

320

MAKING INSTRUCTIONS: BATCH UNIT

CG 46 CODE YW-731-P PKG. 01 TIME 7 AM

LOT FEL10 34342-1
TAB: PUNCH TOTAL WGT AS EST WGT 5642
EST WGT (DO NOT PUNCH) 5720 Lbs
(REQ.#)

TAB: PUNCH FOLLOWING CONSUMPTIONS

CG	CODE	LOT	PQ	DISP	LBS
46	YC-5-A	34083	93		1063
46	YC-5-A	34083	98		43
46	YC-5-A	31486	93		437
46	YC-5-A	33888	93		400
46	YW-731-P	26828-1	98		3150
TOTAL WGT					5100

PROCESSOR	APPROVED BY
() YW-731-P	() BAK 8-17-77
()	() DCO 8-22-77
()	()
()	()
TYPED BY	
NSA 8-25-77	

TAB: DO NOT PUNCH
% PULP WGT

$\frac{10,725}{10,745} \times 100 = 99.8\% \text{ yield}$

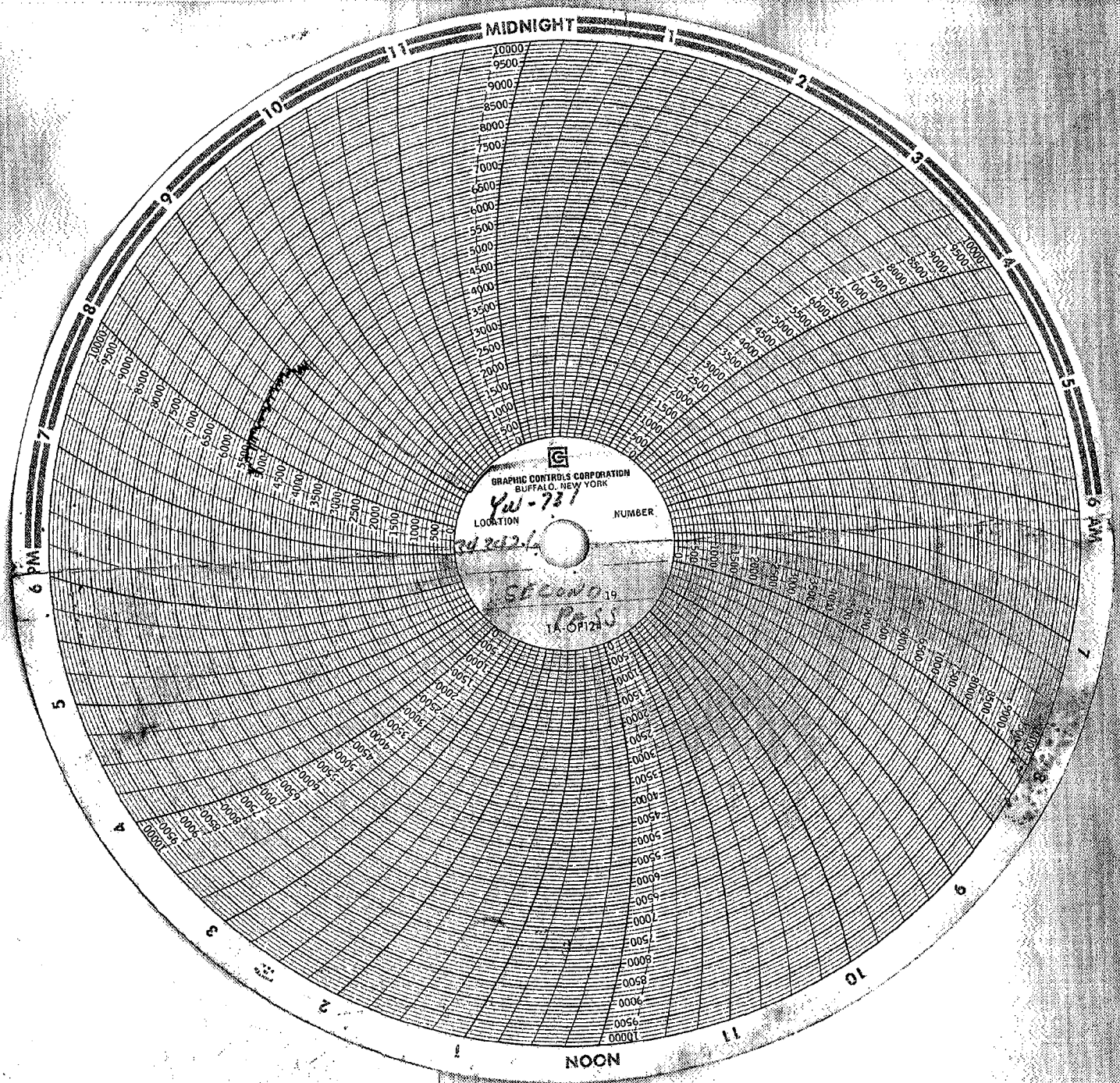
DELAYED WAITING FOR
N-896 Lt WAS FROZEN

NOTE: USE NO 3 HOMOG

EQUIPMENT	NAME:	USE LBS.	N CODE	ACGT. LBS.
Misc. 1	DALAMAR® YELLOW			
	Note: Making Supv - 1 hour before taking S 28 sample, advise CTL Supv of status			1943
	1 Obtain as listed above	6671	YC-5-A	1900
	2 Obtain & Mix to uniformity for S 8 & S 11		896-B	
	3 Calculate for S 22			
