

PUNCHED & CHECKED

MAKING INSTRUCTIONS: BATCH UNIT

243,244 (AUTOMATED)
CG 03 CODE KY-787-D

CV APR 1 1980

DV

EST WGT 1090 LBS
STD HRS 8.9 TIME 1:30 PM
14 YC-2-B 93 4

PKG

PROCESSES	APPROVED BY
() KY-787-D	() EWK 9-22-76
()	() DCG 9-27-76
()	() MTW 9-30-76
()	()
RE TYPED BY	
CJH 2-8-80	

LOT 24475, 2400 #
LOT
LOT

V-243 11:17 9:30 PM

Homog # 3-1st Pass
Homog # 3-2nd Pass

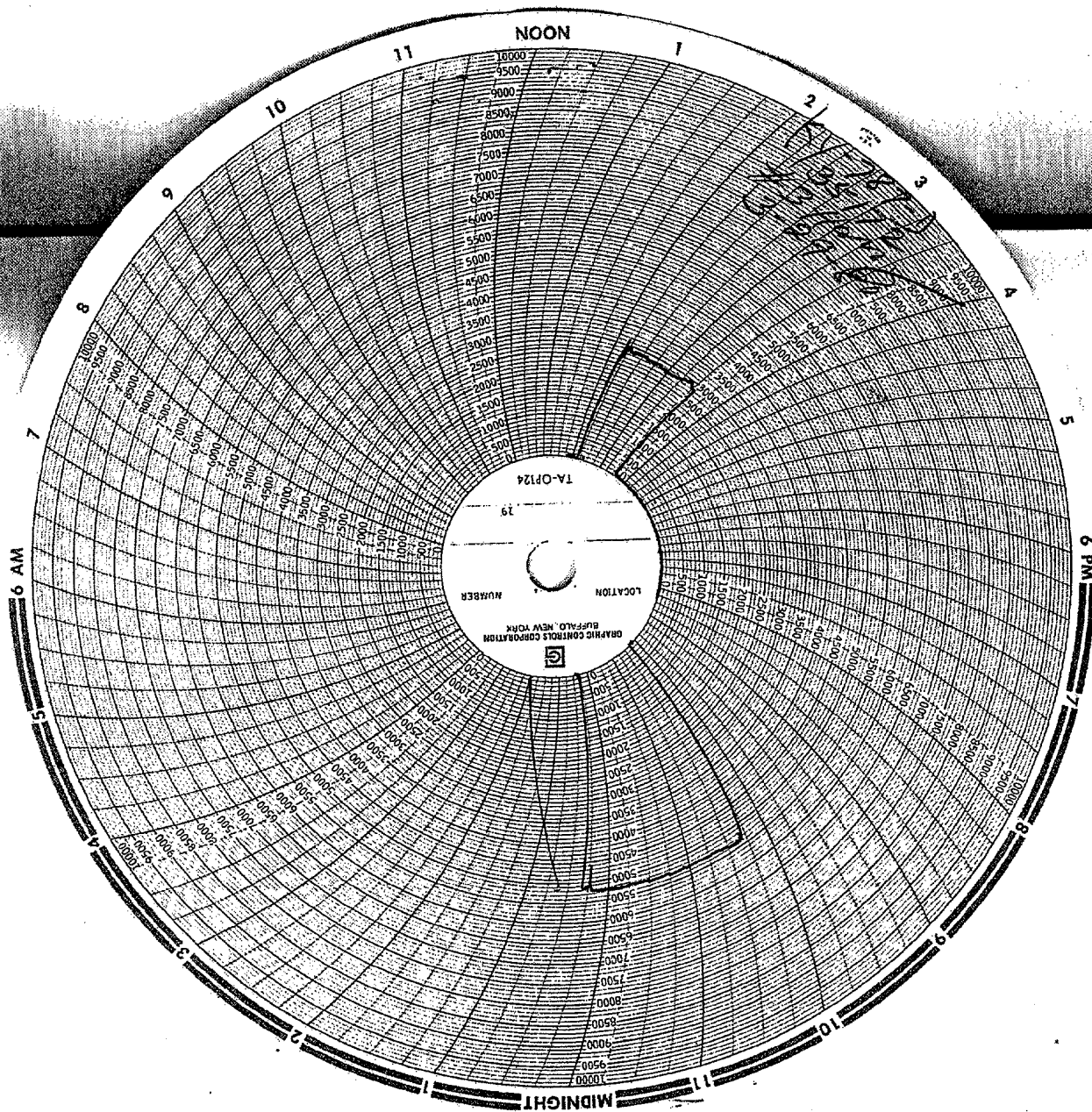
TOTAL WGT 3490# PUMPED TO V-240

NON-BLEEDING

SHIPMENT	NAME: "KROLOR" YELLOW MEDIUM	USE LBS	N CODE	ACCT LBS
203 & 205 1	1 RUN 60" (992 G) WATER INTO V-203. SET AGITATOR ON HIGH SPEED			
	2 WEIGH IN DRUM & POUR IN	320	32-D	320
	3 DUMP IN AND STIR 5 MIN	18 X 50	YC-2-B	2400
	RECORD: START 11:30 PM	24475		
	FIN 12:52 PM	2400		
	75" (1275 G)			
	4 ADJ TO 30" (1200 G)			
	5 PUMP V-203 THRU HOMOG #3 AT 1800-2200 PSI INTO V-205			
	6 WHEN V-203 MTY, WASH COLOR THRU HOMOG AT 1800-2000 PSI USING MINIMUM WATER			
	7 RECORD V-205 VOL 4.4 " & ADJ TO 60" (2100 G)			
	8 INSPECT HOMOG STRAINER & CLEAN IF NECESSARY			
	9 DURING HOMOG, RUN V-203 AGITATOR ON LOW SPEED			
205 & SV 2	10 RUN 10" (514 G) WATER INTO SV. START AGITATOR			
	11 PUMP V-205 THRU HOMOG AT 4800-5200 PSI INTO V-243			
	RECORD: TIME START 10:15 PM TOTAL MIN 130			
