OUTER LAYER - SQUARE EQUIPMENT (cont'd.)

5C1.3 All joints of the outer layer blocks shall be staggered with those of the inner layer. (See figure 14) If the longitudinal joints of the outer layer are staggered 6" with those of the inner layer there will be maximum distribution of the pins in the outer layer blocks. (See figure 14)

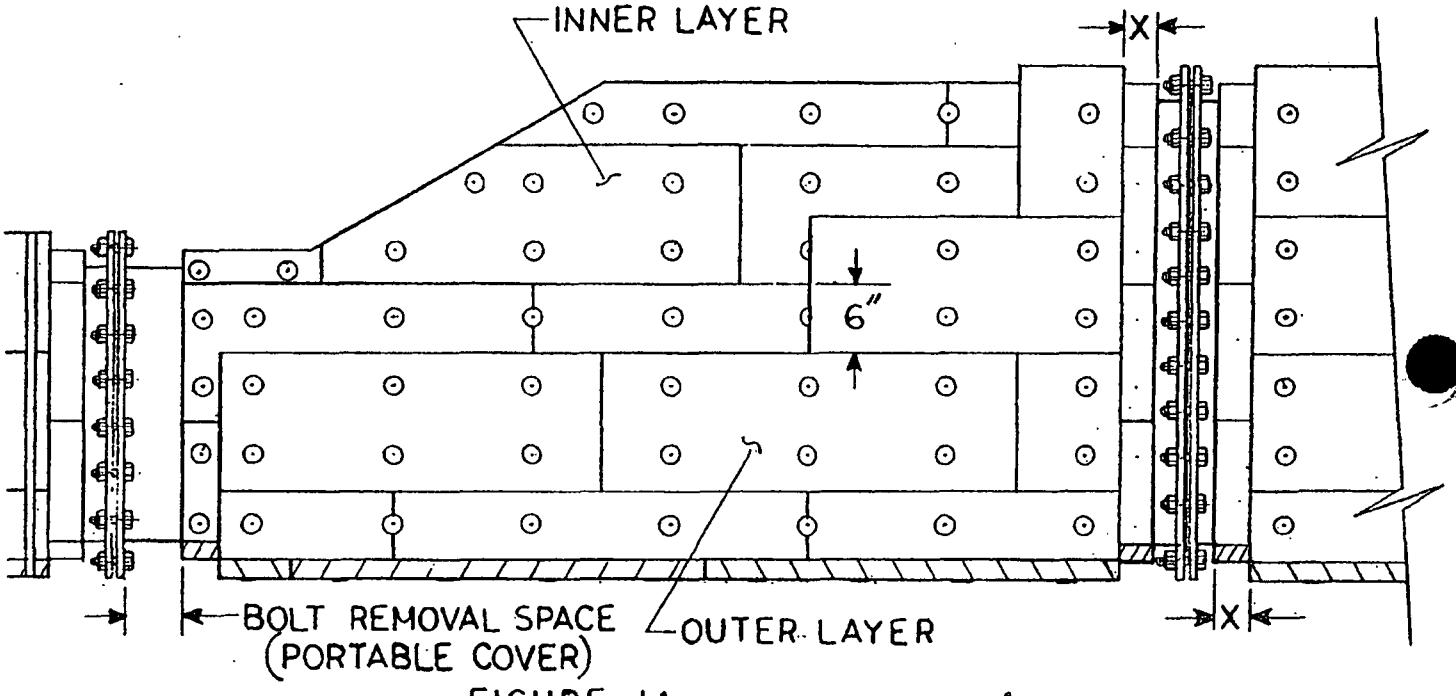


FIGURE 14

5C1.4 The outer layer blocks shall be routed out to fit over the retaining washers of the inner layer so that the outer layer makes full contact with the inner layer.

5C1.5 All contact surfaces of the outer layer blocks (outer layer to inner layer and to themselves) shall be buttered with fibrous adhesive.