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MINER YEARB

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Lead¹

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GENERAL SUMMARY

ACCENTUATED by the threat of possible lead shortages resulting from unpredictable work stoppages, an accelerated program of defense construction, and Government requirements for the strategic stock pile, consumer demand for lead remained high throughout 1948. As a result, the market quotation for lead advanced three times during the year to establish new record highs, and a sellers' market continued to prevail within the industry. With elimination of a 30,000-ton potential gain in domestic mine production in 1948 through work stoppages in certain mining areas which in turn limited domestic refinery output, there was increasing demand for lead from secondary and foreign sources. Recovery from secondary sources remained above 500,000 tons and surpassed domestic mine output for the third successive year. Total imports of lead were 52 percent greater in 1948 than in 1947 owing in part to the desire for American dollars abroad and to the suspension of lead import duties beginning July 1, 1948.

The total consumption of primary, antimonial, and secondary lead in the United States in 1948 was 1,115,995 tons. Lead stocks (physical inventory) at primary smelters and refineries rose 113 percent during 1948, and consumers' inventories at the end of the year were 30 percent greater than on January 1.

Government regulations requiring a license for the exportation of pig lead and lead semimanufactures remained operative throughout the year.

¹ This report deals primarily with the smelting, refining, and consuming phases of the industry. For details of mining operations, see various State chapters of this volume.

LEAD

Salient statistics of the lead industry in the United States
1944-48, in short tons

	1939-43 (average)	1944	1945
Production of refined primary lead:			
From domestic ores and base bullion.....	439,692	394,443	356,535
From foreign ores and base bullion.....	85,234	70,320	87,050
Total.....	524,926	464,763	443,585
Recovery of secondary lead.....	312,871	331,416	303,039
Imports: ¹			
Lead in pigs, bars, and old.....	209,373	226,073	230,313
Lead in base bullion.....	28,333	58	8
Lead in ores and matte.....	74,713	93,570	70,005
Exports of refined pig lead ²	31,381	15,523	1,784
Estimated consumption of primary and secondary lead.....	931,000	1,118,643	1,051,602
Prices (cents per pound):			
New York:			
Average for period.....	5.80	6.50	6.50
Quotation at end of period.....	5.97	6.50	6.50
London average for period.....	(³)	4.49	4.09
Mine production of recoverable lead.....	468,470	416,881	390,831
World smelter production of lead ⁴	1,840,000	1,424,000	1,233,000

¹ Data include lead imported for immediate consumption plus material under bond.

² Revised figures.

³ Includes less than 1 ton of foreign lead reexported in 1944, 377 tons in 1947, and none in 1948, according to records of the U. S. Department of Commerce.

⁴ Figure not available.

DOMESTIC PRODUCTION

Statistics on lead output may be prepared on a refinery basis. The mine-production data compiled lead content in ore and concentrates and adjusted average losses in smelting are the most pertinent from year to year. The pig-lead output, as and refiners, presents a more precise figure of activity generally differs from the mine figure owing to transportation and smelter consumption of ore and inequities, however, tend to balance over a period.

MINE PRODUCTION

Despite a continued high industrial demand and time high-record market price, domestic mine output of lead (including that made into pigments) in 1948 was 2 percent over 1947. Work stoppages due to disputes curtailed lead outputs in certain areas as a single factor to impede the obtaining of greater supplies of lead in 1948. The work stoppage which shut Lead Co. mines, mills, and smelter in southeastern Washington was estimated to have been responsible for 100,000 tons of lead production. Work stoppages during 1948 led to a decline in lead outputs in other areas, notably the Tri-State area in eastern Washington.

Of the total lead produced at United States mines in 1948, 63 percent came from the output of 25 properties. Missouri continued to rank first among the States in the production of lead, and the Southeastern Missouri district continued to be the largest lead-producing area, supplying 26 percent of the total domestic output. The St. Joseph Lead Co., as in the past, produced the bulk of the output from its Bonne Terre, Desloge, Federal, and Leadwood mine groups in St. Francois County and the Mine La Motte mine in Madison County. Each mine is equipped with a mill; the five have a combined daily capacity of about 24,000 tons. In the Tri-State district the production of lead concentrates, stimulated by the record high price, increased 11 percent over 1948 despite the loss of operating time caused by a labor strike in July and August. The Tri-State area produced 7 percent of the total domestic output in 1948 compared with 6 percent in 1947.