	NOTE: IF HOMOG PRESSURE FALLS BELOW 4800 PSI, 3-WAY VALVE WILL RECIRCULATE SLURRY TO V-205			
	12 WHEN V-205 MTY, RUN IN 5" (240 G) WATER AND PUMP THRU HOMOG AT 4800-5200 PSI			
SP & CP 3	13 SP STEP 01 - SET FORMULA SELECTOR TO POSITION #2 (V-243) OR #7 (V-244)			
	14 PRESS SV CAM RESET PB-SET 22TC IN AUTO REMOTE (TEMPERATURE IS SET AT 190-194F)			
	15 RECORD LEVELS AND SET RAW MATERIALS COUNTER #1 AS FOLLOWS:			
	A. 11LG 28 % - PRESET #1	80 GAL	15-A	160
	B. 13LG 28 % - PRESET #6	135 GAL	20-A	135
	16 SET STRIKE FLOW CONTROLLERS AS FOLLOWS:			
	A. 3FC10 (N-27-D CONTROLLER) IN MANUAL	0.83 GPM	27	275
	B. 3FC20 (N-27-D WATER) IN MANUAL LOCAL	5.28 GPM		
	C. 3FR10 (N-27-D/WATER RATIO)	0.64		
	D. 8FC10 (N-32-D CONTROLLER) IN MANUAL	1.08 GPM	32-D	1840
	E. 8FC20 (N-32-D/WATER) IN MANUAL LOCAL	4.47 GPM		
	F. 8FC20 (N-32-D WATER) IN REMOTE			
	G. 8FR10 (N-32-D/WATER RATIO)	0.83		
SV	17 OPERATOR STEP PB			
SP & CP 4	18 RECORD LEVEL 2 LG 86 %. IF BELOW 35% FOLLOW SOLUTION MAKE-UP PROCEDURE FOR N-27-D			
	19 ADJ TO 48" (2470 G)			
	20 RECORD: pH 10.6			
	21 ADJ TO 11.1 - 11.3 USING N-7-D DILUTED TO 5% ASSUME 50% (10 PARTS WATER TO 1 PART N-7-D)	24	7-D	12
	SIPHON INTO SV. RECORD pH 11.2			
	22 OPERATOR STEP PB			

REV.

D11D050456860



N32155.01

DUP050456862