



Interoffice Communication

To : R. D. Gamblin

From : C. R. Miller

Date : May 7, 1981

Subject : WEEKLY PRODUCTION REPORT - ABERDEEN - WEEK ENDING 5/5/81
WEEK NO. 17

	Production MM Lbs. - 7 Days - 4/29/81 thru 5/5/81			
	Last 7 Days	May Month to Date	Year to Date	April Previous Month
Resin A & BC	5.55	3.76	108.30	26.27
Plasticizer A & BC	.39	.20	4.73	1.08
Dry Blend	.82	.55	16.06	3.75
Compound A & BC	.92	.58	17.99	4.35

Safety

One first aid injury was recorded for the reporting period.

<u>Cumulative Injury Performance</u>	<u>April</u>	<u>Year to Date</u>
First Aid	8	15
Medical	1	2
Lost Time	0	0

<u>Resin Unit (A & BC Grade)</u>	<u>Production</u>	<u>Forecast MM Lbs. - April - May</u>		
Last 7 Days, M Lbs./C.D.	793	Budget	25.0	25.8
Last 7 Days, % of Budget	95	Forecast 4/30	26.5	
Current Rate, % of Budget	98	Actual 4/30	26.3	
		Forecast 5/7		27.5

Vinyl production averaged 793 M pounds per day during the week. The major item affecting production was a major area power outage which occurred 4/30/81 and lasted 16 minutes. A number of reactors had to be killed in the polymerization cycle and one reactor agitator seal failed internally. No VCM releases occurred.

Other production penalties for the week included: long reactor dump times associated with 2 coarse batches, maintenance on 741 gearbox, and replacement of a charge water valve on D-500 reactor.

<u>Compound Unit (Customer Grade)</u>	<u>Production</u>	<u>Forecast MM Lbs. - April - May</u>		
Last 7 Days, M Lbs./C.D.	144	Budget	4.7	4.7
Last 7 Days, % of Budget	91	Forecast 4/30	4.3	
		Actual 4/30	4.5	
		Forecast 5/7		4.6

R. D. Gamblin
Weekly Production Report - Aberdeen
May 7, 1981
Page 2

Compound - (continued)

Line I operated 7 days averaging 65 M pounds per day. Line III operated 7 days averaging 80 M pounds per day. Line III rates were affected by quality control on two Western Electric compounds.

Plasticizer operated 5 days averaging 78 M pounds per day.

<u>Dry Blend Unit</u>	<u>Production</u>	<u>Forecast MM Lbs. - April - May</u>		
Last 7 Days, M Lbs./C.D.	118	Budget	2.2	2.5
Last 7 Days, % of Budget	141	Forecast 4/30	3.8	
		Actual 4/30	3.7	
		Forecast 5/7		4.6

Dry Blend operated 6 days averaging 138 M pounds per day. Production rates were affected by production on a new product RP-100 BW and by 90171 quality problems.

C. R. Miller

C. R. Miller
Acting Manager

cjt

RDG'S OFFICE TO COPY: HRF, ELK, SKS

ABERDEEN COPIES: CLM, PEM, JRM, JEB, RGG, JEM, RAF, RDJ, TBD, MPB

DTH 000051752