N12399
GLD060370

GLIDDEN FORM PRINTED IN U.S.A. FORM

FORMULA RECORD

GOODS Japslac-Shamrock Green

CONSISTENCY Liquid

FOR USE ON

CUSTOMER

FORMULA NO. Y-1266 A

LABORATORY NO. [illegible]

COST CLASS. DATE 7/31/51

STRAINER GRIND 7-8

MILL Pebble WT. OR BE 9.5#

CODE NUMBER	ONE GALLON BATCH PINTS	LBS.	OZS.	LARGE BATCH GALS.	LBS.	OZS.
G-48		1	11			
W-170			1-1/2			
W-104			8			
W-140			4			
M-333			1			
CH-185			1/2			
V-872	3-1/2					
V-357	4-1/4					
S-43	1/8					
S-90	1/8					
D-29			2	Loz/gal		
D-75			2	" "		
CH-268			1/8	Loz/gal		
BL-8721			1/8	" "		
YIELD						

Standard Formula. Not to be taken from File.

IS AGITATOR REQUIRED

VISC. F.N. 80-90" TEMP.

VISC. RED. TEMP.

VISCOSIMETER #4 Ford

COLOR SHEEN Gloss

NON VOL. FLASH PT.

MATCH FOR Y-1266 Color Std.

REDUCER S-43 if needed

ANT. FOR BRUSHING F.B.

SPRAYING TUMBLING

DIPPING DRIP TIME

BAKE TEMP.

AIR DRIES IN 5-8 hrs.

A. D. TO RECOAT IN

REMARKS:

FORMULATOR Heideloff- H.G.H.

25-8-4

GLIDDEN MEMO PRINTED IN U.S.A. FROM

FORMULA RECORD

COATS Japalac-Shamrock Green

CONSISTENCY Liquid

FOR USE ON

CUSTOMER

FORMULA NO. Y-1266-A

LABORATORY NO.

COST CLASS. DATE 11/12/51

STRAINER GRIND 7-8

MILL Pebble WT. OR BE 9.5#

CODE NUMBER	ONE GALLON BATCH PINTS	LBS.	OZS.	LARGE BATCH GALS.	LBS.	OZS.
G-48		1	11			
W-170			1-1/2			
W-104			8			
W-140			4			
M-333			1			
CH-165			1/2			
V-872	3-1/2					
V-357	4-1/4					
S-43	1/8					
S-90	1/8					
D-29			2	Loz/gal.		
D-75			2	" "		
CH-269			1/8	Loz/gal.		
RL-8721			1/8	" "		
	Analysis Change.					
YIELD						

Standard Formula Not to be taken from File.

IS AGITATOR REQUIRED

VISC. F.B. 80-90" TEMP.

VISC. SED. TEMP.

VISCOSIMETER #4 Ford Cup

COLOR SPEED Gloss

NON VOL. FLASH PT.

MATCH FOR Y-1266 Color Std.

REDUCER S-43 if needed

ANT. FOR SPUSHING F.B.

SPRAYING TUMBLING

DIPPING DRIP TIME

BAKE TEMP.

AIR DRIES IN

A. D. TO RECOAT IN

REMARKS:

