MY-3-A

PACKAGE TICKET

CODE BP-565 LOT G2H86

PO	NET WT/PKG.	NO. PKG.	PACK WT.	LOCATION
		6	857	34-3
	STUMP			

TOTAL NET WT. 857

LUMP WT. 857 PKG. N-CODE

PROD. SUPV. DATE 8/2/82 OPERATOR

N32629

PRODUCT NAME = MONASTRAL BLUE B
(RESIN EXTENDED CPC FOR PLASTICS)
CG 20 CODE BP-565-D PKG ____

LOT GRH86 JUL 2 1982
876
EST. WT. ~~____~~ LBS.

LOT SH 876
30 DRUMS AND 1 BOX

NON-BLEEDING
PROCESSES APPROVED BY
BP-565-D (A) BDK 11/20/81
XOC-33
TYPED BY JMH
MAKING NOTES _____

JOB NAME: 20BP565DPA

INSTRUCTIONS = PRESSING =	RECORD					
VAT	PRESSLOAD	1ST	2ND	3RD	4TH	ET
DATE	STARTED					
TIME	CAKES USED					
RELEASED BY	WATER ON					
PRESS	HRS. WASHED					
NO. OF CAKES	OHMS					
PRESS WITH AGITATION	HRS. WASHED					
WASH TO OHMS -	OHMS					
TEST AFTER HOURS	HRS. WASHED					
LOAD ON 8 CARS	OHMS					
PANLOAD	CAKE CONDITION					
• #3 CLEAN PANS + CARS (IF USED FOR OTHER SODES) R&D TO INSPECT.	NO CARS LOADED	1	2			
• HOSE OFF PANS BEFORE PANLOADING.	EXPLAIN LOSSES					
SAMPLES JAR	SAMPLED BY					
DELIVER TO	RELEASED BY	BK				

= DRYING =

DRY 36 HOURS AT 180 DEG F.
DRY IN SECTIONS: _____
• TAKE COMPOSITE SAMPLES FROM EACH DRIER CAR, NOTE CODE, LOT, DRIER #, DATE TIME, AND SUBMIT TO CTL FOR % MOISTURE.
• LEAVE IN DRIER WHILE MOISTURE RUN
• IF 1% OR LESS MOISTURE - OK TO PULL
• DUMP IN NEW L/P'S WITH PAPER LINER.
• SAMPLES 1 PINT (½) \ ENVELOPE
DELIVER TO CTL.

LUMP: - OK - WET - SALTS - CONTAMINAT
_____
NOTE - FILL IN BELOW
ADDITIONAL DRYING HOURS REQUIRED 2
NO DRUMS 6
LUMP WGT 857
NO CARS PULLED
SAMPLED BY
RELEASED BY BK

= GRINDING =

DO NOT GRIND

MILL LSP 0.75" SCREEN 1700 RPM
MAX. TEMP 140 DEG F
PULVERIZE WITH DRY ICE
STORE WITH LOOSE LID ~~____~~ HRS.
(ALLOWS DRY ICE TO ESCAPE)

SCREEN
MAX. TEMP F
EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLES 2 ENV & 2 PT CAN
DELIVER TO CTL

DATE MIXED
SAMPLED BY
RELEASED BY

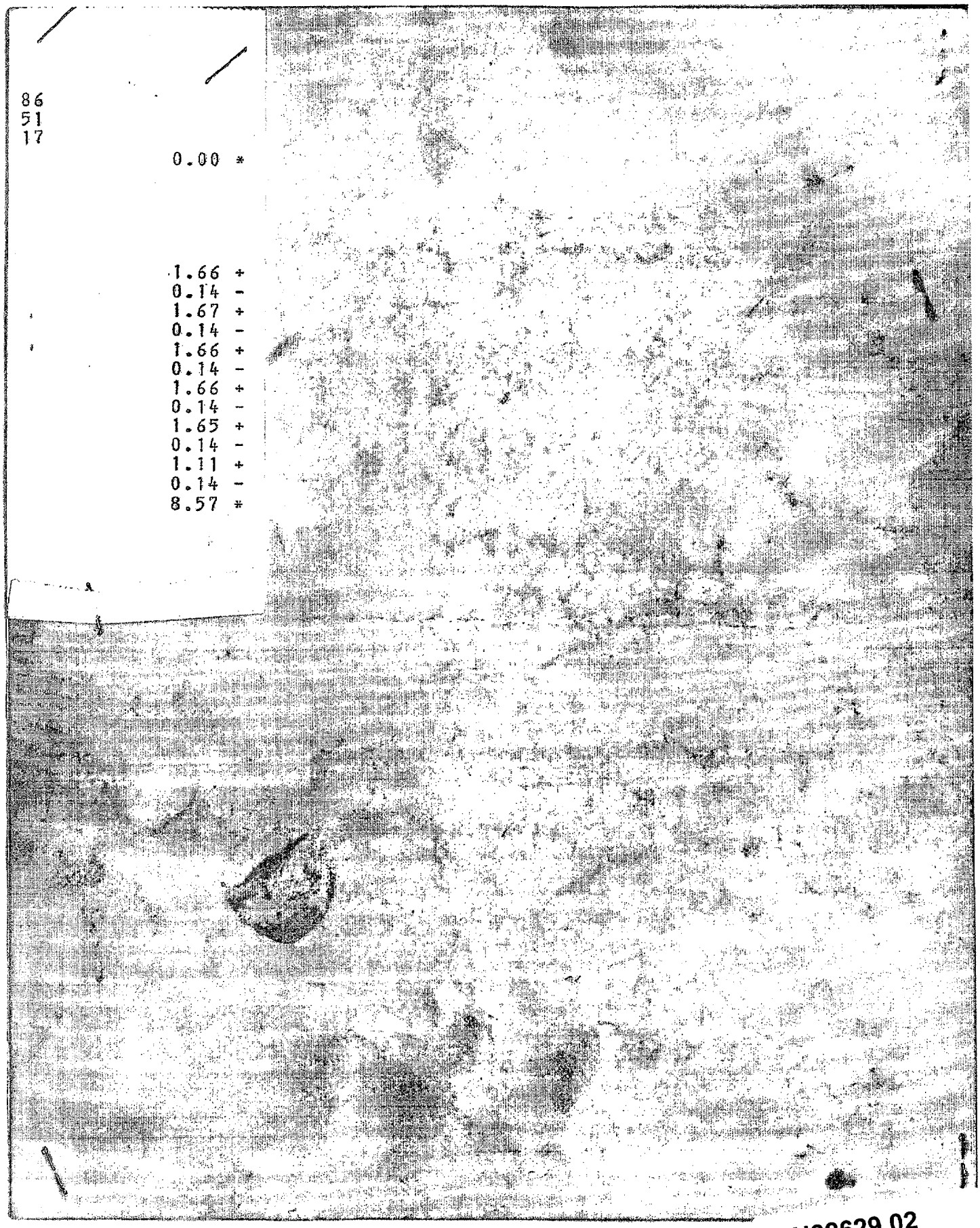
N32629.01

DUP050463818

86
51
17

0.00 *

1.66 +
0.14 -
1.67 +
0.14 -
1.66 +
0.14 -
1.66 +
0.14 -
1.65 +
0.14 -
1.11 +
0.14 -
8.57 *



N32629.02

DUP050463819