

October 13, 1959
NEW FORMULA

J. R. Watt - bg

18
17
3'

BLUE RAPIDS, KANSAS PLANT FORMULA

PATCHING PLASTER NO. BR - 962

KIND OF PLASTER

- Patching Plaster Special

SETTING TIME -

- Maximum	Minimum	Average
8 hours	6 hours	7 hours

TESTING CONSISTENCY

- 57	55	56
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PLASTICITY NUMBER

- 3½	2½	3
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FORMULA

	<u>Batch</u>	<u>Percent</u>	<u>Ton</u>
Stucco No. BR-38	550.00	53.842	1076.84 lbs. 1077
Stucco No. BR-50	450.00	44.053	881.06 lbs. 881
Asbestos 7M	20.00	1.958	39.16 lbs. 39 #39
Retarder	1.50	0.147	2.94 lbs.
	1021.50	100.000	2000.00 lbs.

REMARKS

- This formula developed as a dual purpose plaster to be used for both patching and finishing. It is now being sold to Zinger Handy Patching Plaster Co. of Philadelphia but may be sold with any desired set to other customers, as required.

PATENT DATA

- None

JRW/bg

See Customer Card
for details at the work
order for Zinger



April 26, 1967
Supersedes Formula No. BR-962
Dated Oct. 13, 1959

BLUE RAPIDS, KANSAS PLANT FORMULA

PATCHING PLASTER NO. BR-962

<u>KIND OF PLASTER</u>	- Patching Plaster Special
<u>SETTING TIME</u>	- <u>Maximum</u> <u>Minimum</u> <u>Average</u>
	8 hours 6 hours 7 hours
<u>TESTING CONSISTENCY</u>	- 57 55 56
<u>PLASTICITY NUMBER</u>	- 3-1/2 2-1/2 3

<u>FORMULA</u>	- <u>BATCH</u> <u>PERCENT</u> <u>TON</u>
-/ Stucco No. BR-39	550.00 lbs. 53.842 1076.84 lbs.
Stucco No. BR-50	450.00 " 44.053 881.06 "
Asbestos 7M	20.00 " 1.958 39.16 "
Retarder	1.50 " 0.147 2.94 "
	1021.50 lbs. 100.000 2000.00 lbs.

REMARKS

- This formula developed as a dual purpose plaster to be used for both patching and finishing. It is now being sold to Zinger Handy Patching Plaster Co. of Philadelphia but may be sold with any desired set to other customers, as required.

PATENT DATA - None.

-/ Denotes change in this reissue.

JDR:se

SGP 0017252

BLUE RAPIDS, KANSAS PLANT FORMULA

PATCHING PLASTER NO. BR-962

-/ <u>SETTING TIME:</u>	- <u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
	90 mins.	70 mins.	80 mins.
-/ <u>TESTING CONSISTENCY:</u>	55	51	53
-/ <u>PLASTICITY NUMBER:</u>	6.0	4.0	5.0
-/ <u>FORMULA:</u>	<u>Batch</u>	<u>Percent</u>	<u>Ton</u>
	Stucco No. BR-39 550.00 lbs.	53.895	1077.90 lbs.
	Stucco No. BR-53 450.00	44.096	881.92
	Asbestos 20.00	1.960	39.20
	Retarder .50	.049	.98
	1020.50 lbs.	100.000	2000.00 lbs.

-/ REMARKS: - Adjust Retarder usage to amount required to give desired setting time.

PATENT DATA: - None

JRW:dek

STD COST 14.064

FOR I.P. Transfer increase by 19.5% ?

Time in place 20.371

October 13, 1959
NEW FORMULA

J. R. Watt - bg

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BLUE RAPIDS, KANSAS PLANT FORMULA

PATCHING PLASTER NO. BR - 962

<u>KIND OF PLASTER</u>	- Patching Plaster Special		
<u>SETTING TIME -</u>	- Maximum	Minimum	Average
	8 hours	6 hours	7 hours
<u>TESTING CONSISTENCY</u>	- 57	55	56
<u>PLASTICITY NUMBER</u>	- 3½	2½	3
<u>FORMULA</u>	<u>Batch</u>	<u>Percent</u>	<u>Ton</u>
Stucco No. BR-38	550.00	53.842	1076.84 lbs. 1077
Stucco No. BR-50	450.00	44.053	881.06 lbs. 881
Asbestos 7M	20.00	1.958	39.16 lbs. 39 #32
Retarder	1.50	0.147	2.94 lbs. 3
	1021.50	100.000	2000.00 lbs.
<u>REMARKS</u>	- This formula developed as a dual purpose plaster to be used for both patching and finishing. It is now being sold to Zinger Handy Patching Plaster Co. of Philadelphia but may be sold with any desired set to other customers, as required.		
<u>PATENT DATA</u>	- None		

JRW/bg

mixer 51.25

*See Customer Card
for Stabilized set to mark
order for Zinger*



SGP 0017254

Ant

April 26, 1967
Supersedes Formula No. BR-962
Dated Oct. 13, 1959

BLUE RAPIDS, KANSAS PLANT FORMULA

PATCHING PLASTER NO. BR-962

KIND OF PLASTER

- Patching Plaster Special

SETTING TIME

<u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
8 hours	6 hours	7 hours

TESTING CONSISTENCY

- 57	55	56
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PLASTICITY NUMBER

- 3-1/2	2-1/2	3
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FORMULA

<u>BATCH</u>	<u>PERCENT</u>	<u>TON</u>
- Stucco No. BR-39	550.00 lbs.	1076.84 lbs.
Stucco No. BR-50	450.00 "	881.06 "
Asbestos 7M	20.00 "	39.16 "
Retarder	1.50 "	2.94 "
	<u>1021.50 lbs.</u>	<u>2000.00 lbs.</u>

REMARKS

- This formula developed as a dual purpose plaster to be used for both patching and finishing. It is now being sold to Zinger Handy Patching Plaster Co. of Philadelphia but may be sold with any desired set to other customers, as required.

PATENT DATA

- None.

-/ Denotes change in this reissue.

JDR:se

June 22, 1972
Supersedes BR-962
Dated 4/26/65

BLUE RAPIDS, KANSAS PLANT FORMULA

PATCHING PLASTER NO. BR-962

-/ <u>SETTING TIME:</u>	- <u>Maximum</u>	<u>Minimum</u>	<u>Average</u>
	90 mins.	70 mins.	80 mins.
-/ <u>TESTING CONSISTENCY:</u>	55	51	53
-/ <u>PLASTICITY NUMBER:</u>	6.0	4.0	5.0
-/ <u>FORMULA:</u>	<u>Batch</u>	<u>Percent</u>	<u>Ton</u>
	Stucco No. BR-39 550.00 lbs.	53.895	1077.90 lbs.
	Stucco No. BR-53 450.00	44.096	881.92
	Aggregate 20.00	1.960	39.20
	Retarder .50	.049	.98
	1020.50 lbs.	100.000	2000.00 lbs.

-/ REMARKS: - Adjust Retarder usage to amount required to give desired setting time.

PATENT DATA: - None

JRW:dek

STD COST 14.064

FOR I.P. Transfer increase by 19.5% ?

Trans. price 20.371

SGP 0017256

**BLUE RAPIDS FORMULA #962
ASBESTOS CONTAINING PRODUCTS**

— BLUE RAPIDS FORMULA # 962
— ASBESTOS CONTAINING PRODUCTS

SGP 0017250