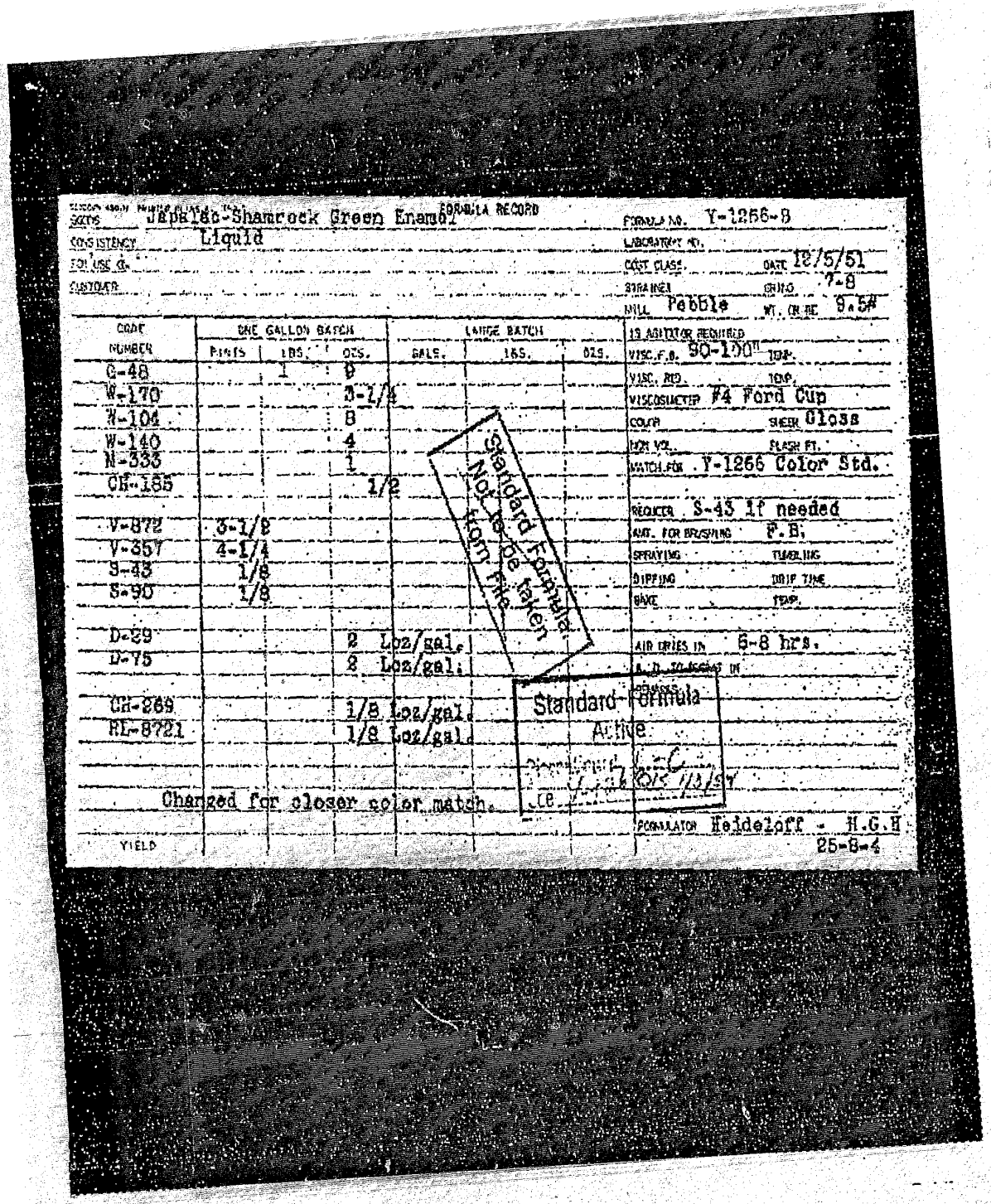
FORMULATOR H.G.H.

25-6-4

GLD060371

COST	DATE	ANALYSIS		CUSTOMERS Y-1266-A
		PIGMENT 24.2 %		Japalac
		VEHICLE 75.8 %		1266 Shamrock Green
		100.0 %		
				11/12/51
		PIGMENT		Ade Plant 12-4-51
		C.P. Chrome Green	66.5 %	
		Titanium Oxide	3.8	
	Basic	Carbonate White Lead	19.8	
		Calcium Carbonate	9.9	
			100.0 %	
		VEHICLE		
		% Varnish	94.6 %	
		Mineral Spirits	2.5	
		Liquid Drier	2.9	
			100.0 %	
		% Non-Volatile (Alkyd Resin P.E.		
		Ester Gum, Tung, Linseed Oil)	54.6 %	
		Volatile (Mineral Spirits)	45.4	
			100.0 %	
		Y-1266 1511		

GLD060372



FORMULA RECORD

SCOTS Japalac-Shamrock Green Enamel

CONSISTENCY Liquid

FOR USE ON

CUSTOMER

FORMULA NO. Y-1266-B

LABORATORY NO.

