

CG 20 CODE BT-425-D PKG

PROCESSES APPROVED BY
() BT-425-D (F) BBK 11/20/81

JAN 19 1987

A2K11

(DATE)

(LOT NUMBER)

TYPED BY: JMH

EST. WT. 2751* LBS.

STANDARD HRS.

TIME 3P M

PREPARATION NOTES:

check availability of N8802

EQUIP MENT	NAME: MONASTRAL BLUE BF	2 PAGES	USE LBS	N-CODE	ACCT LBS
	NOTE: FOR PROCESSING N-8900-A, N-8802-A & N-8510-A; PRESET WATER METER PER CHART FOR WATER ADDITION TO FULL TOTES. USE MODE 3 FOR FULL TOTES & MODE 2 FOR STUMPING TOTES.				
SV 1	1 RUN 2-3* (+/-200G) WATER INTO V-213				
	2 USE STATION # 2 & PUMP IN GALS OF WATER SEQUENCER STEPS			8900-A	325
	LOT 6 MIN ST 100% 130 2500				
	TOTAL 225 100%				
	3 USE STATION # 2 & PUMP IN GALS OF WATER SEQUENCER STEPS			8802-A	115
	LOT 6 11 ST 100% 10.1 1137				
	TOTAL 115 100%				
	4 USE STATION # 2 & PUMP IN GALS OF WATER SEQUENCER STEPS			8510-A	2160
	LOT 6 11 16 100% 13.3 3002				
	780 50 80 100 504 3012 2197				
	814 100 20 100 655 354 1951				
	815 50 37 100 518 219 2002				
	772 37 51 163 512				
	TOTAL 2160 100%				
	5 AFTER LAST TOTE PUMPED, RUN IN 100 GALS OF WATER & PUMP INTO SV TO CLEAN SYSTEM				
	6 START AGITATOR & STIR 5 MIN				

(JMH)

EQUIP MENT		PAGE 2 OF 2	CG 20	CODE BT-425-D (F)	USE LBS	N-CODE	ACCT LBS	
SV	7	RECORD: PH <u>9.8</u>	(8.5-10.0)					
1	8	IF NECESSARY, ADJ TO PH 8.5-10.0 ASSUME 50%				7-D		
CONT		& RECORD PH		ASSUME 77%		27-D		
313	9	RUN 24" (355G) WATER INTO V-313						
2	10	TURN ON AGITATOR & HEAT TO 80-100 DEG F						
	11	SIFT IN (+/-1 MIN PER BAG)		320	530-A	320		
	12	STIR 5 MIN & RECORD: PH <u>10.0</u>	(10.0-10.5)					
	13	STIR AN ADDITIONAL 15 MIN OR LONGER TO DISSOLVE FOR S16						
304	14	RUN 10" (122G) WATER INTO V-304						
3	15	DUMP IN & STIR TO DISSOLVE FOR S17		100	20-A	100		
SV	16	RUN V-313 THRU 20 MESH SCREEN INTO SV &						
4		STIR 5 MIN.						
	17	RUN IN V-304 IN 5-10 MIN & STIR 15 MIN						
	18	RECORD: PH <u>9.5</u>	(9.0-10.0)					
	19	FLOOD TO <u>52"</u> & STOP AGITATOR						
		SV	200	202	204	210	213	261
		S19	77"	87"	88"	74"	52"	60"
		GAL	5205	5150	5174	5143	5153	5220
		START	FIN	OPTR				
		<u>1:30 PM</u>	<u>3:00 PM</u>	<u>237</u>				
		<u>5:00 PM</u>	<u>11:00 PM</u>	<u>407</u>				
		<u>11:00 PM</u>	<u>1:00 PM</u>					

GR L

D.V.

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PKG

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	NOTE: FOR PROCESSING N-8900-A, N-8802-A & N-8510-A; PRESET WATER METER PER CHART FOR WATER ADDITION TO FULL TOTES. USE MODE 3 FOR FULL TOTES & MODE 2 FOR STUMPING TOTES.					
SV 1	1 RUN 2-3" (+/-200G) WATER INTO V-202 2 USE STATION # 1 & PUMP IN GALS OF WATER SEQUENCER STEPS			8900-A	325	
	LDT	6	11	16	#100% %	
	265-A				325	17.3 1684



EQUIP MENT		PAGE 2 OF 2 CG 20 CODE BT-425-D (F)	USE LBS	N-CODE	ACCT LBS
SV 1	7	RECORD: PH <u>10.0</u> (8.5-10.0)			
CONT	8	IF NECESSARY, ADJ TO PH 8.5-10.0 ASSUME 50% & RECORD PH _____ ASSUME 77%		7-D 27-D	
313 2	9	RUN 24" (355G) WATER INTO V-313			
	10	TURN ON AGITATOR & HEAT TO 80-100 DEG F			
	11	SIFT IN (+/-1 MIN PER BAG)	320	530-A	320
	12	STIR 5 MIN & RECORD: PH <u>10.1</u> (10.0-10.5)			
	13	STIR AN ADDITIONAL 15 MIN OR LONGER TO DISSOLVE FOR S16			
304 3	14	RUN 10" (122G) WATER INTO V-304			
	15	DUMP IN & STIR TO DISSOLVE FOR S17	100	20-A	100
SV 4	16	RUN V-313 THRU 20 MESH SCREEN INTO SV & STIR 5 MIN.			
	17	RUN IN V-304 IN 5-10 MIN & STIR 15 MIN			
	18	RECORD: PH <u>9.8</u> (9.0-10.0)			
	19	FLOOD TO <u>27</u> " & STOP AGITATOR			
		SV 200 202 204 210 213 261			
		S19 77" 87" 88" 74" 52" 60"			
		GAL 5205 5150 5174 5143 5153 5220			
		START FIN OPTR			
		<u>10:00</u> <u>1:40 PM</u> <u>24</u>			