The combined Western States contributed 65 percent of the total domestic production and recorded a 14-percent gain over 1947. Idaho was again the largest producer of lead in the Western States and second only to Missouri in the United States. In 1948, 93 percent of the State total lead came from the Coeur d'Alene region. Six properties in Idaho produced 60 percent of the State total lead, and of the total more than 77 percent came from zinc-lead ore and old tailings. Lead production in Utah in 1948 responded strongly to the record high market price of lead, and the State output rose to the highest level since 1943. The United States & Lark property of the United States Smelting, Refining & Mining Co. in the West Mountain (Bingham) district remained first among the State lead producers. Of the State total lead in 1948, 88 percent was recovered from zinc-lead ore. Uninterrupted operation of lead and zinc-lead mines in Arizona in 1948 resulted in an output of 29,899 short tons of recoverable lead, the largest in the history of the State, and 5 percent greater than the previous record production in 1947. The Copper Queen mine of the Phelps Dodge Corp. at Bisbee continued to be the largest Arizona lead producer in 1948; about 90 percent of the State total lead was recovered from zinc-lead ore. In Colorado the value of lead recovered from ores in 1948 was higher than in any previous year and exceeded that of gold for the first time since 1891. In quantity the mine production of lead increased 34 percent over 1947 and was the largest since 1928. The leading producer in the State in 1948 was the American Smelting & Refining Co. Kokomo unit in Summit County. Zinc lead ore yielded 25 percent of the State total lead during the year. Lead production in Montana gained 14 percent over 1947 and was the largest yearly output since 1942. The four leading producers, which contributed 84 percent of the State total in 1948, were the Butte Hill mine and dumps, the Emma, Mike Horse, and Jack Waite mines. Of the Montana total output of lead in 1948, 89 percent was recovered from zinc-lead ore.

LEAD

Mine production of recoverable lead in the United States, 1944-48, by States, in short tons

State	1939-43 (average)	1944
Western States and Alaska:		
Alaska.....	599	44
Arizona.....	13,635	16,707
California.....	3,740	5,682
Colorado.....	13,097	17,698
Idaho.....	102,219	84,630
Montana.....	19,445	13,105
Nevada.....	6,305	6,605
New Mexico.....	4,842	7,265
Oregon.....	27	4
South Dakota.....	162	34
Texas.....	70,022	52,519
Utah.....	4,010	5,825
Washington.....	1	1
Wyoming.....	1	1
Total.....	237,737	209,018
West Central States:		
Arkansas.....	14	9,394
Kansas.....	11,768	174,083
Missouri.....	175,740	13,944
Oklahoma.....	23,304	108,021
Total.....	210,816	198,021
States east of the Mississippi River:		
Illinois.....	1,716	1,971
Kentucky.....	261	170
New York.....	2,250	1,644
Tennessee.....	310	4,022
Virginia.....	2,620	1,416
Wisconsin.....	751	1,416
Total.....	7,017	9,822
Grand total.....	456,470	416,861

Mine production of recoverable lead in the United States, produced 1,000 tons or more during any year, by District and State

District	State
Southeastern Missouri region.....	Missouri.....
Coeur d'Alene region.....	Idaho.....
West Mountain (Bingham).....	Utah.....
Tri-State (Joplin region).....	Kansas, southwestern Missouri, Oklahoma.....
Summit Valley (Butte).....	Montana.....
Park City region.....	Utah.....
Warren (Bisbee).....	Arizona.....
Coso (Darwin).....	California.....
Platte.....	Utah.....
Pioche.....	Nevada.....
Old Hat.....	Arizona.....
California (Leadville).....	Colorado.....
Austinville.....	Virginia.....
Metairie.....	Washington.....
Rush Valley & Smelter (Tooele County).....	Utah.....
Ten Mile.....	Colorado.....
Pima (Sierritas, Papago, Twin Buttes).....	Arizona.....
Upper San Miguel.....	Colorado.....
Central.....	New Mexico.....
Kentucky-southern Illinois.....	Kentucky, southern Illinois.....
Magdalena.....	New Mexico.....
Big Bug.....	Arizona.....
Pioneer (Rico).....	Colorado.....
Harshaw.....	Arizona.....
Hedderston.....	Montana.....
Antipas.....	Colorado.....
Bayhorse.....	Idaho.....
Upper Mississippi Valley.....	Iowa, northern Illinois, Wisconsin.....