COST CLASS. DATE 12/5/51

BRAINER GRIND 7-8

MILL Pebble WT. OR BE 9.5#

CODE NUMBER	ONE GALLON BATCH PINTS	LBS.	OZS.	LARGE BATCH GALS.	LBS.	OZS.
G-48		1	9			
W-170			3-1/4			
W-104			8			
W-140			4			
N-333			1			
CH-185			1/2			
V-872	3-1/2					
V-357	4-1/4					
S-43	1/8					
S-90	1/8					
D-29			2 Loz/gal.			
D-75			2 Loz/gal.			
CH-269			1/8 Loz/gal.			
RL-8721			1/8 Loz/gal.			

Changed for closer color match.

YIELD

IS AGITATOR REQUIRED

VISC. F.B. 90-100" TEMP.

VISC. RED. TEMP.

VISCOSIMETER #4 Ford Cup

COLOR SHEER Gloss

NON VOL. FLASH PT.

MATCH FOR Y-1266 Color Std.

REDUCER S-43 if needed

ANT. FOR BRUSHING F.B.

SPRAYING TUMBLING

DIPPING DRIP TIME

BAKE TEMP.

AIR DRIES IN 6-8 hrs.

A.D. TO RECOAT IN

REMARKS

FORMULATOR Heideloff - H.G.H

25-8-4

Standard Formula Not to be taken from File

Standard Formula Active

Pierre Liquid

Lee 1/3/54

GLD060373

COST	DATE	ANALYSIS		CUSTOMERS Y-1266-B
		PIGMENT 24.2 %		Japalac
		VEHICLE 75.8 %		1266 Shamrock Green
		100.0 %		
				Forest City
		PIGMENT		
		U.S.P. Chrome Green	62.2%	All Plant 12/5/51
		Titanium Oxide	8.1	12-1451
	Basic	Carbonate White Lead	19.8	
		Calcium Carbonate	9.9	
			100.0 %	
		VEHICLE		
	*	Varnish	94.6%	
		Mineral Spirits	2.5	
		Liquid Drier	2.9	
			100.0 %	
		* Non-Volatile (Alkyd resin, P.E., Ester Gum, Tung, Linseed Oil)	54.6%	
		Volatile (Mineral Spirits)	45.4	
			100.0 %	
		Y-1266 1512		

GLD060374

FORMULA RECORD

2095 Japalac - Shamrock Green

CONSISTENCY Liquid

FOR USE ON

CUSTOMER

FORMULA NO. Y-1266-C Disc

LABORATORY NO.

COST CLASS. DATE 4/4/52

STRAINER GAUGE 7-8

MILL Pebble WT. OR BE 9-1/2#

CODE NUMBER	ONE GALLON BATCH PINTS	LBS.	OZS.	LARGE BATCH GALS.	LBS.	OZS.
O-48		1	9			
W-170			3-1/4			
R-140			8			
W-104			4			
W-333			1			
OH-185			1			
V-572	6-3/4					
O-320	1/4					
S-43	1					
D-29			2	Lbs/gal. 1		
D-75			2	" "		
CH-269			1/8	" "		

CHANGED TO REPLACE V-357.

Standard Formula. Not to be taken from File.

DISCONTINUED SEE

IS AGITATOR REQUIRED

VISC. F.O. 90-105" TOP

VISC. REQ. TOP

VISCOSIMETER #4 Ford Cup

COLOR SHEEN Gloss

NON VOL. FLASH FT. 100°F

MATCH FOR Y-1266 Std.

REDUCER

AGT. FOR BRUSHING

SPRAYING THINNING

DIPPING DRIP TIME

BAKE TEMP.

AIR DRIES IN 4-6 hrs.

A. D. TO RECOAT IN 24 hrs.

REMARKS

FORMULATOR Southwick HCH

25-8-4

YIELD

GLD060375

COST	DATE	ANALYSIS		CUSTOMERS
		PIGMENT	24.2 %	Ill Plants 4-9-52
		VEHICLE	75.8 %	
			100.0 %	Atlanta (2) 1-23-53
				Montreal Tadmall (Tor.) 5-26-54
		PIGMENT		Hergo (3 sets fond A.) 7-14-54
		C.P. Chrome Green	62.2%	[illegible]
		Titanium Oxide	8.1	Chile 8-30-57
		Basic Lead Carbonate	9.9	
		Calcium Carbonate	19.8	
			100.0 %	
		VEHICLE		
		Soya Alkyd	53.1%	
		Mineral Spirits & Drier	46.9	
			100.0 %	
		Y-1266	254	

GLD060376