BOX NUMBER Den 35

FILE NUMBER Operation Standards Sheet 822-Shipping

DOCUMENT NUMBER Manufacturing Specification

DATE 11/5/75



TRADE SECRET
J-M 83

_____CODES

34+35 • File #8 A

MTC 010680

DEN 35

Operations Standard
Shipping 832 DEN P3

Exhibit
2-21-85

A. C. Daley - DHQ — December 15, 1975

Alan M. Curry - Denison

File: 7-3-1

PROPOSED MANUFACTURING SPECIFICATION 425:9

The above proposed manufacturing spec is already covered, part of which is in Drawings and part of which is in Finished Product Specs. We do not believe that the same items should be covered in three different specifications.

See other comments marked on attached spec sheets.

AMC/sg

Attachment

TRADE SECRET
J-M 83

M. C. Daley - DHQ

December 15, 1975

Alan M. Curry - Dentson

File: 7-3-1

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MC/sn

Attachment

TRADE SECRET
J-M 83

34

Denver DHQ
Pipe Division

NOV 14 1975

November 6, 1975

A. C. Daley, DHQ

Librarian, DENVER RESEARCH
E. J. Warrick, DENVER RESEARCH
A. Chaudhuri, TORONTO PLANT
R. F. Henry, MANVILLE PLANT
G. E. DeLong, GREEN COVE PLANT
J. W. Christopher, WAUKEGAN PLANT
L. I. Richards, DENISON PLANT
W. A. Ford, LONG BEACH PLANT
W. E. Volwiler, STOCKTON PLANT
C. G. Bryant, MANVILLE PLANT
B. E. Liming, GREEN COVE PLANT
W. E. Brausa, WAUKEGAN PLANT
A. M. Curry, DENISON PLANT
H. F. Kahlen, LONG BEACH PLANT
T. W. Duecker, STOCKTON PLANT
E. VanDerMeer, DHQ
File (1)

MANUFACTURING SPECIFICATION 425:9

TRANSITE*: Pipe End & Coupling Groove Machining

* * * PROPOSED * * *

Due to the number of quality complaints regarding "fish-mouth" rings, we are issuing the attached manufacturing specification emphasizing the pipe the pipe bevel, D_2 sealing surface, coupling chamfers, and groove sealing surface.

Kindly review and return a copy with your comments.

Mfg. Spec: 425:9
Pages: 1 thru
Dated: 11/5/75

/mk

Arvo

Most of this is already [illegible] Finish Product [illegible]

Believe Mfg. [illegible] Wrong for this [illegible]

TRADE SECRET
J-M 83

MTC 010684