PLAINTIFF'S EXHIBIT

CT-1057

BILL OF MATERIAL
MATERIAL FOR ONE

A_3 REQ'D	A_2 REQ'D	A_1 REQ'D	PART No.	PART	MATERIAL
		X	1	FRAME	ASSEMBLY
		12	2	ANGLE	L $2\frac{1}{2} \times 2\frac{1}{2} \times \frac{1}{4}$ HRS.
		1	3	BASE PL	PL $\frac{1}{2}$" HRS.
		1	4	SUPPORT	8 [11.5 #/FT. H.R.S.
		1	5	SUPPORT	8 [11.5 #/FT. H.R.S.
		2	6	BASE PL	PL $\frac{1}{2}$" H.R.S.
		1	7	SHAFT	$1\frac{1}{2}$" ϕ C1020 C.R.S.
		1	8	SHAFT	$1\frac{5}{8}$" ϕ C1020 C.R.S.
	X	1	9	IDLER	ASSEMBLY
	1		10	SPROCKET	RC40 $\frac{1}{2}$" PITCH TYPE "B"
					14 TEETH $\frac{.876}{.877}$ BORE
	1		11	BEARING	BOSTON B-1214-7 $\frac{3}{4}$" I.D.
					$\frac{7}{8}$" O.D. x $\frac{7}{8}$" LG.
	1		12	SPACER	STL. TUBING $\frac{3}{4}$ I.D. $1\frac{1}{4}$" O.D.
	1		13	FLEXLOC NUT	$\frac{5}{8}$"-11 30FK-1011
	1		14	SHOULDER BOLT	$\frac{3}{4}$" SHOULDER DIA. X 3"
					SHOULDER LEN. STL.

PLANT No.	EWA	REF. DWG. No. & REMARKS	BY	DATE	APP.
7	411	REF DWG #8601	R.J.S.	1-15-61	

S. A. No.

JOB No.

KEASBEY & MATTISON CO.
AMBLER, PA.
CENTRAL ENGINEERING DEPARTMENT

SYMBOL

DETAILS OF SUB-ASSEMBLY PLANT 257
LIMIT SWITCH MOUNTING STAND FOR
MANDREL TRANSFER 13' PIPE MACHINE

DR.	APP.	CK.	APP.	DATE	SCALE
RJS	JJM			1-15-62	$1\frac{1}{2}$" = 1'-0"

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