

WOODWARD

Operation Report
 Dept. E-254 - TPP
August - 1966

PRODUCTION (Current Month)

	<u>Current Month</u>	<u>Year to Date</u>
Scheduled -	63,200#	1,627,800#
Actual -	31,620#	1,007,085#
% of Schedule -	50%	62%

Availabilities

Repair - 100% Process - 47% Other - 100% Total - 53%

All of the process downtime was due to reneutralizing high acidity batches.

Yields

	<u>Standard</u>	<u>Actual</u>	<u>YTD</u>
% Theory Yield on: Phenol -	91.92%	85.93%	92.31%
PCl ₃ -	95.57%	93.20%	95.39%

Operations

Twelve of the fifteen batches produced this month required from four to eight neutralizations. No PCl₃ was received with a free phosphorus content above 10 ppm. The free phosphorus content in the PCl₃ in the storage tank will be checked before production is resumed next month.

Production of TPP was terminated on 8/8/66 and the equipment cleaned out in preparation for production of Santoflex - TNPP.

Stock Position

	<u>1st of Month</u>	<u>Last of Month</u>
Whse. Stock -	450,915#	357,975#
Dept. Stock -	26,520#	0
	<u>477,435#</u>	<u>357,975#</u>

Santolube 31

	<u>1st of Month</u>	<u>Last of Month</u>
Whse. Stock -	47,280#	33,900#

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