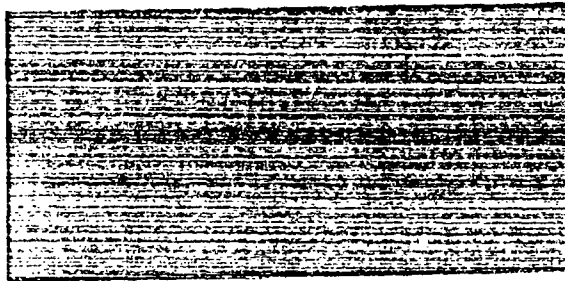
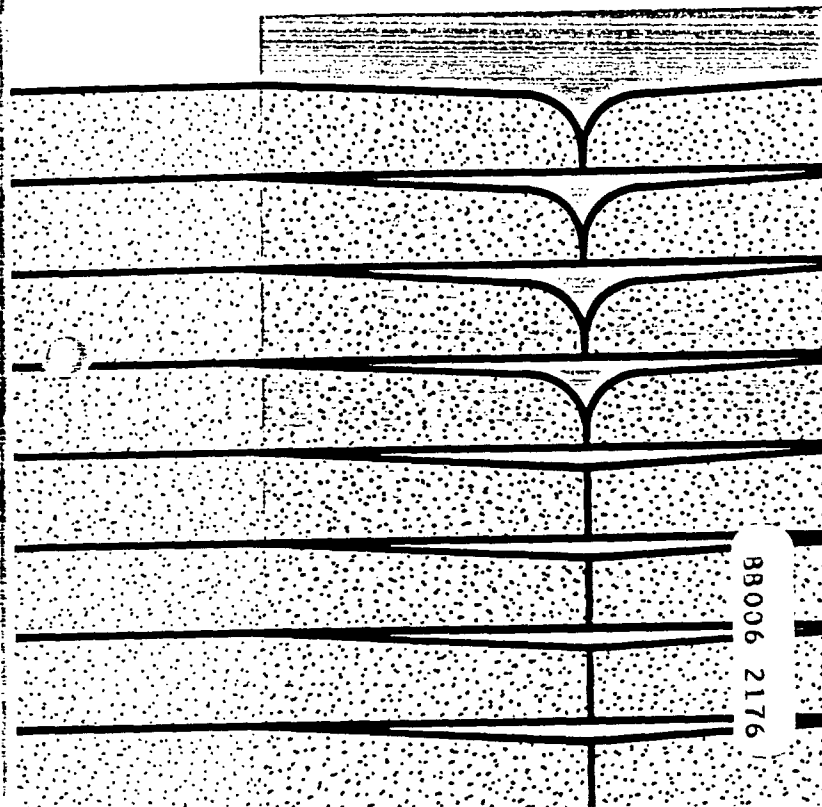


UNITED STATES GYPSUM

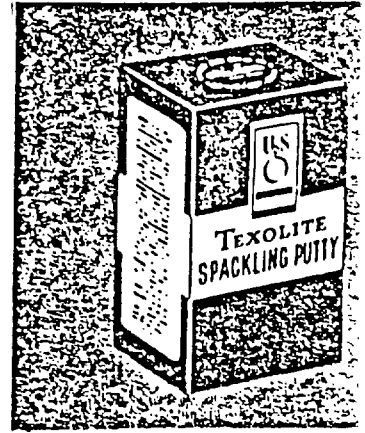


HOW TO SELL and SERVICE U.S.G. JOINT COMPOUNDS



BB006 2176

INTERIOR TEXTURE FINISHES



TEXOLITE Spackling Putty

A general purpose putty for filling, patching or building up painted or unpainted interior surface imperfections in preparation for painting or other decoration. Produces a smooth, even surface and is economical and easy to use.

Characteristics:

Forms a tough, durable surface and dries hard within a few hours. Exceptionally fine grind—free of grit. Applied with either putty knife or brush and may be sanded when dry and hard. Adheres to practically any solid surface that is clean and sound.

Form:

Paste or powder.

Priming:

Takes any standard priming material.

