

2

D.T

120.+
127.+
130.+
136.+
140.+
130.+
161.+
121.+
133.+
145.+
129.+
140.+
140.+
130.+
105.+
1967.T

38/5880 CG 16 CODE RT-887-D PKG.
→ MAY -0-81- E1160
EST. WGT. 1873 2200 LBS.

(15)

ROLLING INSTRUCTIONS: BATCH UNIT

PROCESSES RT-887-D (E) APPROVED BY BBK 03-15-77
DCG 05-19-77

TYPED BY
GMW070279

MAKING NOTES

REMARKS

NAME: MONASTRAL® VIOLET R

NON-BLEEDING

INSTRUCTIONS

-PRESSING-

RECORD

VAT	250					PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE	5-12-81					STARTED	2:20 AM				
TIME	11:00 P	(21)				CAKES USED	60				
RELEASED BY						HRS TO FILL	4				
PRESS	12 & 14	15 & 16	(38)	39							
NO. OF CAKES	6 x 42	6 x 42	(60)	60							
PRESS	with	AGITATION									
WASH TO	DO NOT WASH										
TEST AFTER		HOURS				CAKE CONDITION	4+6				
LOAD	on 8 cars					NO. CARS LOADED					
						EXPLAIN LOSSES					

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SAMPLES DELIVER TO SAMPLED BY RELEASED BY

-DRYING-

Dry 18 hours at 220°F

LUMP: - OK - WET - SALTS - CONTAMINATE
Dryer sections used:

ADDITIONAL DRYING HOURS REQUIRED

NO. DRUMS 13

SAMPLES DELIVER TO NO. CARS PULLED 10 LUMP WGT. 1551
SAMPLED BY RELEASED BY

3/32

-GRINDING-

MILL 1 HSP 0-066" RP SCREEN 3480 RPM SCREEN RPM
MAX. TEMP. 150°F MAX. TEMP. °F

EXPLAIN LOSSES

SAMPLE WITHOUT MIXING DATE MIXED 5/16/81
SAMPLES 2 Env & 1 Pt Can SAMPLED BY 271 RELEASED BY
DELIVER TO CTL

1.60
5.1
1.6

0.00 *

1.87 +
0.14 -
1.76 +
0.14 -
1.72 +
0.14 -
1.74 +
0.14 -
1.27 +
0.14 -
7.66 *

7.66 +
1.88 +
0.14 -
1.71 +
0.14 -
1.77 +
0.14 -
1.74 +
0.14 -
1.81 +
0.14 -
1.71 +
0.14 -
1.68 +
0.14 -
1.07 +
0.14 -
19.91 *