

S.V. 240 (242) (AUTOMATED)

DATE PRINTED: 6/25/82

CG 03 CODE KY-787-D PKG

PROCESSES APPROVED BY
() KY-787-D (T) FWP 06/25/82

JUL 23 1982

G2J72

3404*

COMTYP JOB NAME: 03KY787DMT

(DATE) (LOT) (EST WGT)

LOCATN.	CG	CODE	PQ	LOT	DRY WEIGHT	DRY CONT	NO. PKG	PKG WGT	TOTAL WEIGHT	ACTUAL USE LBS
		YC-2-B		14571	2000	XX.XX				
		"		022-11	500	XX.XX				
						XX.XX				
						XX.XX				
						XX.XX				

NON-BLEEDING

EQUIP	NAME : "KROLO" YELLOW-MEDIUM	USE LBS	N-CODE	ACCT LBS
203 & 205	BEFORE USING SV, MAKE SURE THAT N-2B-D LINE IF ANY IS BLANKED OFF. RUN 60" (990 G) WATER IN V-203. SET AGITATOR ON HIGH SPEED. WEIGH IN DRUM & POUR IN DUMP IN AND STIR 5 MIN RECORD: START 8:41 AM FIN 9:30 AM	250 50X50	32-D YC-2-B	250 2500
1	ADJUST TO 75" (1275 G) *NOTE: VOLUMES HIGHER THAN 75" MAY CAUSE DUSTING IN EXHAUST HOOD. WITH AGITATOR ON LOW SPEED PUMP V-203 THRU HOMOG AT 2400-2600 PSI INTO V-205 WHEN V-203 MT, WASH COLOR THRU HOMOG WITH MIN OF HOT WATER AT 2400-2600 PSI INTO V-205 RECORD: V-205 VOL 4.0" & ADJ TO 60" (2100 G) INSPECT HOMOG STRAINER & CLEAN IF NECESSARY			
205	RUN 10" (514 G) WATER INTO V-205 & START AGITATOR			
SV	PUMP V-205 THRU HOMOG AT 4800-5200 PSI INTO SV. RECORD: TIME START 7:58 PM TOTAL MINUTES 16.0			
2	NOTE: IF HOMOG PRESSURE FALLS BELOW 4800 PSI, 3-WAY VALVE WILL RECIRCULATE SLURRY TO V-205 WHEN V-205 MT, RUN IN 5" (240 G) WATER & PUMP THRU HOMOG AT 4800-5200 PSI INTO SV			
SP 112 & CP 113	SP STEP 01 - SET FORMULA SELECTOR TO POSITION 2 (V-243) OR POSITION 7 (V-244) PRESS SV CAM RESET PB - SET 22 TC IN AUTO REMOTE (TEMP IS SET AT 190-194°F)			
3	RECORD LEVELS & SET R/M COUNTER #1 AS FOLLOWS: A. 11LG 32% PRESET #1 32 GAL B. 13LG 50% PRESET #6 141 GAL			
115	SET STRIKE FLOW CONTROLLERS AS FOLLOWS: SFC10 (N-27-D CONTROLLER) IN MANUAL 0.64 GPM SFC20 (N-27-D WATER) IN MANUAL LOCAL 8.36 GPM SFR10 (N-27-D/WATER) RATIO 1.31 SFC10 (N-32-D CONTROLLER) IN MANUAL .84 GPM SFC20 (N-32-D WATER) IN MANUAL LOCAL 7.40 GPM SFC20 (N-32-D WATER) IN REMOTE SFR10 (N-32-D/WATER) RATIO 1.76			
			115-D 20-A 27-D 32-D	168 141 213 1435

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LOT= _____ COMTYPE JOB NAME = 03KY787DMT PAGE 02 DATE PRINTED 6/25/82

EQUIP PAGE 2 CG 03 KY-787-D
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USE N USE
LBS CODE LBS

145 OPERATOR STEP PB
320 17 RECORD LEVEL 2LG 26% IF BELOW 35% FOLLOW SOL'N
SV MAKE-UP PROCEDURE FOR N-27-D
SP 18 ADJUST SV TO 48" (2470 G)
CP 19 RECORD PH 9.9 ADJ TO 11.1-11.3 WITH N-7-D AT
5% (10 PARTS WATER TO 1 PART N-7-D)
4 20 SIPHON INTO SV. RECORD: PH 11.3 ASSUME 50% 50 7-D 25
20 OPERATOR STEP PB