Uses:

For filling small cracks, scars, and slight surface imperfections in plaster, tile or mosaics, and concrete. Fills nicks, cracks, knotholes and nail holes in wood. Is used to repair joints and surfaces in furniture, toys, etc. May also be used to fill canvas and wall fabrics and makes excellent Swedish Putty.



Product	Approximate Weight
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Product	Approximate Weight
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TEXOLITE Spackling Putty	
1 lb. (24 pkgs. per carton)	27
5 lbs. (6 pkgs. per carton)	31
25 lbs. (Single bags)	25
3 1/2 Pint. (12 cans per carton)	19
Qt. (6 cans per carton)	22

89006 0417

FOOLPROOF... QUICK... SURE!

Reinforce and conceal gypsum panel joints, level or texture-finish wall and ceiling surfaces, or repair plaster cracks with this simplified system.

This system is ready to mix all-purpose powder compound (DURABOND®) and Pen-Blocking Tape are the same materials produced by the Johnsons in finishing new homes. The Pen-Blocking Tape is the same handy kit form for the contractor. Only simple tools—wide-blade application knife and putty knife—are needed to finish drywall panel joints, or to level or texture and renew surfaces like an expert.

OBSERVE THE FOLLOWING PRECAUTIONS

Wet application of spackling finished joints is recommended with a brush, by brushing to avoid creating dust. If dry application is preferred, wearing working in a dusty atmosphere containing this material, ventilate, use dust goggles for eye protection and a respirator mask such as the U.S. Bureau of Mines or equivalent, is recommended.

DIRECTIONS

• Mix compound in clean container, using 2½ to 3 parts by weight to 4½ lbs. compound (11 to 12 parts to 18 lbs. compound). Do not mix with other materials.

• Soften compound into water while stirring. Mix compound to a putty consistency, or until powder is thoroughly wet.

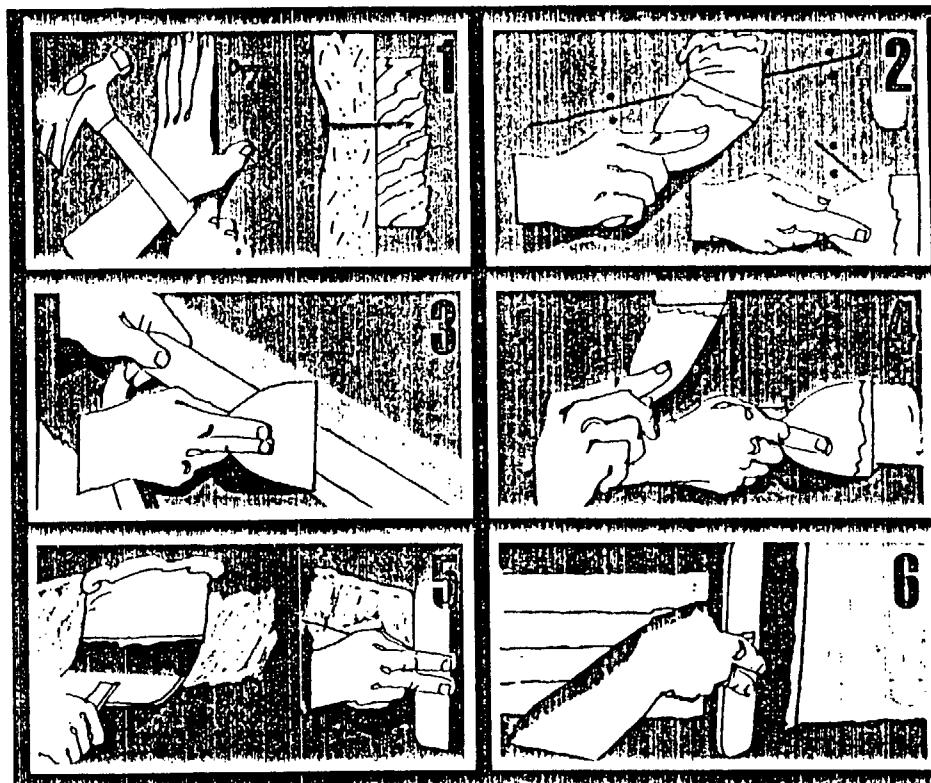
• If the compound is left overnight, then return to a smooth consistency. Add just enough water or compound slurry by adding small amounts of water or compound slurry as needed, for use or may be held for several days.

