

S.V. QLM #2 C.V. (214) 215,320 D.V.

DATE PRINTED: 6/10/82

CG 46 CODE YW-731-P PKG 36 TIME

PROCESSES

APPROVED BY

JUN 29 1982

G2H34-1-2-3-4

() YW-731-P (J)

EWK 10/27/81

JJG 06/11/82

(DATE) (LOT NUMBER)

JOB NAME: 46YW731PMJ

TYPED BY: JMH

EST. WT. 497* 7285*

100%

STANDARD HRS.

TIME 7 A.M.

COMPONENT / CONSTITUENT CONSUMPTIONS:

CG	CODE	LOT	PQ	DISP	ACCOUNT# POUNDS	PERCENT SOLIDS	PHYSICAL USE POUNDS
46	YT-889-P	D 1123-1	98		1014	40.32	2515
46	YC-5-A	F2J561	93		181	27.80	651
46	YC-5-A	F2J560	93		7434	28.60	2681
46	YW-731-P	E2H95-1	93		53		32
46	YW-731-P	F2J29-3	93		180		180
					3% WATER = 225#		
					$\frac{2725}{7285} \times 100 = 99.2\%$		

* INPUT INTO BIPREV PROGRAM

(Reg. No. 10885)

70 36 2500
BLEEDING
70 36 2500
70 36 2500

EQUIP MENT	NAME: "DALAMAR" YELLOW	04 PAGES	USE LBS	N-CODE	ACCT LBS
MISC	NOTE: MAKING SUPV. - 1 HOUR BEFORE TAKING S44 & S46 SAMPLE, ADVISE CTL SUPV OF STATUS RUN IN + OR - 150 # WATER INTO ALM & CHECK FOR LEAKS RECORD: FINDINGS FOUND NO LEAKS NOTE: (1) IF LEAKS FOUND, ADVISE SUPV'R & DO NOT PROCEED WITH BATCH UNTIL CORRECTED. (2) IF NO LEAKS FOUND, DRAIN ALM & PROCEED WITH BATCH OBTAIN DALAMAR YELLOW PRESSCAKE AS LISTED ABOVE OBTAIN RENEX 20 & MIX TO UNIFORMITY FOR S9 & S16 CALCULATE FOR S29 5990# - 5770# YC5A PULP WGT (S2) = 150# WATER			YT-889 YC-5-A 896-B	1939
ALM 2	5. CLOSE ALM #2 OUTLET & RUN IN 500# WATER 6. ADD SODIUM CARBONATE & STIR 5 MIN TO DISSOLVE. 7. STOP AGITATOR 8. DUMP IN 2 DRUMS YC5A FROM S2 & SCRAPE DRUMS 9. POUR IN RENEX 20 10. START AGITATOR & STIR ONE MINUTE ONLY RECORD: TEMP 80 DEG F NOTE: (1) IF COLOR BRIDGING OCCURS, STOP AGITATOR ALLOW TO STOP & DIS- LODGE COLOR (2) OVER STIRRING WILL GENERATE EX- CESSIVE HEAT & FOAM		20 200	3-A 896-B	20 200