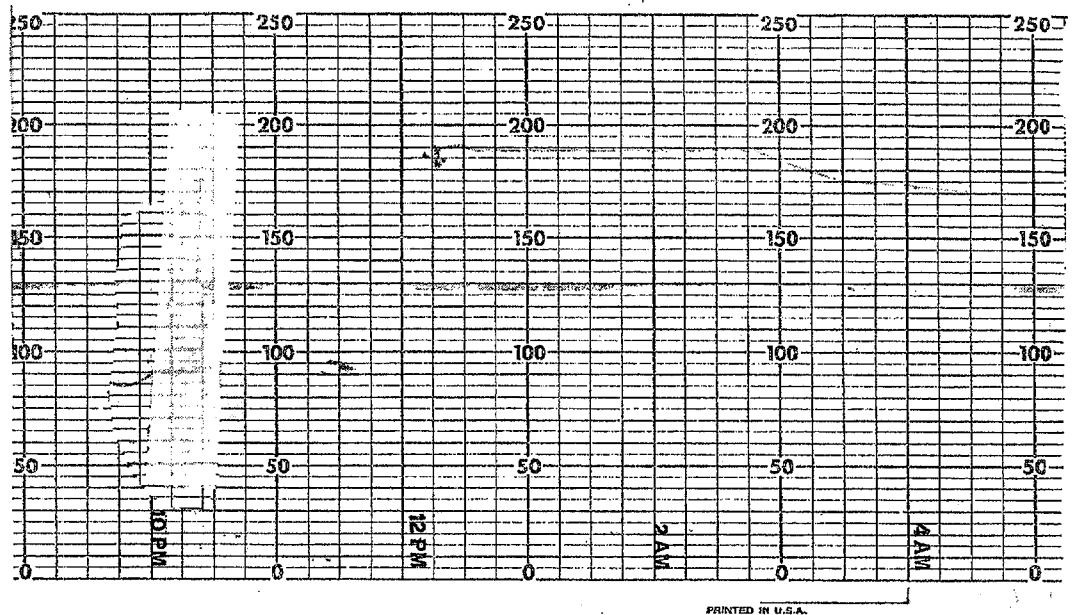
221 SP STEP 06/39. AFTER HEAT-UP RECORD: PH 10.1
SV 22 SWITCH 3FC20, 8FC10, & 8FC20 TO AUTO
SP 23 OPERATOR STEP PB
24 SP STEP 10/43. WHEN 3FC20, 8FC10 & 8FC20 FLOWS
ARE IN LIMITS, SWITCH 3FC10 TO AUTO & PB
5 25 SP STEP 11/44. WHEN 3FC10 & 3FC20 FLOWS ARE IN
LIMITS, SWITCH 3FC20 TO REMOTE
26 OPERATOR STEP PB
27 DURING STRIKE RECORD:
SP STEP
V-243/V-244
13/46 (30 MIN) 9.8 RANGE 9.0-10.0 TIME 11:40
14/47 (60 MIN) 9.8 9.0-10.0 12:10
15/48 (2 HRS) 9.8 9.0-10.0 1:10
16/49 (2 HRS, 25 MIN) 9.65 9.0-10.0 1:35
17/50 (FINAL 3 HRS) 7.8 7.5- 8.5 2:10
NOTE: IF PH NOT IN RANGE, NOTIFY SUPV & NOTE
IN LOG. IF FINAL PH >8.5, ADJ TO 7.5-8.5.
& RECORD: PH ____ ASSUME 77% 27-D ____

325 WHILE STRIKING RUN 30" (234 G) WATER INTO V-339
329 ADD IN 7-8 MIN. CHECK FOR DRAFT IN VENT STACK 365 530-A 365
BEFORE DUMPING.
339 330 ADJ TO 49" (382 G) AT 80-100°F
6 331 STIR 5 MIN & RECORD: PH 10.0 (9.5-10.5)
332 STIR 15 MIN OR LONGER FOR SP STEP 26
333 RECORD: VOL 49 & CALC 49 X 0.78 = 38.2 GAL
334 SET PRESET #8 TO 38.5 GAL FROM S 33

385 335 RUN 47" (360 G) WATER INTO V-385
7 336 ADD & STIR 2 MIN FOR S 40 ASSUME 50% 160 7-D 80

337 SP STEP 17/50 AFTER CHECKING PH, OPERATOR PB.
338 SIFT IN 110 128-A 110
SV 339 SP STEP 23/53. RECORD: PH 9.6 (3.7-4.2)
SP 340 RUN IN N-7-D FROM S 36 IN 10-12 MIN & STIR 5
MIN
8 341 RECORD: PH 9.6 (9.0-9.5). ADJ IF NECESSARY &
RECORD: PH 9.4 ASSUME 77% 6 27-D 4
(DILUTE 10 PARTS WATER TO 1 PART) ASSUME 50% 7-D ____
(SIPHON N-7-D INTO SV)
342 OPERATOR STEP PB
343 SP STEP 29/58. RECORD: PH 9.15 & TIME 3:45A
344 OPERATOR STEP PB
345 SP STEP 60. BATCH COMPLETE.