• Use additional water when compound is to be used as a finishing material.

• In all steps of joint finishing, remove excess compound from face of board and carefully smooth out surface flaws before compound dries.

• Maintain temperature of at least 55°F during and after application and until compound is dry.

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SIMPLE STEPS FOR SMOOTH GYPSUM PANEL SURFACES

1 Check all nails. Drive protruding nails being removed, leaving 1/32 in. depth in surface paper and joint to receive compound. When driving nail, do not break paper.

2 Apply large dash of putty over joint. Level with surface of board, feathering to edges of board by drawing knife in direction filling channel fully and even.

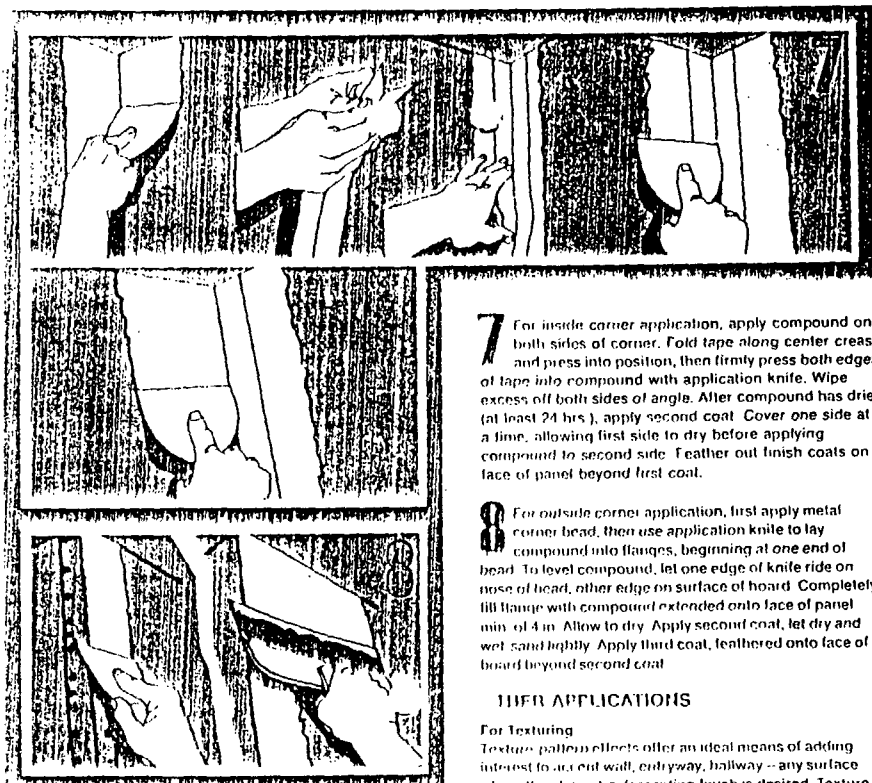
3 Immediately apply DURABOND® compound over depression at joint and feather compound. Remove excess compound with sweep of knife in one direction, feathering to 1/4 in. under feathered edge.

4 As soon as tape has been put in place, apply thin layer of compound to both sides of tape surface. At this time, apply first coat compound over all nailheads. Apply compound with sweep of knife in one direction, feathering to 1/4 in. across joint and level with panel surface.

5 After first coat has dried, feather 1/4 in. into wall lightly. To accomplish, use feathering block or heavy nap cloth held at 45° angle against suitable block. Feather over joint, smoothing surface irregularities. Apply compound in second coat, feathering each side about 1 in. beyond first coat. Feather both sides of joint over joint line with panel. Second coat all up to 1/4 in.

6 After second coat is completely dry, sand lightly and apply thin finishing coat to joint and surface. All nailheads require at least three coats. Feather each edge about 1 in. beyond second coat. Wet lightly when dry.

