

JUN 16, 1982

F2K57

3394*

COMTYP JOB NAME: 03KY787DMT

TYPED BY: JMW

(DATE)

(LOT)

(EST WGT)

LOCATN	CG	CODE	PQ	LOT	DRY WEIGHT	DRY CONT	NO. PKG	PKG WGT	TOTAL WEIGHT	ACTUAL USE LBS
	14	YC002B	93	01402		XX.XX				
		YC002B		02E22	500	XX.XX				
		YC002B		02E18	2000	XX.XX				
						XX.XX				
						XX.XX				

NON-BLEEDING

EQUIP	NAME : "KROLOR" YELLOW-MEDIUM	USE LBS	N- CODE	ACCT LBS
203 & 205	"BEFORE USING SV, MAKE SURE THAT N-28-D LINE IF ANY IS BLANKED OFF." 1 RUN 60" (990 G) WATER IN V-203. SET AGITATOR ON HIGH SPEED. 2 WEIGH IN DRUM & POUR IN 3 DUMP IN AND STIR 5 MIN RECORD: START <u>10:15 AM</u> LOT <u>D2E22</u> FIN <u>11:15 AM</u> <u>D2E18</u> 4 ADJUST TO 75" (1275 G) *NOTE: VOLUMES HIGHER THAN 75" MAY CAUSE DUSTING IN EXHAUST HOOD. 5 WITH AGITATOR ON LOW SPEED PUMP V-203 THRU HOMOG AT 2400-2600 PSI INTO V-205 6 WHEN V-203 MT, WASH COLOR THRU HOMOG WITH MIN OF HOT WATER AT 2400-2600 PSI INTO V-205 7 RECORD: V-205 VOL <u>46</u> " & ADJ TO 60" (2100 G) 8 INSPECT HOMOG STRAINER & CLEAN IF NECESSARY	250 50X50 <u>500</u> <u>2000</u>	32-D YC-2-B	250 2500
205	9 RUN 10" (514 G) WATER INTO V-045 & START AGITATOR 10 PUMP V-205 THRU HOMOG AT 4800-5200 PSI INTO SV. RECORD: TIME START <u>8:10 AM</u> TOTAL MINUTES <u>100</u> 2 NOTE: IF HOMOG PRESSURE FALLS BELOW 4800 PSI, 3-WAY VALVE WILL RECIRCULATE SLURRY TO V-205 11 WHEN V-205 MT, RUN IN 5" (240 G) WATER & PUMP THRU HOMOG AT 4800-5200 PSI INTO SV			
SP & CP	12 SP STEP 01 - SET FORMULA SELECTOR TO POSITION 2 (V-243) OR POSITION 7 (V-244) 13 PRESS SV CAM RESET PB - SET 22 TC IN AUTO REMOTE (TEMP. IS SET AT 190-194°F) 3 14 RECORD LEVELS & SET R/M COUNTER #1 AS FOLLOWS: A. 11LG <u>7.2</u>% PRESET #1 32 GAL 145-D 168 B. 13LG <u>18</u>% PRESET #6 141 GAL 20-A 141 15 SET STRIKE FLOW CONTROLLERS AS FOLLOWS: SFC10 (N-27-D CONTROLLER) IN MANUAL 0.64 GPM 27-D 213 SFC20 (N-27-D WATER) IN MANUAL LOCAL 8.36 GPM SFR10 (N-27-D/WATER) RATIO 1.31 SFC10 (N-32-D CONTROLLER) IN MANUAL .84 GPM 32-D 1425 SFC20 (N-32-D WATER) IN MANUAL LOCAL 7.40 GPM SFR10 (N-32-D WATER) IN REMOTE 1.76			

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928
6/19

EQUIP | PAGE 2 CG 02 KY-787-D | USE | N- | USE
COMTYF JOB NAME: 03KY787DMT | 244 | LBS | CODE | LBS

320 16 OPERATOR STEP PB
SV 17 RECORD LEVEL 2LG 72% IF BELOW 35% FOLLOW SOL'N
SP 18 MAKE-UP PROCEDURE FOR N-27-D
CP 19 ADJUST SV TO 18" (2470 G)
120 RECORD PH 9.5. ADJ TO 11.1-11.3 WITH N-7-D AT
5% (10 PARTS WATER TO 1 PART N-7-D)
4 SIPHON INTO SV. RECORD: PH 11.0 ASSUME 50% 40 7-D 70
120 OPERATOR STEP PB