	4 6000# - 6671# YC-5-A Pulp Wgt (S 1) = 149# water			
ALM 2	4 Plug ALM # 2 outlet & pour in 26828-1	450	YW-731-P	450
	5 Add & stir 5 minutes to dissolve	20	3-A	20
	6 Stop agitator			
	7 Dump in one drum YC-5-A from S 1			
	8 Pour in	200	896-B	200
	9 Start agitator & stir minimum time to fluidize. Note: Over-stirring will cause excessive foam			
	10 Dump in rest of YC-5 (S 1) in 2-drum increments. Stir minimum time to fluidize between each increment. Scrape drums	451		451
	11 Pour in & stir 5 minutes	8	896-B	8
	12 Sift in using sifter in 2-4 minutes		925-A	8
	13 Scrape grating sides			
	14 Stir 60 minutes Record: Start 5:00 P.M.			
	15 Add & stir 5 min	2025	816-A	0
	16 Stop agitator & Record: pH 9.5			
	17 If necessary, adjust to pH 10.0-10.5 (note: dissolve 1# N-3-A in 5# water) Record: pH 10.1 Assume 75%	7	3-A	7
	18 Pour in & stir 5 min		30-D	7
	19 When scheduled, Pour In LOT		195-B	
	Note: Add as volume permits during homog		YW-731-P	
	20 Stop agitator			

