

Banking. The burner shall be so constructed or controlled as to maintain a fire during an indefinite banking period.

Acceleration. When the burner resumes operation after a 12 hour banking period, the time required for the stack temperature to reach a normal maximum shall not exceed 60 min.

Class 2 Stokers, Apartment House, Small Commercial

This class is used extensively for heating plants in apartments and hotels, and also for small industrial plants such as laundries, bakeries, and creameries. The majority of stokers used in this field are of the underfeed type. The principal exception is an overfeed type having step action grates in a horizontal plane and so arranged that they are alternately moving and stationary, and are designed to advance the fuel during combustion to an ash plate at the rear.

All of the stokers are provided with a coal hopper outside of the boiler. In the underfeed types, the coal feed from this hopper to the furnace may be accomplished by a continuously revolving worm or by an intermittent plunger. The drive for the coal feed may be an electric motor, or a steam or hydraulic cylinder. With an electric motor, the connection between the driver and the coal feed may be through a variable speed gear train which provides two or more speeds for the coal feed; or it may be through a simple gear train and a variable speed driver for the change in speed of the coal feed; or a simple gear train with a coal feed having an adjustment for varying the travel of the feeding device. With a steam or hydraulic cylinder, the power piston is connected directly to the coal feeding plunger.

The stokers in this class vary also in their retort design according to the fuels and load conditions. The retort is placed approximately in the middle of the furnace and is provided with tuyere openings at the top on all sides. In the plunger-feed type the retort extends from the inside of the front wall entirely to the rear wall or to within a short distance of the rear wall. This type of retort has tuyeres on the sides and at the rear.

These stokers also differ in the grate surface surrounding the retort. In many of the worm-feed stokers this grate is entirely a dead plate on which the fuel rests while combustion is completed. In the dead-plate type, all of the air for combustion is furnished by the tuyeres at the retort. Because of this, combustion is well advanced over the retort so that it may easily be completed by the air which percolates through the fuel bed. With the dead-plate type of grate the ash is removed through the fire doors and it is therefore desirable that the fuel used shall be one in which the ash is readily reduced to a clinker at the furnace temperature, in order that it may be removed with the least disturbance of the fuel bed.

In other stokers in this class, the grates outside of the retort are air-admitting and some stokers have shaking grates. These grates permit a large part of the ash to be shaken into the ash pit beneath, while the clinkers are removed through the fire doors. With this type of grate, the main air chamber extends only under the retort while the side grates receive air by natural draft from the ash pit.

In still other stokers of this class, the main air chamber extends beyond the retort and is covered with fuel-bearing, air-supplying grates. With this type of grate, the fuel is supplied with air from the main air chamber

throughout combustion. Also with this type of grate, dump plates are provided beyond the grates where the ash accumulates and from which it can be dropped periodically into the ash pit beneath.

Stokers in this class are compactly built in order that they may fit into standard heating boilers and still leave room for sufficient combustion space above the grates. The height of the grate is approximately the same as that of the ordinary grates of boilers, so that it is usually possible to install such stokers with but minor changes in the existing equipment. In some districts, there are statutory regulations governing such settings.

These stokers vary in furnace dimensions from 30 in. square to approximately 66 in. square. The capacity of the stokers is measured by the amount of coal that can be burned per hour. In general, manufacturers recommend that, for continuous operation, the coal burning rate shall not exceed 25 lb of coal per square foot of grate per hour, while for short peaks this rate may be increased to 30 lb per hour. Although these stokers were designed to burn bituminous coal, types are available for the semi-bituminous coals such as Pocahontas and New River. They can also be used to burn the small sizes of anthracite but at a somewhat

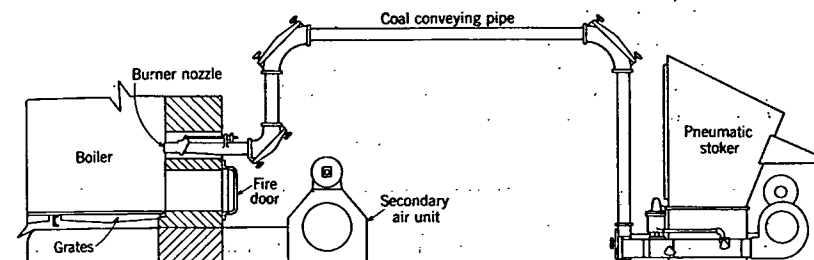


FIG. 6. PNEUMATIC STOKER WITH CONVEYING PIPE

lower rate. It is often customary to have the janitor or some other attendant care for the boiler as one of his duties. Under these conditions the heating plant does not receive the same careful attention as it would if a man devoted his entire attention to the fire. With periodic hand firing, the boiler is operated inefficiently much of the time. With a stoker, the boiler is operated at the rate that the conditions require so long as there is coal in the hopper. With hand firing, it is customary to use a more expensive size of fuel, while with a stoker the smaller sizes are used at a considerable saving in the cost per ton. Because the stoker responds promptly to automatic regulation, it is possible to maintain a reasonably constant standard. Also because the stoker feeds the fuel regularly and in small quantities without losses due to opening doors, it is more efficient than hand firing. This increase in efficiency depends entirely on conditions, with a minimum of about 10 per cent and a maximum of about 25 per cent.

Another type of stoker which may be used in connection with small size coal is a pneumatic type as shown in Fig. 6. The equipment may be arranged with a pipe conveying the fuel from a storage space directly to the burner nozzle with secondary air supplied from a separate unit located near the boiler.