Mine production of recoverable lead in the United States, by districts that produced 1,000 tons or more during any year, 1944-48, in short tons—Continued

District	State	1944	1945	1946	1947	1948
Tomichi	Colorado	373	365	333	1,458	1,788
Northport (Aladdin)	Washington	233	28	39	608	1,426
Bossburg	Idaho	6	158	428	1,010	1,304
Warm Springs	Idaho	3,333	2,347	1,049	1,879	1,304
St. Lawrence County	New York	1,044	862	1,073	1,466	1,231
Aravaipa	Arizona	181	291	467	704	1,142
Red Cliff	Colorado	1,444	572	690	924	1,120
Eureka	Idaho	46	50	300	630	1,107
Modoc	California	20	862	270	139	1,061
Alder Creek	Idaho	32	38	136	1,103	776
Eagle	Montana	1,128	590	460	303	600
Smelter (Lewis and Clark County)	Idaho	1,304	222	463	60	396
Resting Springs ¹	California	(²)	(²)	(²)	(²)	(²)

¹ Not listed in order of output.

² Bureau of Mines not at liberty to publish figures.

Mine production of recoverable lead in the United States, 1947-48, by months, in short tons

Month	1947	1948	Month	1947	1948
January	31,545	33,246	August	31,281	23,685
February	30,251	32,517	September	31,124	27,279
March	32,735	35,999	October	33,682	35,687
April	33,302	35,200	November	31,550	36,686
May	33,361	33,370	December	32,622	38,542
June	32,826	34,543			
July	29,042	23,422	Total	384,221	300,476

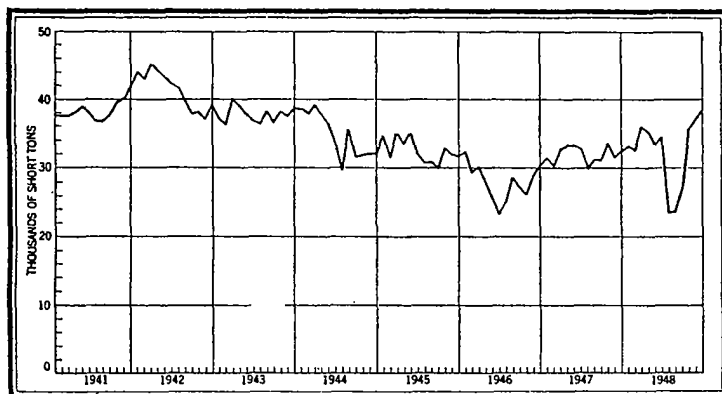


FIGURE 1.—Mine production of recoverable lead in the United States, 1941-48, by months.

The 25 leading lead-producing mines in the United States in 1948, listed in the following table, yielded 63 percent of the total domestic lead output; the 10 leading mines produced 45 percent, and the 4 leading mines 31 percent.

Detailed information on the production of mines and districts in the United States may be found in the chapters of this volume dealing with the mine production of gold, silver, copper, lead, and zinc in the various States.

Twenty-five leading lead-producing mines in the United States in 1948, in order of output

