

S.V. ALM #1 3 181, 280 282 C.V.

MAKING INSTRUCTIONS: BATCH UNIT

CG 16 CODE RT-201-D PKG.

→ MAY -0-81-21474

EST. WGT. 1760 LBS.

STD. HRS. TIME M

Lot 818, 1736 #, 4 TOTES

SCRUB #1 ALM

D.V.

PROCESSES		APPROVED BY	
()	RT-201-D	()	BBK 03-14-77
()		()	DCG 05-19-77
()		()	MTW 06-06-77
()		()	
TYPED BY			
emw061377			

Note: PUMP FROM TOTES ± 300*100% to ALM, TREAT & PUMP to SV

NON-BLEEDING

EQUIPMENT	NAME: MONASTRAL® VIOLET R	USE LBS.	N CODE	ACCT LBS.
Prep 1	1 Prepare N-7-D sol'n for use in set-ups 1 thru 5 by diluting 12# "As Is" N-7-D in drum with 120# water NOTE: Add N-7-D sol'n in small amounts when adjusting N-7656-A slurry pH prior to N-399-A addition	12	7-D	6
ALM 2	2 Plug ALM #3 outlet & run in 400# water 3 Start agitator & dump in 300# N-7656-A & rinse in with minimum water Drum % 19.5	1538	7656-A 7656-A	300
	NOTE: Must add 300# 100% N-7656-A per set-up. Stump as necessary			
	4 Adj to 50" (500 G) & stir 5-10 min to a smooth slurry			
	5 Record: pH 2.7 (4.0-6.0) if below 4.7 adj to pH 4.7-5.0 by adding in small amounts N-7-D prepared in S 1 Record: pH 4.9			
	NOTE: If pH above 5.0 DO NOT ADJ DOWNWARD NOTIFY SUPV			
	6 Weigh using postal scale, add & stir 10 min	✓ 3	399-A	3
	7 Weigh using postal scale, sift in & stir 5 min	✓ 3	947-B	3
SV 3	8 Pump ALM without agitation thru 20 mesh vibrating into V-282 Repeat S's 2 thru 8 for 4 more additional set-ups			
	Set-up Drum % 19.5	1538	7656-A 7656-A	300
	Record: pH 2.8 "As Is"; 4.8 Adjusted	✓ 3 ✓ 3	399-A 947-B	3 3
	#3 Drum % 19.5	1538	7656-A 7656-A	300
	Record: pH 2.8 "As Is"; 4.9 Adjusted	✓ 3 ✓ 3	399-A 947-B	3 3
	#4 Drum % 19.5	1538	7656-A 7656-A	300
	Record: pH 2.8 "As Is"; 5.0 Adjusted	✓ 3 ✓ 3	399-A 947-B	3 3

K 13830 REV.

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