99006 2113



7 For inside corner application, apply compound on both sides of corner. Fold tape along center crease and press into position, then firmly press both edges of tape into compound with application knife. Wipe excess off both sides of angle. After compound has dried (at least 24 hrs.), apply second coat. Cover one side at a time, allowing first side to dry before applying compound to second side. Feather out finish coats on face of panel beyond first coat.

8 For outside corner application, first apply metal corner bead, then use application knife to lay compound into flanges, beginning at one end of bead. To level compound, let one edge of knife ride on nose of bead, other edge on surface of board. Completely fill flange with compound extended onto face of panel min. of 4 in. Allow to dry. Apply second coat, let dry and wet sand lightly. Apply third coat, feathered onto face of board beyond second coat.

OTHER APPLICATIONS

For Texturing
Texture pattern effects offer an ideal means of adding interest to an end wall, entryway, hallway -- any surface where this dramatic decorating finish is desired. Texture

patterns may be created with various types of paint rollers, sponges, crumpled paper, etc.

To thin this material for easy application, slowly mix no more than 1/2 gal. of clean water per 12 lbs. of compound. Apply liberally to surface with paint brush, then texture immediately. Allow to dry thoroughly before decorating.

For Repairing Plaster Cracks

In remodeling or redecorating old plastered surfaces, unsightly wall cracks or cracked corner angles can be concealed with DURABOND Wallboard Compound and DURABOND Reinforcing Tape.

For hairline cracks, use application knife to fill with compound. Allow to dry thoroughly, then wet sand lightly. For large cracks, remove all loose material and use sandpaper to level a 12-in.-wide area around crack. Butter crack with compound and embed tape. Finish with two coats of compound, feathering each about 2 in. beyond previous coat.

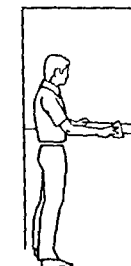
For painting and decorating, follow manufacturers' directions for materials used.

COVERAGE

- For joint finishing: 12 lbs. of compound and 60 ft. of DURABOND Reinforcing Tape will treat joints for approx. 150 sq. ft. of gypsum panels.
- For texturing: 12 lbs. of compound cover 50 to 60 sq. ft. of treated gypsum panel or plaster surface, depending on type of texture used.
- For patching plaster cracks: 1 pint compound treats approx. 10 lin. ft. of hairline cracks.

How to Finish Gypsum Panel Joints with...

DURABOND® READY-MIXED WALLBOARD COMPOUND



UNITED STATES GYPSUM

101 South Wacker Drive, Chicago, Illinois 60606

T-3122 AUG-Nov 9-76 Printed in U.S.A. Colored Bands

UNITED STATES GYPSUM

93026 2114

TOOLPROOF...QUICK...SURE!

Reinforce and conceal gypsum panel joints, level or texture finish wall and ceiling surfaces, or repair plaster cracks with this simplified system.

Two ready-mixed compound and DURABOND Reinforcing Tape are the same materials preferred by professionals in finishing new-home construction. Now available in handy, kit form for the do-it-yourselfer. Only simple tools—wide blade application knife and hammer—are needed to finish drywall panel joints, conceal defects and renew surfaces like an expert.

