



UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

REGION 6

1201 ELM STREET, SUITE 500

DALLAS, TEXAS 75270

March 1, 2023

TRANSMITTAL VIA EMAIL:

Lisa.fruge@albemarle.com

Lisa Fruge
Plant Manager
Albemarle Corporation
Pasadena Plant
P.O. Box 2500
Pasadena, Texas 77501

Re: Expedited Settlement Agreement (ESA) for Risk Management Program
Findings and Proposed Penalty
In the Matter of Albemarle Corporation
Docket No. **CAA 06-2023-3325**

Dear Ms. Fruge:

The United States Environmental Protection Agency (EPA) has authority under Section 113 of the Clean Air Act (CAA) to pursue civil penalties for violations of the Section 112(r) Risk Management Program (RMP) regulations found at 40 C.F.R. Part 68. Enclosed is an ESA that addresses Albemarle Corporation's failure to certify the 2018 Compliance Audit for the facility located at 2500 North South St., Pasadena, Texas 77503, in accordance with requirements described in 40 C.F.R. § 68.79(a) of the enclosed RMP Findings.

The ESA complies with the Consolidated Rules of Practice Governing the Administrative Assessment of Civil Penalties and the Revocation/Termination or Suspension of Permits
40 C.F.R. Part 22 (2002).

The ESA contains a discounted, non-negotiable penalty amount of **\$1,200.00**, which is lower than the amount that would be derived from EPA's Combined Enforcement Policy for Section 112(r) of the CAA. You may resolve the cited violation by submitting payment as directed below, certifying the violation has been corrected, and by signing and returning the ESA within 30 days of your receipt of this letter.

EPA, at its discretion, may grant one 30-day extension for cause upon request. If you do not pay the penalty and return the ESA within 30 days of receipt, the ESA will be automatically withdrawn, without prejudice to EPA's ability to file an enforcement action for the cited violation which can result in penalties up to \$51,796 per day per violation.

Upon execution of the document, EPA will take no further civil penalty action against you for the violation cited in the ESA.

You are required in the ESA to certify that you have corrected the violation, provided a brief description of complying action, and paid the penalty. The payment for the penalty amount must be in the form of a certified check payable to the "Treasurer, United States of America", with the Docket Number of the ESA on the check. The Docket Number is located at the top of the ESA.

Payment of the penalty amount shall be sent via certified mail to:

U. S. Environmental Protection Agency
Fines and Penalties
Cincinnati Finance Center
P. O. Box 979077
St. Louis, MO 63197-9000

Or by alternate payment method described at <http://www.epa.gov/financial/makepayment>.

Please return the signed ESA with a copy of the payment via electronic mail to:
flores.carlos@epa.gov.

When signing the ESA, please indicate, in the appropriate space, the cost of all actions taken to correct the alleged violation.

By terms of the ESA, and upon EPA's receipt of the signed ESA, you waive your opportunity for a hearing pursuant to Section 113 of the CAA.

If you have any questions relating to this ESA, please contact Carlos Flores at (214) 665-7113 or by e-mail at flores.carlos@epa.gov.

Sincerely,

STEVEN
THOMPSON

Digitally signed by STEVEN
THOMPSON
Date: 2023.03.01 15:59:41
-06'00'

Steve Thompson
Manager
Air Enforcement Branch

Enclosure



UNITED STATES ENVIRONMENTAL PROTECTION AGENCY
REGION 6
1201 ELM STREET, SUITE 500
DALLAS, TEXAS 75270

FILED

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REGIONAL HEARING CLERK
EPA REGION VI

EXPEDITED SETTLEMENT AGREEMENT (ESA)

DOCKET NO: CAA 06-2023-3325

This ESA is issued to: Albemarle Corporation

At: 2500 North South St., Pasadena, Texas 77503

for violating Section 112(r)(7) of the Clean Air Act

The United States Environmental Protection Agency (EPA), through its delegated official, the Director of the Enforcement and Compliance Assurance Division, and Albemarle Corporation (Respondent) have agreed to a settlement of this action before filing of a complaint, and thus this action is simultaneously commenced and concluded pursuant to Rules 22.13(b) and 22.18(b)(2) of the Consolidated Rules of Practice Governing the Administrative Assessment of Civil Penalties and the Revocation/Termination or Suspension of Permits (Consolidated Rules), 40 C.F.R. Part 22.

This ESA is an administrative action for the assessment of civil penalties instituted pursuant to Section 113(d) of the Clean Air Act (CAA), 42 U.S.C. § 7413(d). Pursuant to Section 113(d) of the CAA, 42 U.S.C. § 7413(d), the Administrator and the Attorney General jointly determined that cases which meet the criteria set forth in the EPA's policies¹ are appropriate for administrative penalty action.

