

FWF 10/18/82

LOT L2H24

OCT 29 1982

EST. WT. 5527* LBS.

COMTYP JOB NAME: 01YE698DFT

MAKING NOTES:

INSTRUCTIONS

= PRESSING =

RECORD

DATE				PRESSLOAD	1ST	2ND	3RD	4TH	5TH
VAT 242				STARTED					
DATE 11-4-82				CAKES USED					
TIME 7:00 PM				WATER ON					
RELEASED BY 30				HRS. WASHED					
PRESS	2	92	93	M MHOS					
NO. OF CAKES	54	54	54	HRS. WASHED					
PRESS WITH AGITATION				M MHOS					
WASH TO 500 M MHOS WITH 35-75* WATER				HRS. WASHED					
TEST AFTER 2 HOURS				M MHOS					
LOAD ON 7 CARS				CAKE CONDITION					
-----				NO CARS LOADED					
-----				EXPLAIN LOSSES					

SAMPLES 8 OZ
DELIVER TO CTL.

SAMPLED BY
RELEASED BY

= DRYING =

(EXTRUDED) DRY 10 HRS AT 240 DEG F
(NOT EXTRUDED) DRY 10 HRS AT 240 F

LUMP: - OK - WET - SALTS - CONTAMINATED

ADDITIONAL DRYING HOURS REQUIRED

SAMPLE

NO CARS PULLED

NO DRUMS
LUMP WGT

DELIVER

SAMPLED BY
RELEASED BY

CO-GRIND PER CTL INSTRUCTIONS

GRINDING

MILL MIKROATOMIZE SCREEN

RPM 1 SCREEN

RPM

MAX. TEMP	DEG F
100	212
110	230
120	248
130	266
140	284
150	302
160	320
170	338
180	356
190	374
200	392
210	410
220	428
230	446
240	464
250	482
260	500
270	518
280	536
290	554
300	572
310	590
320	608
330	626
340	644
350	662
360	680
370	698
380	716
390	734
400	752
410	770
420	788
430	806
440	824
450	842
460	860
470	878
480	896
490	914
500	932
510	950
520	968
530	986
540	1004
550	1022
560	1040
570	1058
580	1076
590	1094
600	1112
610	1130
620	1148
630	1166
640	1184
650	1202
660	1220
670	1238
680	1256
690	1274
700	1292
710	1310
720	1328
730	1346
740	1364
750	1382
760	1400
770	1418
780	1436
790	1454
800	1472
810	1490
820	1508
830	1526
840	1544
850	1562
860	1580
870	1598
880	1616
890	1634
900	1652
910	1670
920	1688
930	1706
940	1724
950	1742
960	1760
970	1778
980	1796
990	1814
1000	1832

MAX. TEMP.

F

SET ROOF BLAST - GATE AT "5." FOR
HIGH AIR FLOW

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EXPLAIN LOSSES

SAMPLE W/O MIXING

DATE MIXED

SAMPLES 1 ENV & 1 PINT CAN IF

SAMPLED BY

GROUND SEPARATELY

RELEASED BY

DELIVER TO CTL