cc H. Gosselink sent

cc: J. G. Belter
M. D. Blaho

5/7/68

Bill Sheehan
For your info.
Mick

J. C. M. M. H. K. M. D. B.
S. M. L. V. J. L. J. J. K.

ACTION | MAY [illegible] 1968 | INFO

GASKET ENGINEERING
May 6, 1968
Hard | OF | Soft

To: S. M. Lillis

From: V. Labrecque

SUBJECT: VICTOCOR 300
FACTORY STANDARDS

re: Tolerances
F. S. #366

Milan Blaho, Harold Gosselink, and the writer recently discussed Jerry Belter's note to Joe Rokos dated April 19, 1968, on the above subject. He was somewhat concerned that there was a loophole in the Standard which could result in questionable gaskets.

Based on our discussion, it was determined that there really is no loophole - the Standard covers the capabilities of the process. In order to control Victocor 300 any closer, either selected Victopac 61 material must be used or a double grinding operation employed.

It was the opinion of the three of us that the Standard should be satisfactory - with minor corrections which are now being made. Mr. Gosselink has developed a control chart for use at the combiner and the grinder and will follow closely the next several runs of Victocor 300. These should indicate definitely the capabilities of the process. If any problems are encountered, further steps will have to be considered.

VL:pt

copy sent to L. R. Tame

VPD-91-0002975