

To: Pete Markey

11-4-82

6.50 PM

From: Dean Honeycutt

RE: VC Leak - North Small VC compressor.

On 11-4-82, maintenance charged out the small north VC compressor due to head gasket leaking as well as oil leak. Elton O'mary finished unloading 4 VC cans at 10:15 AM. At that time he also recovered the entire VC compressor shed from the manifolds at rear of shed to valves under sight glasses on front of shed.

At 14:15, Dale Andrews and J. W. Lowe came to get a permit to charge out the compressor. I went to tank farm, verified block in valves closed on the north small compressor, put tags (do not operate) on both handles and locked out the switch. I then locked out the switch panel control and gave the maintenance men their permit to sign. I removed the plug under the valve on the vapor side to test for vacuum and had a small amount of vapor come out (this was trapped between the valves).

DTH 000105355

At 5:00 PM, Elton hooked up 4 VC cans and started unloading using the South Small, South Large and North Large VC compressor.

The small north compressor was still locked out with both of my locks and tags on valve handles. They had not been opened.

At 5:20 PM, Jimmy Tate called and said he was getting a reading at compressor shed. O'Mary took me to the gate on his way to the compressor shed. Elton found the bleed off plug on the liquid pot leaking liquid VC m. There was a pile of ice on the pot and concrete the size of a hard hat and approx. $\frac{1}{4}$ " to $\frac{1}{2}$ " thick. He shut everything down, recovered the compressor and tightened the bleed off plug with channel locks. The leaks stopped except where the ice was melting.

TIMES:

VC STARTED - 5:00 PM

TATE CALLED - 5:20 PM

O'MARY HAD UNDER CONTROL - 5:40 PM

DTH 000105356

I came in at 6:05 and found everything down, isolated and ice melted except the outline on concrete pad. Bobby Hawkins was at tankfarm at 5:45 PM to check and found everything under control.