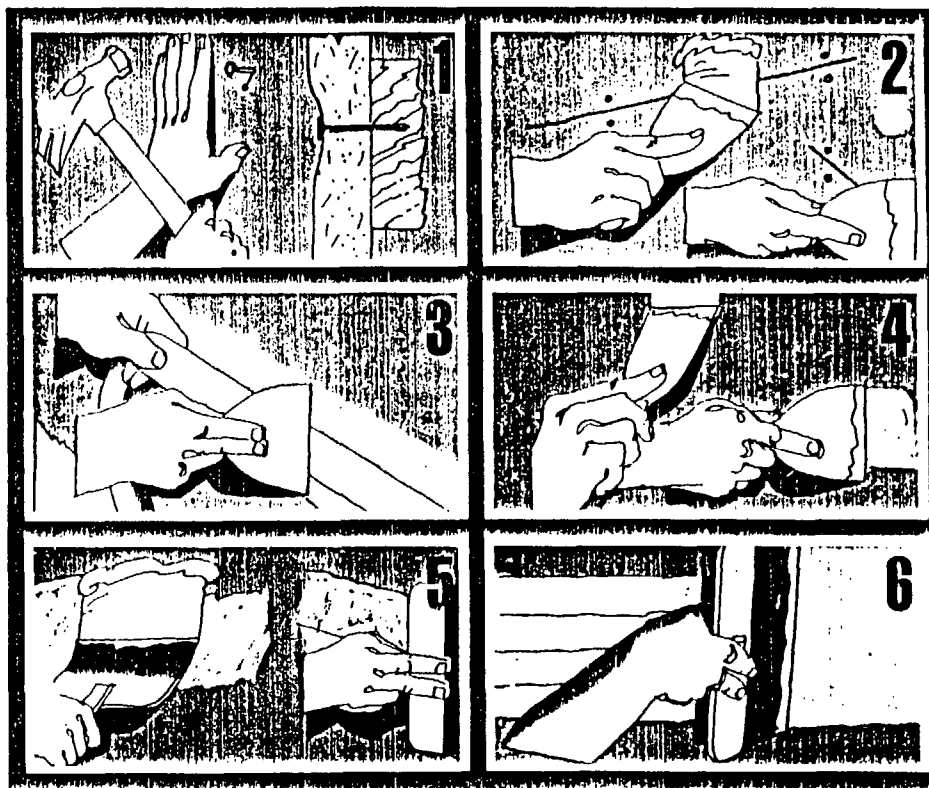
OBSERVE THE FOLLOWING PRECAUTIONS

Wet sanding or spenging finished joints is recommended rather than dry sanding to avoid creating dust. If dry sanding, mixing or otherwise working in a dusty atmosphere containing this material, ventilate, use dust collector, or wear eye protection and a respirator approved by the U.S. Bureau of Mines, or equivalent, to remove dust.

DIRECTIONS

- Do not let wallboard compound freeze. During cold weather, place container in warm room for at least 24 hrs. before use.
- If liquid has become separated, remix thoroughly. This does not affect working properties of the product.
- Do not stir directly from container. Remix occasionally to prevent caking.
- For thinning, add no more than one cup of clean water per 12 lbs. compound.
- Maintain temperature of at least 55° F., during and after application and until compound is dry.
- In all steps of joint finishing, remove excess compound from face of board and carefully smooth out surface flaws before compound dries.

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SIMPLE STEPS FOR SMOOTH GYPSUM PANEL SURFACES

- 1** Check all nails. Drive protruding nails below surface leaving 1/8-in. dimple in surface paper of wallboard to receive compound. When driving nails, do not break paper.
- 2** Apply large daub of joint compound across joint. Level with surface of channel formed by tapered edges of board by drawing knife in direction of joint filling channel fully and evenly.
- 3** Immediately apply DURABOND Reinforcing Tape over depression at joints and firmly press into compound. Remove excess compound but leave sufficient amount under tape for strong bond. Do not over-bake in under feathered edge.
- 4** As soon as tape has been positioned, embed with a thin layer of compound to fill taper flush with panel surface. At this time, apply first covering coat of compound over all nailheads. Apply compound with sweep of knife in one direction; wipe off excess in crossing direction; level with panel surface.
- 5** After first coat has dried (at least 24 hrs.), wet-sand lightly. To accomplish "wet-sanding," use a terry heavy-nap cloth folded flat or wrapped around a suitable block. Rub uneven areas lightly to smooth out surface irregularities. Apply compound as described for first-coat, feathering each edge about 1 in. beyond first coat. Feather both edges of compound flush with face of panel. Second coat all nailheads.
- 6** After second coat is completely dry, wet-sand lightly and apply thin finishing coat to joints and nailheads. All nailheads require at least three coats. Feather each edge about 1 in. beyond second coat. Wet-sand lightly when dry.

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