
	7	( )
	5	(348)
	5	(31)
	1/2	(152)
	1	(1767)

Customer S.W.Co.

To Match Std.

Reason for Revision To use 414 & BV 102 on basis of 75% Zinc Oxide & 25% Lead Sulphate replacing 1526 dry.

IF PRODUCTION RUNS TOO THIN IN VISCOSITY IT IS PERMISSIBLE TO INCREASE (2327 UP TO 11 GALS. AT THE EXPENSE OF (2)

Viscosity ~~22-25"~~ #3 @ 75° at hrs. after grind

Viscosity 22-25" #3 @ 75° at hrs. after grind

Wt./Gal. 11.64

Baume

Std. of Fineness 2F

Normal Output 300

Est. Mfg. Loss 3%

Department B

Parallel No's 64606

Label Analysis Checked-Date 12/11

Label: No Red ☐ Red ☐ 3414

New Std. Sample Required Yes

Date Rec'd

Mill

Lbs. or Gals. per hour

Approved

Formulator

Supt.

CARD

0007-SWP-060992

MANUFACTURING INSTRUCTIONS:

Application: Surface _____ No. Coats _____

Undercoater Used _____ No. Coats _____

Method 1 _____

Reduction: Amount _____ Reducer Used _____

Method 2 _____

Reduction: Amount _____ Reducer Used _____

Drying Time: Touch _____ Recoat _____ Stencil _____

Hard _____ Sand _____ Handle _____

Tack Free _____ Rub _____ Wrap _____

Baking Time and Temp. _____

Gloss _____ Film _____

Special Tests _____

CB 1/5/45

DATE	SLIP No.	AMOUNT
Collosa	8-6-47	

FACTORY		FORMULA	SPEC. CARD
Exec. Cost Dept.		10-18-44	
Cleveland	A	"	
Kensington	C	10-24-44	10-24-44
Allied Research			
Kens. Tech. Serv.		10-24-44	
Kens. Lacquer			
Newark	N	"	
Oakland	O		
M. Senour	M		
Detroit	D		
Los Angeles	P		
Dallas	T		
Dayton	B		
Gibbsboro	F	2-10-47	
Pittsburgh	H		
Cuba	V		
Montreal		"	
Buenos Aires	Z		
J. B.		"	

FORMULA RECORD

A135 12-41 2857

Exp. No. ____ Date 12-1-42 Class 7 TS Rex. No. 51

Name Porch & Deck Pt. Dark Slate Card No. 20 See No. 19

POUNDS	GALLONS	MATERIAL NO.
80		20 L
250		2140
2		104
6		1128
?		BL 1
?		BB 1
	28	(3843) E
	26	(3848) E
	7	(2307)
	7	( )
	17	(348)
	2	(2213)
	1	(543)
	3/4	(152)
	1	(1767)

Customer SW Co.

To Match Std.

Reason for Revision Replacing (2841)G

CHG

CARD NO

Viscosity 25-28" #3 @ 75° at ____ hrs. after grind

Viscosity ____ at 27 hrs. after grind

Wt./Gal. T9.79 Label Analysis Checked-Date ____

Baume ____ Label: No Red ☒ Red ☐

Standard Fineness 2P New Std. Sample Required Yes

Normal Output 100 Date Rec'd ____

Est. Mfg. Loss 3% Mill roller

Department B Lbs. or Gals. per hour ____

Parallel No's ____ Approved

Formulator ____

Supt. ____

0007-SWP-060994

FORMULA RECORD

Exp. No. _____ Date 11-1/35 Rex. No. 51

Name Porch & Deck Paint Dk. Slate Card No. 10 See No. 9

450	LBS.	1526
75	"	20 L
2	"	547
2	"	104
7	"	BL 1
	"	
	"	711# Base
6	GALS.	(2)
4	GALS.	(504)
10	"	(1741)
4	"	(348)
40	"	(2960A)
20	"	(2281)
5	"	(392) (31)
1	"	(1767)
1/4	"	(12 W)
1/4	"	(152)

Customer S.W.Co.

To Match Std.

Weight Per Gal. T 11.64 Visc. 22-24" #3 @ 75°F

Baume _____ Std. of Fineness 2 P X Red No Label Required

40 XXXX Lbs. Gals. per hour 30" Mill

New Std. Sample Required No Date Rec'd 10-25-34

Reason for Revision To reduce grinding expense.

