

CG 01 CODE YE-735-D

PROCESSES
() YE-735-D (K)APPROVED BY:
FWP 06/24/82

K2J33

(DATE)

(LOT)

3839* LBS.
(EST WT)

COMTYP JOB NAME: 01YE735DMK

BLENDED BACK: CG 01, PR 98,

(CODE)

(LOT)

(POUNDS)

EQUIP MENT		NAME: MOLYBDATE ORANGE	USE LBS	N-CODE	ACCT. LBS
PREP	1	OBTAIN FOR S-34	315	4-A	315
	2	OBTAIN FOR S-23	42	108-A	42
	3	OBTAIN FOR S-38	105	3-A	105
	4	OBTAIN FOR S-40	58	32-D	58
	5	OBTAIN FOR S-43	47	3-A	47
	6	DISSOLVE IN 30 G WATER AT 100-120°F IN DRUM FOR S-47	17	765-A	17
	7	DISSOLVE IN 30 G WATER AT 100-120°F IN DRUM FOR S-51	60	994-A	60
351	2	WEIGH IN OPTR <u>54</u> , MK <u>233</u> , <u>32.98%</u>	<u>3705</u>	10-D	1407
		OPTR _____, MK _____, _____%			
359	3	WEIGH IN. OPTR <u>54</u> , MK <u>59</u> , T- <u>360</u> , <u>33.85%</u>	<u>744</u>	423-D	252
		OPTR _____, MK _____, T-_____, _____%			
SV	10	FLUSH DISTRIBUTOR LINES UNTIL WATER COMES OUT ALL JETS RECORD: _____ (OK)			
	11	RUN IN 40" (1992 G) WATER			
	12	RUN IN FROM V-354. OPTR <u>54</u> , MK <u>MSEA</u> , <u>133</u> *F	<u>300 gal</u>	41-D	3800
		PH <u>1.7</u> (2.8-3.7) G/ML <u>1.206</u> (1.270-1.328)	<u>1,001 gal</u>		
		<u>2.049</u> *F. SEE SUPV IF NOT IN RANGE.			
	13	ADJ TO 3294 GAL AT 67-69°F. RECORD: <u>68</u> *F		57-A	
		(67° IN V-240 & 246; <u>69°</u> IN V-241, 242, 245)			
	14	STIR 5 MIN. & RECORD: PH <u>2.5</u> (2.8-3.6)			
	15	IF NECESSARY, ADJ TO PH 3.8-3.9 ASSUME 32%		28-D	
		& RECORD: PH <u>3.9</u> (3.8-3.9) ASSUME 50%	<u>4</u>	7-D	<u>2</u>
		NOTE: DILUTE N-7-D 10:1 WITH WATER BEFORE ADDING			
	16	RECORD: <u>1.118</u> G/ML (1.117-1.118)			
		NOTE: IF G/ML OUT OF LIMITS, FILL OUT CHECK LIST & ATTACH			
	17	STIR AT 67-69°F FOR S-28. TAKE 1 QT SAMPLE.			
358	5	18 RUN 2" (110 G) WATER INTO V-358			
		19 RUN V-359 INTO V-351			
		20 PUMP V-351 INTO V-358			
		21 TURN ON AGITATOR			
	22	SIFT IN N-108-A FROM S-2			
	23	ADJUST TO 68" (3216 G) AT 67-69°F			
		RECORD: <u>69</u> *F			
	24	STIR 3 MIN. & RECORD: PH <u>10.2</u> (9.0-9.5)			
	25	IF NECESSARY, ADJ TO PH 9.0-9.5 ASSUME 32%	<u>3</u>	28-D	<u>1</u>
		& RECORD: PH <u>9.4</u> ASSUME 50%		7-D	
	26	RECORD: G/ML <u>1.059</u> (1.059-1.060)			
		NOTE: G/ML OUT OF LIMITS FILL OUT CHECK LIST & ATTACH			
	27	STIR AT 67-69°F FOR S-28. TAKE 1 QT SAMPLE.			

OCT 07 1982

