

1/5/82
(DATE)A2H72-1Z
(LOT NUMBER)

() RW-768-P (K)

BBK 11/5/81

() TYPED BY: JMH

EST. WT. ~~330~~ LBS.

STANDARD HRS. _____

TIME 7 AM

1511*

COMPONENT CONSUMPTIONS: (REQUEST NO. _____)

CG	CODE	LOT	PQ	LBS	CG	CODE	LOT	PQ	LBS
16	RC-3-A	J1610	93	1323	16	RW-768-P			
16	RC-3-A						99.4%		
16	RC-3-A								
16	RW-768-P	M1179-1	93	366					

EQUIP MENT	NAME	USE LBS	N-CODE	ACCT LBS
	NAME: MONASTRAL RED B 2 PAGES			
MISC 1	NOTE: MAKING SUPV - 1 HR BEFORE TAKING S24 SAMPLE, ADVISE CTL OF STATUS 1 OBTAIN AS LISTED ABOVE 2 CALC FOR S18 7032-7114 RC-3-A PULP WGT (S1) = 2084 WATER		RC-3-A	1323 1300
ALM 2	3 PLUG ALM #2 OUTLET 4 DO NOT START AGITATOR 5 DUMP IN RC-3-A FROM S1 (MUST BE 18% MIN) 6 START AGITATOR 7 ADD IN 3-5 MIN 8 STIR 5 MIN & ADD ASSUME 50% 9 RINSE GRATING, SIDES & MIXER BASKET WITH 2000# WATER 10 STIR 20 MIN 11 STOP AGITATOR 12 RECORD: PH <u>11.1</u> (10.0-12.0) 13 IF NECESSARY, ADJ TO PH (10.0-12.0) ASSUME 50% RECORD PH _____ ASSUME 75% 14 POUR IN 40 195-B 40 15 STIR 5 MIN 16 WHEN SCHEDULED, POUR IN LOT RW-768 NOTE: ADD AS VOL WILL PERMIT DURING HOMOG.	320 4	741-B 7-D 30-D 195-B	320 2

CV 3	17 RUN ALM THRU HOMOG AT 4800-5200 PSI INTO V-1320. NOTE: RETURN MATERIAL HOMOGENIZED BELOW 4800 PSI TO ALM.		
	18 RINSE ALM WITH 2084# WATER CALCULATED IN S2 THRU HOMOG AT 2000-5000 PSI		
	19 DRAIN LINES FROM HOMOG TO CV INTO DRUM & POUR INTO CV		
	20 STIR 20 MIN.		

1700

1775

EQUIP MENT	PAGE 2 OF 2 CG 16 CODE RW-768-P (K)	USE LBS	N-CODE	ACCT LBS
CV 3 CONT	RECORD: PH <u>10.6</u> (10.0-12.0) IF NECESSARY ADJ TO PH 10.0-12.0 ASSUME 50% RECORD PH _____ ASSUME 75% 23 DISCHARGE +/-25G THRU PACKOUT LINE & POUR INTO CV 24 FILL 1-16 OZ JAR FROM PACKOUT LINE AND DELIVER TO CTL FOR COLOR. RECORD IN S37. 25 FILL 1-16 OZ JAR FROM PACKOUT LINE AND RUN 100 MESH SCREEN TEST PER SOP. RECORD RESULTS IN S37. 26 IF SCREEN TEST IS OK, CLOSE MANHOLE COVER, TURN OFF LIGHT & LEAVE AGITATOR ON. NOTE: IF SCREEN TEST IS NOT OK, NOTIFY SUPERVISOR		7-D 30-D	
HOMOG 4	27 CLEAN HOMOG PER SOP	25	3-A	25
CV 5	28 ADD _____ # WATER AS REQUIRED TO CV. NOTE: IF TEST IS SATISFACTORY, OMIT S'S 28 - 31. 29 START AGITATOR & STIR 20 MIN OR LONGER TO UNIFORMITY. 30 FILL 1-16 OZ JAR FROM PACKOUT LINE AND DELIVER TO CTL FOR COLOR. RECORD IN S37. 31 SHUT OFF AGITATOR UNTIL TEST IS AVAILABLE. 32 WHEN TEST IS SATISFACTORY, START AGITATOR. 33 STIR 5 MIN OR LONGER. 34 CHECK PACKOUT SCALE ACCURACY: 50# _____ 500# _____ 35 DISCHARGE THRU PACKOUT SCREEN AS FOLLOWS: PKG N-CODE SCHLD PACK TOTAL NET PACK 55 Gal. Drms <u>11</u> <u>4950</u> 6 Gal. RITS <u>52</u> <u>2600</u> GRAND TOTAL NET PACK <u>7550</u> NOTE: AFTER DISCHARGING +/-25G, FILL 2-16 OZ JARS FROM PACKOUT LINE, MARK "FINAL." DELIVER TO CTL WHEN PACKOUT IS COMPLETED. RECORD IN S37. 36 STOP AGITATOR. 37 RECORD: RESULTS TIME SUPV S25 SCREEN TEST _____ S24 COLOR SMPL-CTL _____ S30 RESMPL TO CTL _____ S35 SMPL DURING PACKOUT _____ S35 DELIVERED-CTL _____ START FIN OPTR _____ _____ _____			