VESSEL HEADS - FLAT (cont'd.)

4A1.1 The insulation shall be applied on the flat heads of horizontal vessels and the bottom flat heads of vertical vessels prior to the application on the vessel shells. Top flat heads shall be insulated after the shell insulation has been applied. 12" x 36" blocks shall be used for all flat heads.

4A1.2 Insul-pins shall be welded to the bottom flat heads, of vertical vessels, allowing 8 pins for each 12" x 36" block of insulation. (See figure 5) On flat heads of horizontal vessels there shall be 6 pins for each 12" x 36" block. (See figure 6)

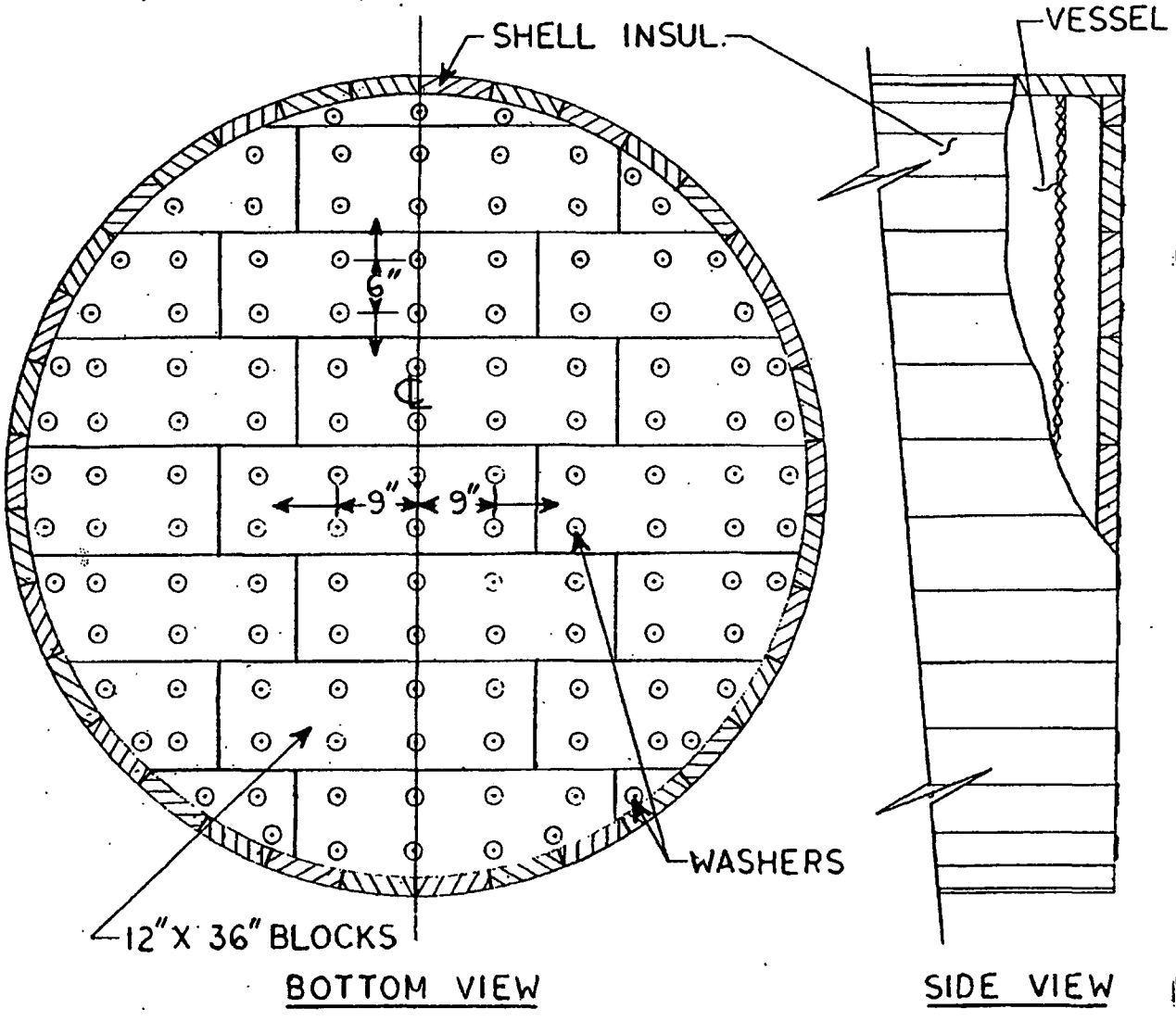

FIGURE 5