

**NARCO CONFIDENTIAL-RESTRICTED**



NARCOGUN CR 346

Made at: Womelsdorf, PA

PRODUCT LIFE: SEPT. 24, 1964 TO PRE-1975

ASBESTOS DATES: SEPT. 24, 1964 TO PRE-1975

NARCOGUN CR 346 MIXES: 321

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NORTH AMERICAN REFRACTORIES COMPANY

## MIX INSTRUCTIONS

|                                 |                                |
|---------------------------------|--------------------------------|
| PLANT <u>Womelsdorf - Basic</u> | DATE <u>September 24, 1964</u> |
| BRAND <u>Narcorem CR-346</u>    | MIX NO. <u>321</u>             |
| PROCESS <u>SPS-bonded</u>       | BURN                           |
| <u>chrome gun mix</u>           | SHRINKAGE                      |

## EXPERIMENTAL MIX

|               |                 |       |
|---------------|-----------------|-------|
| chrome ore    | -3 1/2 + 8 mesh | 35%   |
| chrome ore    | -8 + 30 mesh    | 24.5% |
| chrome ore    | -20 + 48 mesh   | 8%    |
| chrome ore    | -48 mesh        | 21.5% |
| Gleason clay  | AF              | 5%    |
| TKOS Asbeston | -               | 1%    |
| Periclase     | ASF             | 5%    |

SPECIAL INSTRUCTIONS Asbeston should be shredded to  
break up lumps. Dry mix only. Bag in 100 lb. bags.

## CONTROL SPECIFICATIONS

SIGNED Robert J. Ness  
Research

9/25/64  
BV