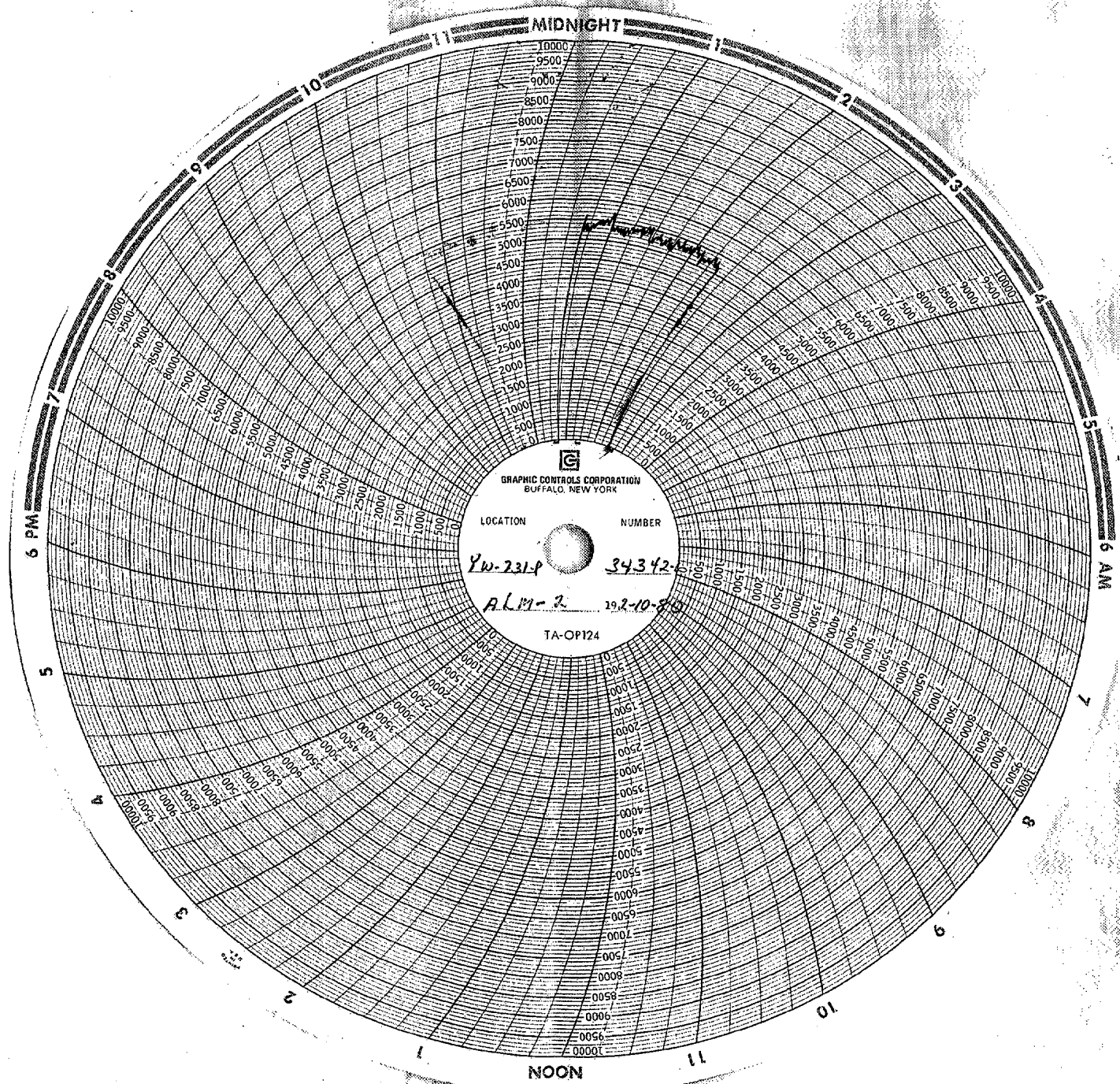
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EQUIPMENT	PAGE 2 CG 46 CODE YW-731-P (J) EST. WGT. 7625 LBS.	USE LBS.	N CODE	ACCT. LBS.
CV 3	21 Run ALM thru homogenizer at 4800-5200 psi into V-215 Note: Return material homogenized below 4800 psi to ALM			
	22 Rinse ALM with 149# water calculated in S 3 thru homogenizer at 2000-5000 PSI			
	23 Drain lines from homog to CV into drum & pour into CV			
	24 Add & stir 30 minutes	4 ozs	816-A	1
	25 Record: pH 10.0 (3-10-5) 10.0-12.0			
	26 If necessary, adjust to pH 10.0-12.0 (Note: Dissolve 1# N-3-A in 5# water) Record: pH Assume 75%		3-A 30-D	
	27 Discharge ±25 G thru packout line & pour into CV			
	28 Fill 1-16 ounce jar from packout line & deliver to CTL for color Record S 41			
	29 Fill 1-16 ounce jar from packout line & run 100 mesh screen test per SOP. Record: Results S 41			
	30 If screen test is OK, close manhole cover, turn off light, & leave agitator on. Note: If screen test is not OK, notify supervisor			
Homog 6	31 Clean Homogenizer per standard practice	25	3-A	25
CV 7	32 Add # water as required to CV Lot- 26828-1	2700	YW-731-P	2700
	Note: If test is satisfactory, omit S's 32-35	10	195-B	10
	33 Start agitator & stir 20 min. or longer to uniformity			
	34 Fill 1-16 ounce jar from packout line & deliver to CTL for color Record S 41			
	35 Shut off agitator until test is available			
	36 When test is satisfactory, start agitator			
	37 Stir 5 min or longer			
	38 Check packout scale accuracy: 50# 500#			
	39 Discharge thru packout screen as follows:			
	PACKAGE N-CODE SCHEDULED PACK TOTAL NET PACK			
	1924 30 6900#			
	1700 3825#			
	GRAND TOTAL NET PACK 10725			
	Note: After discharging ±25 G, fill 2-16 ounce jars from packout line, mark "FINAL." Deliver to CTL when packout is completed. Record S 41			
	40 Stop agitator			
	41 Record: Results Time 7:30 PM Supv. JH			
	S 28 Color Sample to CTL Add 6 dra. YW-231 10:15 PM JH			
	S 29 Screen Test OK 7:15 PM JH			
	S 34 Resample to CTL			
	S 39 Sample during packout			
	S 39 Deliver to CTL			
	START FINISH OPTR			



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