

CG 16 CODE RT-887-D PKG ---
 10/1/82 748
 (DATE) (LOT) (EST WT)

PROCESSES APPROVED BY:
 () RT-887-D (E) BBK 11/10/81

COMTYP JOB NAME: 16RT887DME

STANDARD HRS. 5.8 TIME 7 A M

PREPARATION NOTES: use 12 7656-A lot T-411, 1733#, 19th

EQUIP MENT	NAME: MONASTRAL VIOLET R	1 PAGE	USE LBS	N-CODE	ACCT LBS
ALM 1	1 PLUG OUTLET INTO ALM # 1 & RUN IN 100% WATER				
	2 OBTAIN FOR S3 LOT T-411 DRUMS 19			7656-A	11733
	3 DUMP IN 1/4 OF N-7656-A FROM S2 TO NEAREST FULL DRUM				
	DRUMS 5 % 22.8		2.000	7656-A	XXXXX
	4 STIR 5-10 MIN TO A SMOOTH SLURRY ADDING WATER IF NECESSARY			7656-A	XXXXX
SV 2	5 PUMP ALM WITHOUT AGITATION THRU 20 MESH VIBRATING SCREEN INTO V-181				
MISC 3	6 REPEAT S 1 THRU 5 FOR 3 ADDITIONAL SET-UPS				
	SET-UP DRUMS %				
	#2 5 22.8		2.000	7656-A	XXXXX
	#3 5 22.8		2.000	7656-A	XXXXX
	#4 4 22.8		1.600	7656-A	XXXXX
				7656-A	XXXXX
				7656-A	XXXXX
				7656-A	XXXXX
SV 4	7 STIR SV 15 MIN				
	8 RECORD: PH 3.5 (6.0-9.0) & IF NECESSARY				
	ADJ TO PH 7.2-7.6 ASSUME 50%		4	7-D	2
	RECORD: PH 6.0 ASSUME 77%			27-D	
	9 SIFT IN			947-B	
	10 HEAT TO 140-150 F IN 30-40 MIN & SHUT OFF STEAM		100		100
	11 STIR 30 MIN				
	12 FLOOD TO () & STOP AGITATOR				
	VAT 100 181 201 280 282				
	S12 50" (5000G) 50" (5000G) 83" (9900G) 50" (5000G) 50" (5000G)				
	START FIN OPTR				
	3:27 PM 11:27 PM 58				