MD-3-A

PACKAGE TICKET

CODE RF880 LOT F2K24

PO	NET WT/PKG.	NO. PKG.	PACK WT.	LOCATION
		11	1985	39
	STUMP			

TOTAL NET WT. 1985

LUMP WT. 1959 PKG. N-CODE

PROD. SUPV. DATE 6 29 82 OPERATOR 23

N38100

PRODUCT NAME = WATCHUNG RED B

NON-BLEEDING

CG 32 CODE RT-880-D PKG ____

PROCESSES APPROVED BY
RT-880-D (F) EWK 12-28-81
ALTERNATE
TYPED BY JMH

LOT F2K24 JUN 1 1982

EST. WT. 2026* LBS.

MAKING NOTES _____

JOB NAME: 32RT880DPF

INSTRUCTIONS = PRESSING =	RECORD				
VAT 20	PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE 6-17-82	STARTED	2:30				
TIME 7:30 AM	CAKES USED	64				
RELEASED BY	WATER ON	7PM				
PRESS M-1 ONLY	HRS. WASHED	10½				
NO.OF CAKES 64	M MHOS	137				
PRESS WITHOUT AGITATION	HRS. WASHED					
WASH TO 333 M MHOS - 35-75 F. WATER	M MHOS					
TEST AFTER 6 HOURS	HRS. WASHED					
LOAD ON 6 CARS	M MHOS					
PRESS IMMEDIATLEY CODE	CAKE CONDITION					
INSTURCT MAKING AREA TO ADD 10#	NO CARS LOADED	6				
N-588-A HALF-WAY THRU PRESSING.	EXPLAIN LOSSES					
CLEAN MAGNETIC SEPARATOR AFTER PRESSING. CLEANED BY: _____ TIME CLEANED: _____						
MEMBRANCE PRESS-SLURRY TEMP MUST NOT EXCEED 160*F OR 15PSI BACK PRESS. AT THE INLET FEED GAUGE. WATER TEST, FILL, WASH & COMPRESS PER OP #P.0081	SAMPLED BY RELEASED BY SAMPLED BY RELEASED BY					
SAMPLES JAR DELIVER TO	SAMPLED BY RELEASED BY					

= DRYING =

DRY 20 HOURS AT 220 F
HOLD ON TRACK 30 MIN BEFORE DUMPING PANS.

LUMP: - OK - WET - SALTS - CONTAMINATD

ADDITIONAL DRYING HOURS REQUIRED

NO DRUMS 11
LUMP WGT 1959

SAMPLES
DELIVER TO

NO CARS PULLED
SAMPLED BY
RELEASED BY BLL

= GRINDING =

MILL 2 LSP 1/8"RP SCREEN 1800 RPM
MAX. TEMP. 140 F
INERT WITH CO2 WHEN GRINDING PER O.P. #O.F. 0043.

SCREEN RPM
MAX. TEMP. F

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING
SAMPLES 2 ENV & 1 PT CAN
DELIVER TO CTL

DATE MIXED

SAMPLED BY 6/29/82
RELEASED BY 271

DUP050047242

24
51
427

0.00 *

2.03 +
0.14 -
2.00 +
0.14 -
2.02 +
0.14 -
2.06 +
0.14 -
2.01 +
0.14 -
1.87 +
0.14 -
1.12 +
0.14 -
2.05 +
0.14 -
1.91 +
0.14 -
2.28 +
0.14 -
1.78 +
0.14 -
19.59 *

DUP050047243