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Inter-office Memo

TENNECO CHEMICALS, INC.

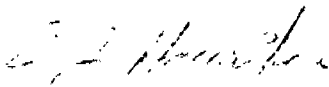
To	Distribution	At		Date	April 17, 1969
From	E. J. Hourihan	At	Burlington	Copy to	P. F. Albanese M. G. Caine R. D. Richards G. I. Rozand P. R. Scarito M. W. Williams P. E. - Flem.
Subject	Change in AMP				

Attached you will find a revised Index page and first page only of AMP 1716, Formulation No. 4201. Please note that on this AMP a change has been made under the heading RAW MATERIAL; Iorol Alcohol, a trade name, has been changed to Lauryl Alcohol, a chemical designation.

Please discard the first page only of AMP 1716, Formulation No. 4201 dated 3/7/69 and, also, the Index page dated March 12, 1969.

Your immediate cooperation will be appreciated.

Thank you,


E. J. Hourihan

EJH/rjl

Attachment (2)

COLORITE 015312

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AUTHORIZED MANUFACTURING PROCESS

DATE: 4/9/69

AUTHORIZATIONS:

MANAGER PROCESS DEVELOPMENT 7/7/84

FORMULATION:

RAW MATERIAL.

1730
Lauryl Alcohol*

Base resin (in this case 1730) is continuously fed from the fine product bin via vibra-screw feeder to a gravimetric belt master controller. As the base resin travels across the belt, the weight rate is translated into an air signal which regulates the addition of alcohol by controlling the % opening of an air-operated valve in the alcohol supply line. The base resin and alcohol streams meet in a turbulizer where they are continuously blended. The alcohol is introduced through a spray nozzle in the turbulizer. The blend passes through a scalp screener to the bagger surge hopper, and is then packaged and palletized.

As bagging progresses, the operator maintains a log sheet on which is recorded a running material balance for each pallet. Since the alcohol tank is scale mounted, the operator has a reading on the amount added per pallet of finished product and this tells him whether or not his process is in control.

*This 1716, assigned the above series and formulation numbers, is FDA approved and will be routinely produced and shipped. Non-FDA 1716 will not be produced or shipped unless it is specifically scheduled by Production Control as determined by Customer Instruction Sheets.

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COPY _____ OF _____

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TENNECO PLASTICS DIVISION
AUTHORIZED MANUFACTURING PROCESS
PLASTISOL PRODUCTION

DATE: April 17, 1969

<u>Sales</u> <u>No.</u>	<u>Formulation</u> <u>No.</u>	<u>Revision</u> <u>No.</u>	<u>Issue</u> <u>Date</u>
1716	4201	3	4/9/69
1716	4202	2	3/7/69
1730	4235	2	1/13/69
1732	4235	2	1/13/69
1740	4300	2	1/13/69
1742	4300	2	1/13/69
1755	4550	1	6/14/68
0565	4565	1	6/14/68

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