Rank	Mine	District	State	Operator	Type of ore
1	Federal United States and Clark	Southeastern Missouri	Missouri	St. Joseph Lead Co.	Lead
2	Bunker Hill & Sullivan	West Mountain (Bingham)	Utah	U. S. Smelting, Refining & Mining Co.	Zinc-lead.
3	Leadwood	Yreka	Idaho	Bunker Hill & Sullivan Mining & Concentrating Co.	Do.
4	Copper Queen	Southeastern Missouri	Missouri	St. Joseph Lead Co.	Lead
5	Bonnie Terre	Warren (Bisbee)	Arizona	Phelps Dodge Corp.	Zinc-lead.
6	Butte Mines	Southeastern Missouri	Missouri	St. Joseph Lead Co.	Lead
7	Page	Summit Valley (Butte)	Montana	Anaconda Copper Mining Co.	Zinc-lead.
8	Mine La Motte	Yreka	Idaho	Federal Mining & Smelting Co.	Do.
9	Star	Southeastern Missouri	Missouri	St. Joseph Lead Co.	Lead
10	Darwin group	Runter	Idaho	Sullivan Mining Co.	Zinc-lead.
11	Madison	Oso	California	Anaconda Copper Mining Co.	Lead
12	Mammoth-Collins	Southeastern Missouri	Missouri	St. Louis Smelting & Refining Co.	Lead-copper.
13	Chel, Gemini, etc.	Old Hat	Arizona	St. Anthony Mining & Development Co.	Zinc-lead.
14	Combined Metals group	Pinto	Utah	Chief Consolidated Mining Co.	Do.
15	Silver King	Podre	Idaho	Combined Metals Reduction Co.	Do.
16	Leadwood	Park City	Idaho	Silver King Coalition Mines Co.	Do.
17	Austerville	Idaho	Idaho	Day Mines, Inc.	Lead.
18	Deerlegs	W. the County	Virginia	Day Mines, Inc.	Zinc-lead.
19	Tamarack	Southeastern Missouri	Missouri	St. Joseph Lead Co.	Lead.
20	Kokomo unit	Placer Center	Idaho	Day Mines, Inc.	Zinc-lead.
21		Ten-Mile	Colorado	American Smelting & Refining Co.	Do.

SMELTER AND REFINERY PRODUCTION

Pig lead in the United States is derived from three main sources—domestic mine production, imports of foreign ore and base bullion, and secondary smelter output from scrap material—and is produced at primary plants that treat ore, base bullion, and small quantities of scrap and at secondary plants that process scrap exclusively. Of the eight primary smelters operating in the Western States, only two (Selby, Calif., and Bradley, Idaho) produce refined merchant lead. The other six plants produce only base bullion (containing approximately 98 percent lead plus gold, silver, and small quantities of impurities recovered from the ore smelted), which is shipped to refineries in the Middle Western and Eastern States for recovery of the gold and silver and purification of the lead to meet commercial requirements. Both primary and secondary smelting plants may make refined lead or antimonial lead. Because of the large quantity of hard lead—such as battery scrap—melted at secondary smelters, the output from this type of operation is essentially antimonial lead alloys. Statistics on the production of refined lead and alloys at secondary plants are given in the Secondary Lead section of this chapter. The 14 primary smelters and refineries in operation in the United States in 1948 consumed 432,543 short tons (lead content) of ore and concentrates, 16 percent of which was of foreign origin, compared with 448,703 tons in 1947, 14 percent of which was foreign.

ACTIVE LEAD SMELTERS AND REFINERIES

Primary lead smelters and refineries operating in the United States in 1948 were as follows:

California: Selby—Selby plant, American Smelting & Refining Co. (smelter and refinery).
 Colorado: Leadville—Arkansas Valley plant, American Smelting & Refining Co. (smelter).
 Idaho: Bradley—Bunker Hill Smelter, Bunker Hill & Sullivan Mining & Concentrating Co. (smelter and refinery).
 Illinois: Alton—Federal plant, American Smelting & Refining Co. (smelter and refinery).
 Indiana: East Chicago—U. S. S. Lead Refinery, Inc. (refinery).
 Kansas: Galena—Galena plant, Eagle-Picher Co. (smelter and refinery).
 Missouri: Herculaneum—Herculaneum plant, St. Joseph Lead Co. (smelter and refinery).
 Montana: East Helena—East Helena plant, American Smelting & Refining Co. (smelter).
 Nebraska: Omaha—Omaha plant, American Smelting & Refining Co. (refinery).
 New Jersey: Barber—Perth Amboy plant, American Smelting & Refining Co. (smelter and refinery).
 Texas: El Paso—El Paso plant, American Smelting & Refining Co. (smelter).
 Utah:
 Midvale—Midvale plant, United States Smelting, Refining & Mining Co. (smelter).
 Murray—Murray plant, American Smelting & Refining Co. (smelter).
 Tooele—Tooele plant, International Smelting & Refining Co. (smelter).

REFINED LEAD

Primary refineries in the United States in 1948 produced 411,646 short tons of refined lead, a decline of 10 percent from the 1947 output of 456,672 tons.