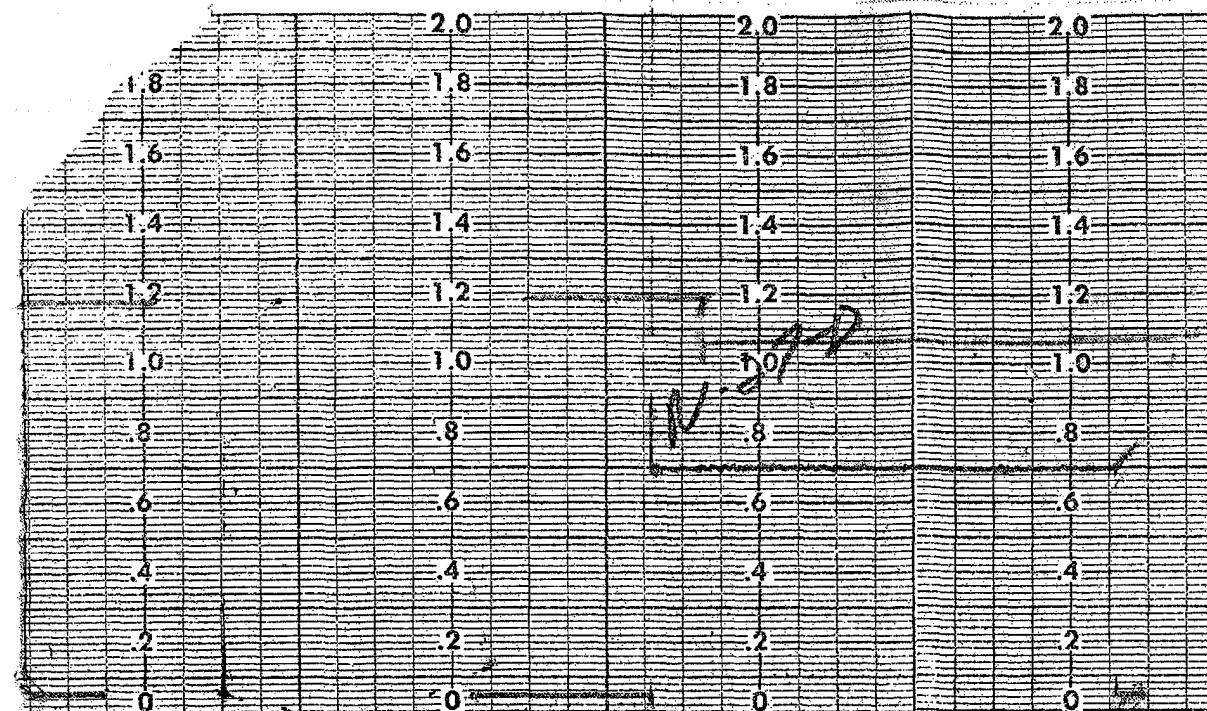
SV 22 SP STEP 06/39. AFTER HEAT-UP RECORD: PH 9.8.
SP 23 SWITCH 3FC20, 8FC10, & 8FC20 TO AUTO
24 OPERATOR STEP PB
25 SP STEP 10/43. WHEN 3FC20, 8FC10 & 8FC20 FLOWS
ARE IN LIMITS, SWITCH 3FC10 TO AUTO & PB
5 26 SP STEP 11/44. WHEN 3FC10 & 3FC20 FLOWS ARE IN
LIMITS, SWITCH 3FC20 TO REMOTE
26 OPERATOR STEP PB
27 DURING STRIKE RECORD:
SP STEP
V-243/V-244 PH RANGE TIME
13/46 (30 MIN) 9.5 9.0-10.0 11:55
14/47 (60 MIN) 9.5 9.0-10.0 12:55
15/48 (2 HRS) 9.5 9.0-10.0 1:25
16/49 (2 HRS, 25 MIN) 9.4 9.0-10.0 1:50
17/50 (FINAL 3 HRS) 7.0 7.5-8.5 2:25
NOTE: IF PH NOT IN RANGE, NOTIFY SUPV & NOTE
IN LOG. IF FINAL PH >8.5, ADJ TO 7.5-8.5.
& RECORD: PH ASSUME 77% 27-D

356 28 WHILE STRIKING RUN 30" (234 G) WATER INTO V-339
29 ADD IN 7-8 MIN. CHECK FOR DRAFT IN VENT STACK 365 530-A 365
BEFORE DUMPING.
339 30 ADJ TO 49" (382 G) AT 80-100°F
6 31 STIR 5 MIN & RECORD: PH 9.8 (9.5-10.5)
32 STIR 15 MIN OR LONGER FOR SP STEP 26
33 RECORD VOL & CALC X 0.278 = GAL
34 SET PRESET 40 TO GAL FROM S 33

385 35 RUN 47" (360 G) WATER INTO V-385
7 36 ADD & STIR 2 MIN FOR S 40 ASSUME 50% 160 7-D 80

SV 37 SP STEP 17/50 AFTER CHECKING PH, OPERATOR PB.
38 SIFT IN 100 128-A 100
SV 39 SP STEP 23/53. RECORD: PH 3.4 (3.7-4.2)
SP 40 RUN IN N-7-D FROM S 36 IN 10-12 MIN & STIR 5.
MIN
8 41 RECORD: PH 9.2 (9.0-9.5). ADJ IF NECESSARY &
RECORD: PH ASSUME 77% 27-D
(DILUTE 10 PARTS WATER TO 1 PART) ASSUME 50% 7-D
(SIPHON N-7-D INTO SV)
42 OPERATOR STEP PB
43 SP STEP 29/58. RECORD: PH 9.1 & TIME 3:20 P.M.
44 OPERATOR STEP PB
45 SP STEP 60. BATCH COMPLETE.

START TIME	FINISH TIME	OPTR
2:00 PM	3:20 PM	37-320
2:12	3:28 PM	114-54



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