CG 03 CODE KY-787-D PKG
LOT OCT·13 80 37411
EST'D WGT 932 LBS
STANDARD HRS. 8.9 TIME 7A M

PROCESSES
( ) KY-787-D
( )
( )
( )
( )

APPROVED BY
(Q) FWP 9/23/80
( ) (XOB-17: 25%
( ) LESS N-32-D
( ) & 240 MIN
( ) STRIKE)

TYPED BY: FP 9/23/80

COMPONENT CONSUMPTION

CG	CODE	LOT	PQ	LBS
14	YC002B	13084	93	2000
14	YC002B	13086	93	400
14	YC002B		93	

CG	CODE	LOT	PQ	LBS
14	YC002B		93	
14	YC002B		93	
14	YC002B		93	

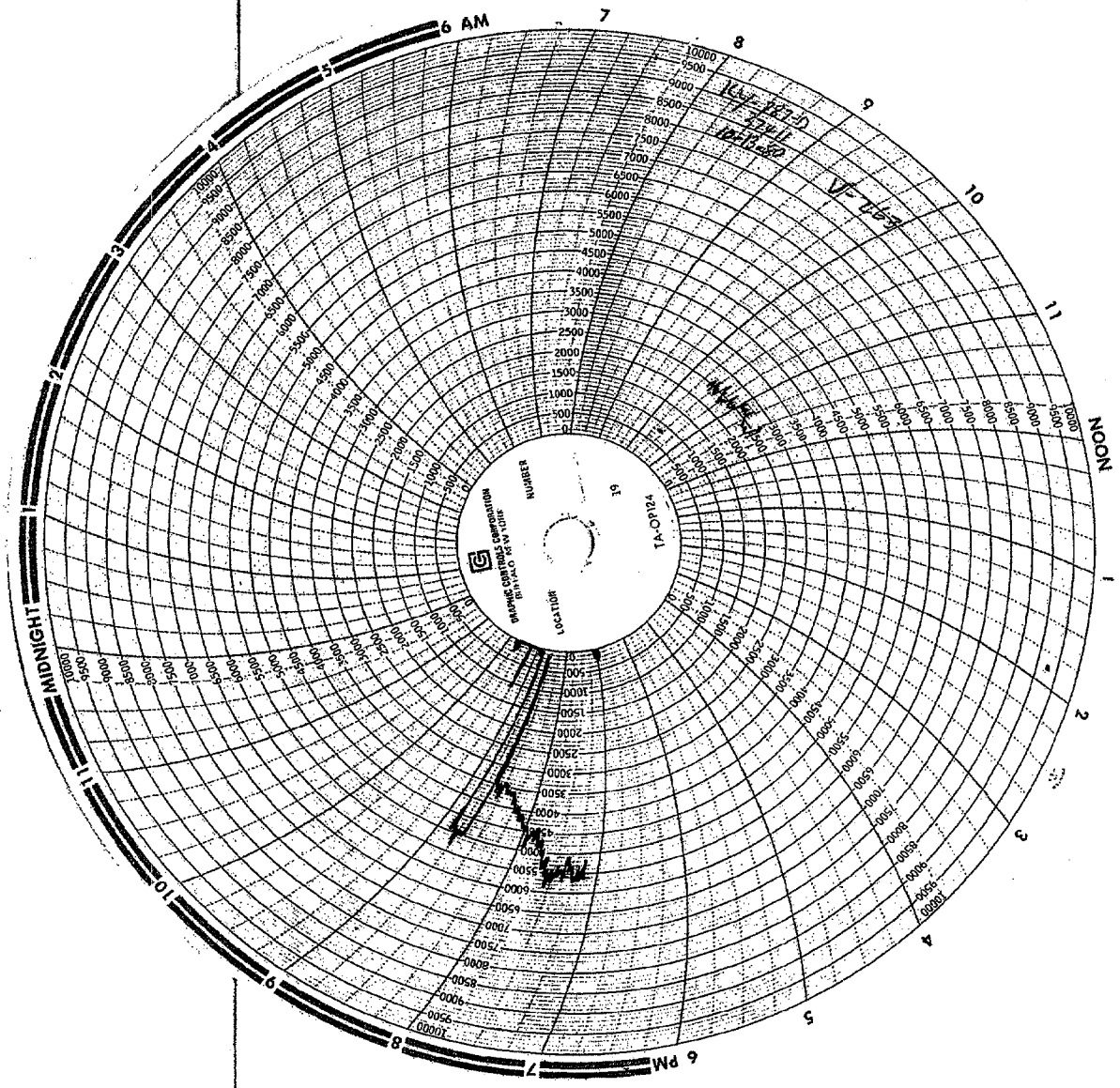
Homog #3 - 1st Pass

TOTAL EST'D WGT 3332

NON-BLEEDING

EQUIP		NAME : "KROLOR" YELLOW-MEDIUM	USE LBS	N-CODE	ACCT LBS
203 & 205	1	RUN 60"(990 G) WATER IN V-203. SET AGITATOR ON HIGH SPEED.			
	2	WEIGH IN DRUM & POUR IN	240	32-D	240
V-263	3	DUMP IN AND STIR 5 MIN	48X50	YC-2-B	2400
1		RECORD: START 8 30 LOT 13084	2000		
		FIN 9 30 13086	400		
			2400		2400
	4	ADJUST TO 75" (1275 G)			
	5	WITH AGITATOR ON LOW SPEED PUMP V-203 THRU HOMOG AT 2400-2600 PSI INTO V-205			
	6	WHEN V-203 MT, WASH COLOR THRU HOMOG WITH MIN OF HOT WATER AT 2400-2600 PSI INTO V-205			
V-263	7	RECORD: V-~~205~~ VOL ____" & ADJ TO 60" (2100 G)			
	8	INSPECT HOMOG STRAINER & CLEAN IF NECESSARY			
~~205~~ V-263 SV 2	9	RUN 10" (514 G) WATER INTO V-244 & START AGITATOR			