See Card #11

Normal Output 100 Approved Formulator _____

Est. Mfg. Loss 3%

Department B Supt. H. B. Embrecker

Label Analysis Checked - Date _____ A135 10-35 2658

MANUFACTURING INSTRUCTIONS:

Reduction: Amount _____ Reducer Used _____

Application: Surface Wood, Metal & Canvas Method Brush

No. Coats Good or More Undercoater Used _____

Drying Time: Touch _____ Handle 6-8 Hrs Recoat O'Nite

Rub _____ Sand _____ Wrap _____ Stencil _____

Baking Time and Temp. _____

Gloss Eno Film Tough

Special Tests _____

PRODUCTION		
Date	Slip No.	Amount

FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE	FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE
CLEVELAND	11-6-35			ALLIED RESEARCH	11-6-35		
NEWARK				GIBBSBORO			
KENSINGTON				DAYTON			
OAKLAND				DETROIT			
DALLAS				LONDON			
LOS ANGELES				AUSTRALIA			
MONTREAL							
COST DEPT.							

0007-SWP-060996

MANUFACTURING INSTRUCTIONS:
Use new 2140 dry with brightness
of Lot RC 42 K9

Application: Surface Wood, metal, brick bldgs. **No. Coats** Fair 1 Good 2
Undercoater Used **No. Coats**

Method 1 Brush
Reduction: Amount **Reducer Used**
Method 2
Reduction: Amount **Reducer Used**

Drying Time: Touch 10 hrs **Recoat** 3-4 days **Stencil**
Hard **Sand** **Handle**
Tack Free **Rub** **Wrap**
Baking Time and Temp.
Gloss Oil **Film** Tough & elastic
Special Tests

Mtr 5-7-43

DATE	SLIP No.	AMOUNT

FACTORY	FORMULA	SPEC. CARD
Exec. Cost Dept.	1-6-43	
Cleveland A	"	
Kensington C	"	7-6-43
Allied Research	"	
Kens. Tech. Serv.	"	
Kens. Lacquer		
Newark N	"	
Oakland O	"	
M. Senour M	"	
Detroit D	"	
Los Angeles P	"	
Dallas T	"	
Dayton B	"	
Gibbsboro F	"	
Pittsburgh H		
Cuba V	"	
Montreal	"	
Buenos Aires Z	"	

C. 8. 6-22-43

0007-SWP-061062

FORMULA RECORD

Exp No. ____ Date 8-20-36 Rex. No. 51

Name PORCH & DECK PAINT DARK SLATE Card No. 13 See No. 12

450	LBS.	413 or 1526
75	"	20 L
2	"	547
2	"	104
?	"	BL 1
	"	
	"	
6	GALS(	2)
4	GALS.(	504)
10	" (	1536)
4	" (	348)
40	" (	2960)A
20	" (	2281)
5	" (	31)
1	" (	1767)
1/4	" (	12 W)
1/4	" (	152)

Customer S. W. Co.

To Match Standard

Weight Per Gal. 11.64 Visc.

Baume Std. of Fineness 2 P ☐ Red ☒ No Label Required

Lbs. Gals. per hour Mill

New Std. Sample Required No Date Rec'd

Reason for Revision

To use available dry stock

See Card #14

Normal Output 100 Approved Formulator

Est. Mfg. Loss 3%

Department B Supt.

Label Analysis Checked-Date A135

MANUFACTURING INSTRUCTIONS:

Reduction: Amount Reducer Used

Application: Surface GOOD METAL CANVAS Method BRUSH

No. Coats GOOD 1 or more Undercoater Used

Drying Time: Touch Handle 6-8 hrs Recoat O'nite

Rub Sand Wrap Stencil

Baking Time and Temp.

Gloss Enamel Film Tough

Special Tests

PRODUCTION		
Date	Slip No.	Amount

FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE	FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE
CLEVELAND	8-27-36			ALLIED RESEARCH	8-27-36		
NEWARK	"			GIBBSBORO			
KENSINGTON	"			DAYTON			
OAKLAND	"			DETROIT			
DALLAS	"			LONDON			
LOS ANGELES	"			AUSTRALIA			
MONTREAL	"						
LACE DEPT.	"						

0007-SWP-060998

MANUFACTURING INSTRUCTIONS:

Application: Surface Wood, metal, brick bldgs, No. Coats Fair 1, Good 2

Undercoater Used No. Coats

Method 1 Brush

Reduction: Amount Reducer Used

Method 2

Reduction: Amount Reducer Used

Drying Time: Touch 10hr Recoat 3-4 days Stencil

Hard Sand Handle

Tack Free Rub Wrap

Baking Time and Temp.

Gloss Oil Film Tough & elastic

Special Tests

DATE	SLIP No.	AMOUNT

FACTORY	FORMULA	SPEC. CARD
Exec. Cost Dept.	9-10-43	
Cleveland A		
Kensington C	"	
Allied Research		
Kens. Tech. Serv.		
Kens. Lacquer		
Newark N	"	
Oakland O		
M. Senour M		
Detroit D		
Los Angeles P		
Dallas T		
Dayton B		
Gibbsboro F		
Pittsburgh H		
Cuba V		
Montreal		
Buenos Aires Z	"	"

0007-SWP-061064