JUL 1 1982

N32590

DUP050463700

EQUIP MENT		PAGE 02 OF 04 CG 46 CODE YC-731-P (J)	USE LBS	N-CODE	ACCT LBS
ALM 2 CONT.	11	ADD 6 MORE DRUMS YC-5-A (S2) IN 2 DRUM INCREMENTS USING FOLLOWING PROCEDURE (SCRAPE DRUMS) (1) AGITATOR OFF, DUMP IN 2 DRUMS YC-5-A <i>or YC-8891</i> (2) START AGITATOR & STIR ONE MINUTE ONLY FOR EACH 2 DRUM INCREMENT			
	12	RECORD: TEMP <i>82</i> DEG F			
	13	TURN ON AGITATOR & SIFT IN SODIUM CARBOXY METHYL CELLULOSE USING SIFTER IN 2-4 MINS.	8	925-A	8
	14	ADD REST OF YC-5 (S2) <i>YC-8891</i> 2 DRUM INCREMENTS USING FOLLOWING PROCEDURE (SCRAPE DRUMS): (1) ADITATOR OFF, DUMP IN 2 DRUMS YC-5 (2) START AGITATOR & STIR ONE MINUTE ONLY FOR EACH 2 DRUM INCREMENT			
	15	RECORD: TEMP <i>84</i> DEG F	<i>479</i>		
	16	POUR IN RENEX 20 & STIR 5 MIN.		896-B	<i>479</i>
	17	RINSE GRATING SIDES & MIXER BASKET WITH 50# WATER			
	18	STIR 60 MIN RECORD: START <i>4:30 PM</i> NOTE: (1) DO NOT EXCEED 95 DEG F DURING STIR (2) IF NECESSARY, CUT STIR WHEN TEMP REACHES 95 DEG F			
	19	RECORD S18 STIR TEMP EVERY 10 MINUTES			
		TIME INTERVAL, MIN DEG F			
		<i>4:30</i> 0 <i>84</i>			
		<i>4:40</i> 10 <i>86</i>			
		<i>4:50</i> 20 <i>86</i>			
		<i>5:00</i> 30 <i>86</i>			
		<i>5:10</i> 40 <i>92</i>			
		<i>5:20</i> 50 <i>94</i>			
		<i>5:30</i> 60			
	20	POUR IN AF-60 ANTIFOAM & STIR 5 MIN.	2 OZ.	816-A	0
	21	STOP AGITATOR RECORD: TEMP <i>94</i> DEG F			
	22	RECORD: PH <i>9.7</i> (10.0-12.0)			
	23	IF NECESSARY, ADJUST TO PH 10.0-12.0. NOTE: DISSOLVE 1# N-3-A (SODIUM CARBONATE) IN 5# WATER RECORD PH <i>10.3</i> ACETIC ACID ASSUME 70%	<i>16</i>	3-A	<i>16</i>
	24	POUR IN NUOSEPT 95 & STIR 5 MIN.	<i>164</i>	30-D	<i>164</i>
	25	WHEN SCHEDULE, POUR IN NOTE: ADD AS VOLUME PERMITS DURING HOMOG	<i>52</i> <i>180</i>	195-B, D YW-731	<i>232</i>
	26	STOP AGITATOR			

NAME: "DALAMAR" YELLOW

BLEEDING

DATE PRINTED: 12/09/81

CG 46 CODE YW-731-P

PKG

PROCESSING INSTRUCTIONS: BATCH UNIT

PROCESSES

APPROVED BY

YW-731-P (J)

JOB NAME: 46YW731PPJ

(DATE)

(LOT NUMBER)

EST. WT. 7549* LBS.

MAKING NOTES:

(ALL WET PRO- -1

DUCT CODES MUST -2

HAVE AT LEAST -3

-4) -4

BLEEDING

PACKOUT RECORD

NET WGT/PKG. X NOS. PKGS. = PACKOUT WGT LOCATION

1	X	=	1
	X	=	
	X	=	
	X	=	

TOTAL NET WEIGHT _____ PKG. N-CODE _____

PRODUCTION SUPERVISOR _____ DATE _____ WHSE OPERATOR _____

N32590.01

DUP050463702

NAME: "DALAMAR" YELLOW

BLEEDING

DATE PRINTED: 12/09/81

CG 46 CODE YW-731-P

PKG 06

PROCESSING INSTRUCTIONS: BATCH UNIT

PROCESSES

APPROVED BY

YW-731-P (J)

JOB NAME: 46YW731PPJ

(DATE)

(LOT NUMBER)

EST. WT. 7549* LBS.

MAKING NOTES:

(ALL WET PRO- -1

DUCT CODES MUST -2

HAVE AT LEAST -3

-1) -4

BLEEDING

PACKOUT RECORD

NET WGT/PKG. X NOS. PKGS. = PACKOUT WGT LOCATION

1	X	=	
	X	=	
	X	=	
	X	=	

TOTAL NET WEIGHT _____ PKG. N-CODE _____

PRODUCTION SUPERVISOR _____ DATE _____ WHSE OPERATOR _____

N32590.02

DUP050463703

NAME: "DALAMAR" YELLOW

BLEEDING

DATE PRINTED: 12/09/81

GG 46 CODE YW-731-P

PKG 61

PROCESSING INSTRUCTIONS: BATCH UNIT

PROCESSES

APPROVED BY

YW-731-P (J)

JUL 29 1982

G2H34-2

(DATE)

(LOT NUMBER)

JOB NAME: 46YW731PPJ

EST. WT. 7549* LBS.

MAKING NOTES:

(ALL WET PRO- -1

DUCT CODES MUST -2

HAVE AT LEAST -3

-1) -4

BLEEDING

PACKOUT RECORD

NET WGT/PKG. X NOS. PKGS. = PACKOUT WGT LOCATION

-----	X	-----	=	-----
-----	X	-----	=	-----
-----	X	-----	=	-----
-----	X	-----	=	-----

TOTAL NET WEIGHT ----- PKG. N-CODE -----

PRODUCTION SUPERVISOR

DATE

WHSE OPERATOR

N32590.03

DUP050463704