

FORMULA RECORD

Goods Japanese Enamel Boige

Formula No. Y-1258-B

Consistency: Liquid

Laboratory No.

For use on

Cost Class.

Date 3/29/49

Customer

Strainer

Grind 7-8

MILL

Code Number	One Gallon Batch			Large Batch		Is agitator required	
	Plats	Lbs.	Ozs.	Gals.	Lbs.	Wt. or Bell. O _{ff}	Temp.
40-W-127-E	8					Viscosity 110-120"	Temp.
93-D-17			3			Viscosimeter #4 Cup	
						Color Beige	Shcen Gloss
						Non Vol.	Flash Pt. 100
93-Y-2			5/8			Match for	Std Y-1253
93-Y-37			3/8			Reducer S-43	
93-B-7			5/8			Amt. for brushing	only as needed
						Spraying	Tumbling
						Dipping	Drip time
93-R-21			5/8			Bake	Temp.
Changed to improve hiding & Viscosity						Air dries in	6 hrs
						A. D. to recoat in	Overnite
						Remarks:	
Standard Formula. Put to L. L. L. L. from Fine.							
DISCONTINUED SEE #174 GMM 7/2/51							
						Formulator	H. G. H.
Yield							

GLD059653

FORMULA RECORD

Goods *Phosphate Enamel*
Prig

Formula No. *4-1258*

Consistency *Squid*

Date *10-5-45*

Laboratory No.

For Use on

Cost Classification

Code Number	One Gallon Batch			Gallon Batch			Gallon Batch			Manufacturing Specifications
	Pints	Lbs.	Ozs.	Gals.	Lbs.	Ozs.	Gals.	Lbs.	Ozs.	
<i>Howell</i>	<i>2</i>									Grind <i>trip</i>
										Kind of Mill
<i>93-D-17</i>			<i>2 3/4</i>							Strainer
<i>93-g-2</i>			<i>1/2</i>							Weight per Gallon <i>10.5*</i>
										Light Baume Temp.
<i>92-y-37</i>			<i>3/4</i>							Heavy Baume Temp.
										Viscosity <i>8-90</i> Temp.
<i>13-B-7</i>			<i>1/2</i>							Viscosimeter <i>4.5</i>
										Flash Point
<i>17-R-21</i>			<i>5/8</i>							Is Agitator Required
										Remarks <i>Wagon</i>
										<i>match std ch.</i>
Standard Formula				Standard Formula						<i>4-1258</i>
				Not to be taken						<i>1.4/8 D.O.</i>
				from File.						
See <i>4-1258-A</i>										
Yield										<i>J.P.W.</i>

GLD059657