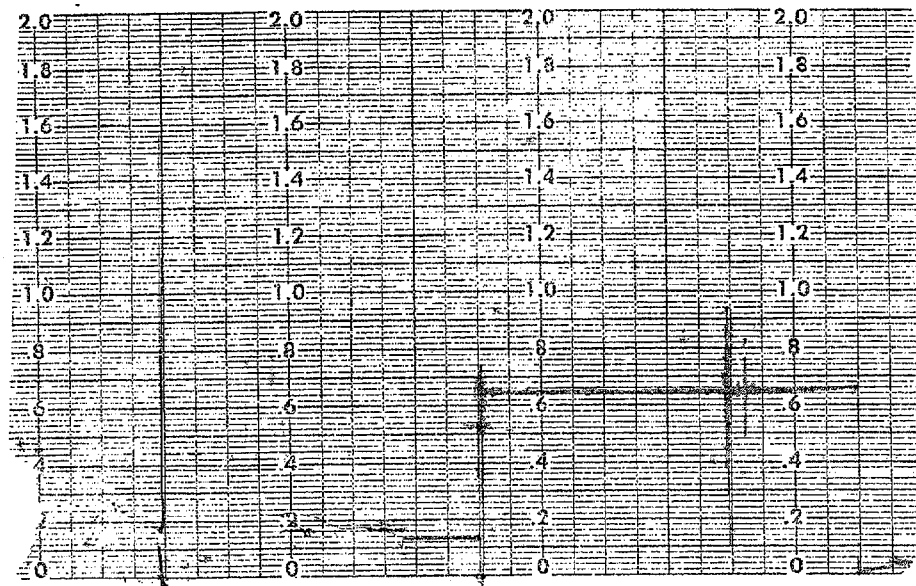
START	FINISH	OPTR
TIME SP STEP	TIME SP STEP	
<u>2:00 PM</u>	<u>11:00 PM</u>	<u>3.7</u>
<u>11:15</u>	<u>3:45 A</u>	<u>128-306</u>



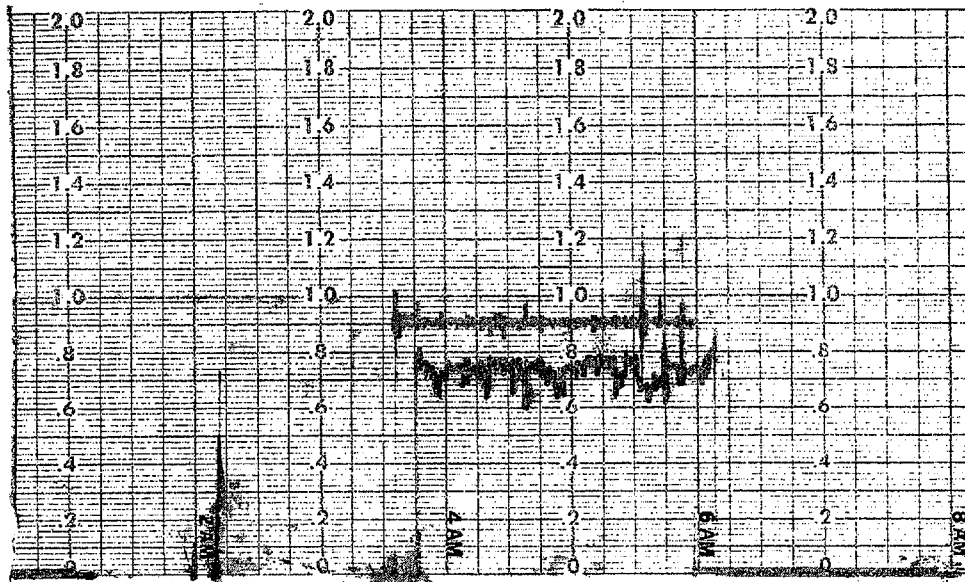
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