

1 helping me on the machines to ground it and do all  
2 kind of stuff with the machines.

3 Q Can you describe for us what the grinding  
4 machine looked like?

5 A Which one? The one in the handle or one on  
6 the bench?

7 Q Describe both of them, please.

8 A On the bench is two wheels, one is a brush  
9 and one is a grounder.

10 The handle is a machine, and it is a metal  
11 around which you can cut it different ways, how you  
12 want to cut it. So what we did, we put it on the vice  
13 machine and we ground it on the handle machine. If I  
14 say it right.

15 Q Sure. Was any dust generated from those  
16 grinding operations you have described?

17 A That is correct. When we did that with the  
18 shoes, we had to do also for the pads to make an X.

19 They told us -- somebody told us to do it  
20 because it was a squeaking noise when you put pads on  
21 the shoes -- you put pads on the disc.