

**FINISHED PRODUCT
SPECIFICATION**

PRODUCT: **MX-1915
SILICATED SUPEREX BLOCKS**

DIVISION: **IND**

SPEC. NO.

PAGE NO.

432

I. MANUFACTURING POINTS

Manville and Waukegan

CANCELLED

II. DESCRIPTION

MX-1915 Silicated Superex Blocks are standard Superex cut to the required size and treated with a solution of silicate of soda in accordance with approved Manufacturing Specifications.

III. SIZES AND LIMITATIONS

A. Length

24" max.

B. Widths

1. Flat Blocks

3, 6, 9 and 12 inches

2. Tapered Blocks

6 and 9 inches

C. Thickness

1. Flat Blocks

3" - 4" incl.

2. Tapered Blocks

4"

D. Minimum radius for full 4" thickness tapered blocks

40"

IV. PRODUCT AND INSPECTION STANDARDS

A. Appearance

1. Cracks - No visible cracks.

2. Warp - Warp shall not be over 1/64" nor extend over one half the length of the block.

3. Corners - Broken corners shall be acceptable if the corner is not broken further than 1/2" on two dimensions and 1/4" on the third dimension.

4. Standard Samples - Standard samples will be set up on appearance.

PLAINTIFF'S
EXHIBIT
K-1656

RECEIVED
NOV 24 1950
E. R. WILLIAMS

X - INDICATES
CHANGE - REASON:

New Specification

AUTHORITY
FOR CHANGE

Regular Approvals

FILE-HOLDERS	H. A. Kieselbach	J. C. Crawford	IND ENG.	PROD SUPT.	PLANT FINANCE OFFICE	RESEARCH LAB.	DIV. QUAL. CONTROL	MGR. QUAL. CONTROL	SUPR. QUAL. CONTROL
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SUPERSEDES: Page 1 proposed spec. issued 9-18-50.

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**DEFENDANT'S
EXHIBIT**

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