ALLEGED VIOLATION

From October 24-27, 2022, an authorized representative of the EPA conducted a compliance inspection of the Respondent's facility located in Pasadena, Texas to determine compliance with the Risk Management Program (RMP) regulations promulgated at 40 C.F.R. Part 68 under Section 112(r) of the CAA, 42 U.S.C. § 7412(r). The EPA found that Respondent had violated a RMP regulation and Section 112(r)(7) of the CAA, 42 U.S.C. § 7412(r)(7), as follows:

- 1) 40 C.F.R. § 68.79(a) *Compliance Audits - The owner or operator shall certify that they have evaluated compliance with the provisions of this subpart at least every three years to verify that procedures and practices developed under this subpart are adequate and are being followed.*

SETTLEMENT

In consideration of the factors set forth in Section 113(e) of the CAA, 42 U.S.C. § 7413(e), the criteria set forth in the EPA's policies¹, and upon consideration of the entire record, EPA and Respondent enter into this ESA to settle the violation, described above, for the total penalty amount of **\$1,200.00**.

This settlement is subject to the following terms and conditions:

Respondent, by signing below, waives any objections that it may have regarding jurisdiction, neither

¹ "Use of Expedited Settlements in Addressing Violations of the Clean Air Act Chemical Accident Prevention Provisions, 40 C.F.R. Part 68" (2004); and "Changes to Restrictions on the Use of Expedited Settlements in Addressing Violations of the Clean Air Act Chemical Accident Prevention Provisions" (2013)

admits nor denies the specific factual allegations contained herein, and consents to the assessment of the penalty as stated above. Respondent waives its rights to a hearing afforded by Section 113(d)(2)(A) of the CAA, 42 U.S.C. § 7413(d)(2)(A), and to appeal this ESA. Each party to this action shall bear its own costs and fees, if any. Respondent also certifies, subject to civil and criminal penalties for making a false statement to the United States Government, that Respondent has corrected the violation listed above and has paid the full penalty of **\$1,200.00** by certified or cashier's check made payable to the "United States Treasury" and sent to:

U.S. Environmental Protection Agency
Fines and Penalties
Cincinnati Finance Center
P. O. Box 979077
St. Louis, MO 63197-9000

or by alternate payment method described at <http://www.epa.gov/financial/makepayment>.

The Docket Number of this ESA is **CAA-06-2023-3325** and must be included on the payment. **The signed ESA and a copy of the payment must be sent by email to: flores.carlos@epa.gov.**

Full payment of the ESA penalty shall only resolve Respondent's civil liability for the violation alleged above. The EPA does not waive any other enforcement action by EPA for any other past, present, or future violations under the CAA or any other statute.

If the signed ESA with a copy of the payment is not returned to the EPA Region 6 at the above e-mail address in correct form by Respondent within 30 days of the date of the receipt of this ESA, the proposed ESA is withdrawn, without prejudice to EPA's ability to file additional enforcement actions for the violation identified in this ESA.

This ESA is binding on the EPA and Respondent and is effective upon filing with the Regional Hearing Clerk.

The EPA and Respondent agree to the use of electronic signatures for this matter. The EPA and Respondent further agree to electronic service of this ESA, pursuant to 40 C.F.R. § 22.6, by email to the following addresses:

To EPA: flores.carlos@epa.gov

To Respondent: Lisa.fruge@albemarle.com

SIGNATURE BY RESPONDENT:

Signature: **Lisa L Fruge**
Digitally signed by Lisa L Fruge
DN: dc=intra, dc=alb, ou=User Accounts,
ou=NA, ou=PAS, cn=Lisa L Fruge
Date: 2023.03.02 13:54:41 -06'00'

Date: 3/2/23

Name (print): Lisa Fruge

Title (print) Plant Manager

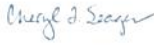
Cost of Corrective Actions: \$0

Respondent's Brief Description of Complying Action: _____

The audit practice has been updated since the 2018 audit to include audit certification with signature
as evidenced by the signed, certified audit completed in March 2021.

If you need additional space or would like to provide additional supporting documentation, please attach to this document.

SIGNATURE BY EPA:



Digitally signed by
Seager, Cheryl
Date: 2023.03.06
16:04:48 -06'00'

Cheryl T. Seager
Director
Enforcement and
Compliance Assurance Division
U.S. EPA, Region 6

It is so ORDERED. This Order shall become effective upon filing of the fully executed ESA with the Regional Hearing Clerk.

**THOMAS
RUCKI**

Digitally signed by THOMAS RUCKI
DN: cn=US, o=U.S. Government, ou=Environmental
Protection Agency, cn=THOMAS RUCKI,
0.9.2342.19200300.100.1.1=68001003655804
Date: 2023.03.06 17:27:25 -05'00'

Thomas Rucki
Regional Judicial Officer

CERTIFICATE OF SERVICE

I hereby certify, on the date identified below, a true and correct copy of the foregoing Expedited Settlement Agreement was delivered to the Regional Hearing Clerk, U.S. EPA Region 6 (ORC), 1201 Elm Street, Suite 500, Dallas, Texas 75270-2102, and that a true and correct copy was sent this day in the following manner to the addressees:

Copy via Email to EPA:

flores.carlos@epa.gov

Copy via Email to Respondent:

Lisa.fruge@albemarle.com

Lisa Fruge
Plant Manager
Albemarle Corp.
Pasadena Plant
P.O. Box 2500
Pasadena, Texas 77501

Copy via Email to Regional Hearing Clerk:

vaughn.lorena@epa.gov

Carlos Flores

United States Environmental Protection Agency,
Region 6