	10	PUMP V-~~205~~ THRU HOMOG AT 4800-5200 PSI INTO SV. RECORD: TIME START 7:05A TOTAL MINUTES 120			
		NOTE: IF HOMOG PRESSURE FALLS BELOW 4800 PSI, 3-WAY VALVE WILL RECIRCULATE SLURRY TO V-205			
V-263	11	WHEN V-~~205~~ MT, RUN IN 5" (240 G) WATER & PUMP THRU HOMOG AT 4800-5200 PSI INTO SV			
SP & CP 3	12	SP STEP 01 - SET FORMULA SELECTOR TO POSITION 2 (V-243) OR POSITION 7 (V-244)			
	13	PRESS SV CAM RESET PB - SET 22 TC IN AUTO REMOTE (TEMP IS SET AT 190-194*F)			
	14	RECORD LEVELS & SET R/M COUNTER #1 AS FOLLOWS:			
		A. 14LG 44 % PRESET #1 80 GAL		15-A	160
		B. 13LG 32 % PRESET #6 135 GAL		20-A	135
	15	SET STRIKE FLOW CONTROLLERS AS FOLLOWS:			
		3FC10 (N-27-D CONTROLLER) IN MANUAL 0.39 GPM		27-D	206
		3FC20 (N-27-D WATER) IN MANUAL LOCAL 5.28 GPM			
		3FR10 (N-27-D/WATER) RATIO 1.35			
		8FC10 (N-32-D CONTROLLER) IN MANUAL 0.49 GPM		32-D	1376
		8FC20 (N-32-D WATER) IN MANUAL LOCAL 4.47 GPM			
		8FC20 (N-32-D WATER) IN REMOTE			
		8FR10 (N-32-D/WATER) RATIO 1.82			

N24000



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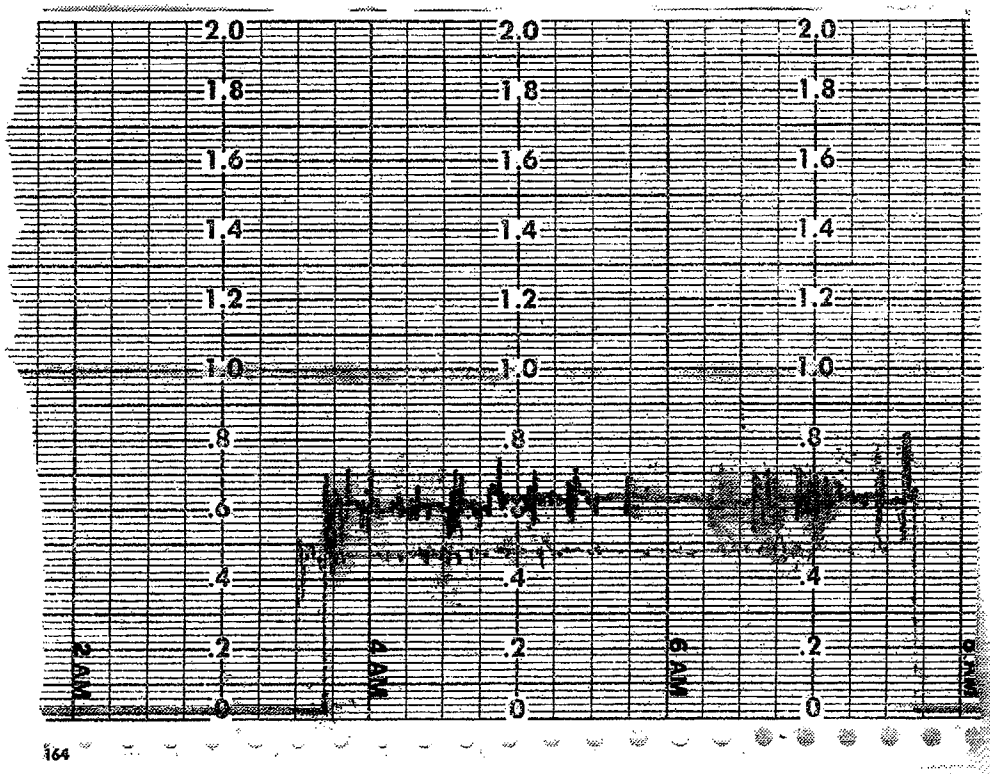
DUP050105430



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