

TECHNICAL CHANGE ORDER

CertainTeedCertainTeed Corporation
Pipe and Plastics Group

APPLICABLE TO:

A/C Standard Product Specification

Spec. 3A

DATE OF ISSUE:

NOV 15 1979

T.C.O. NO.:

23

PAGE NO.:

1

DESCRIPTION:

Fluid-Tite A/C Pressure Pipe, Couplings and Accessories
Classes 100, 150 and 200 - Common GroovePurpose:

- 1) To add 10" and 12" Class 150 TBIC's utilizing a long-style coupling with reduced I.D. stop for special applications requested by the Riverside plant. A 1" NPT "D" length brass insert is used in both cases.

Ref: Letter to M. R. Streepy from H. L. Todd 3/23/79.

- 2) To add a reference to the "handling label" now being attached to all pipe, 1/4 - length and above.
- 3) To change B.O.D., I.D. and L dimensions of Coupling Reducers.

The L dimensions of 16 to 14, 18 to 16 and 20 to 18 Class 150 and 12 to 10, 14 to 12 and 16 to 14 Class 200 were increased to alleviate the problem of having less than minimum t wall thicknesses in the area of the B₂ and OD₂ overlap.

- 4) Nom. I.D. dimensions of 6" Class 200 FM and 10" PAD-5 were corrected.
- 5) A/C Tapped Couplings for use with PVC were deleted here and are now in Spec. 18.
- 6) Index to Specification was revised.

Effective Date:

Date of issue.

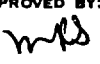
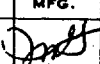
CTD015338

Disposition of Superseded Pages:

Destroy the Index (page I) and pages 1 through 16 and replace with the attached pages.

PREPARED BY:	APPROVED BY:	R & D	MFG.	SALES	I.E.	OTHERS
<i>ALS</i>	<i>WHL</i>		<i>DBH</i>	<i>J.R.A.</i>		

TECHNICAL CHANGE ORDER

CertainTeed CertainTeed Corporation Pipe and Plastics Group	APPLICABLE TO: A/C Standard Product Specification #3A					
	DATE OF ISSUE: JAN 26 1979	T.C.O. NO.: 22	PAGE NO.: 1			
DESCRIPTION: Fluid-Tite A/C Pressure Pipe, Couplings and Accessories Classes 100, 150 and 200 - Common Groove						
<u>Purpose:</u> To add in sizes 4, 6, 8, 10 and 12 inch eighthlengths as a standard product. This will include MEO and FM pipe. To add a min. max. B.O.D. requirement to agree with what is already published and available to the field. The B.O.D. dimensions were developed primarily for companies that make accessory items used with A/C Pipe, i.e. repair clamps, to aid them in their design work. To correct errors or omissions to TBIC's, Hexagonal Bushings and Pads 2 and 3. <u>Reference:</u> Letter J. Baker to A. Buford - September 22, 1977. Letter J. McGinley to J. Baker - October 13, 1977. Letter R. Korobij to M. Streepy - October 9, 1978. <u>Effective Date:</u> Date of issue. CTD015339 <u>Disposition of Superseded Pages:</u> Destroy pages I (Index), 1, 2, 3 and 4 dated May 9, 1977; pages 5 and 6 dated January 17, 1978; pages 7 and 8 dated September 7, 1977; pages 9 and 10 dated January 17, 1978; pages 11 and 12 dated September 7, 1977 and pages 13 and 14 dated May 9, 1977 of Standard Spec. 3A in your book. Replace with pages attached.						
PREPARED BY: 	APPROVED BY: 	R & D 	MFG. 	SALES 	I.E. 	OTHERS 