LEAD

Of the 406,694 tons of primary lead ores and base bullion supplied 83 percent domestic and 17 percent foreign. In 1947, 83 percent domestic and 17 percent foreign. The quantity of refined lead from foreign base bullion, which has been more than one hundredfold in 1948. The following table shows the distribution of refined lead by sources and by country of the sources of lead from domestic ores and base bullion.

Refined lead produced at primary refineries in the United States in 1944-48, in short tons

Source	1944	1945
Refined lead:		
From domestic ores and base bullion	304,443	350,811
From foreign ores	70,225	86,000
From foreign base bullion	95	18,400
Total from primary sources	474,763	454,811
From scrap	11,308	18,400
Total refined lead	486,071	473,211
Average sales price per pound	\$0.004	\$0.004
Total calculated value of primary refined lead	\$50,400,000	\$50,780,000

¹ Excludes value of refined lead produced from scrap at primary refineries.

Refined primary lead produced in the United States in short tons

Source	1944	1945
Domestic ore and base bullion	304,443	350,811
Foreign ore:		
Australia	22,210	22,210
Canada	7,401	1,100
Europe		
Mexico	5,250	2,200
South America	13,434	2,200
Other foreign	21,870	2,200
Total	70,225	86,000
Foreign base bullion:		
Australia		
Mexico	58	
South America	37	
Other foreign		
Total	95	
Total foreign	70,320	86,000
Grand total	474,763	454,811

ANTIMONIAL LEAD

Antimonial lead output at primary refineries in the United States in 1948 was at its highest level in history as production advanced. Distribution of the lead according to source is shown in the following table. The average antimony content of refined lead in 1948 remained unchanged from 1947. Antimonial lead is an important byproduct of lead refining.

billion, the quantity derived from this source is only a small part of the annual domestic output. The major production is recovered from the smelting of antimonial lead scrap at secondary smelters. Production data from lead-smelting plants treating scrap materials exclusively are summarized in the following section and discussed in detail in the Secondary Metals—Nonferrous chapter of this volume.

Antimonial lead produced at primary lead refineries in the United States, 1944–48

Year	Production (short tons)	Antimony content		Lead content by difference (short tons)			
		Short tons	Percent	From domestic ore	From foreign ore	From scrap	Total
1944	57,902	4,670	8.1	13,280	5,477	34,475	53,232
1945	50,495	4,148	7.3	7,286	2,095	42,360	52,347
1946	50,480	3,285	6.5	11,106	2,149	33,869	47,105
1947	86,075	4,933	5.7	14,836	9,850	60,469	81,142
1948	100,764	5,760	5.7	29,561	15,918	40,525	95,004

SECONDARY LEAD

Some scrap lead is treated at primary smelters and refineries, but the greater part is received at a large number of plants that treat secondary materials exclusively. Secondary lead is recovered in the form of refined lead, antimonial lead, and other alloys. Recovery at primary and other plants in 1944–48 is shown in the following table. Secondary lead recovery in 1948 exceeded the total domestic refined primary lead production by 23 percent and surpassed the domestic mine output of recoverable lead for the third successive year. Further details appear in the Secondary Metals—Nonferrous chapter of this volume.

Secondary lead recovered in the United States, 1944–48, in short tons

	1944	1945	1946	1947	1948
As refined metal:					
At primary plants	11,368	18,525	8,013	15,662	4,052
At other plants	43,078	42,508	65,091	95,843	126,051
Total	55,046	61,123	73,704	111,505	131,003
In antimonial lead:					
At primary plants	34,475	42,366	33,850	50,466	49,525
At other plants	146,343	151,713	160,834	200,479	104,027
Total	180,818	194,079	193,684	255,036	243,552
In other alloys	95,552	107,837	125,309	134,530	124,616
Grand total:					
Short tons	331,416	363,030	392,787	511,070	600,071
Value	\$42,421,248	\$46,468,992	\$65,988,216	\$140,423,420	\$170,025,418

LEAD PIGMENTS

The principal lead pigments are litharge, white lead, red lead, sublimed lead, leaded zinc oxide, and orange mineral. These products are manufactured for the most part from metal, but some ore and concentrates are converted directly to pigments. Details of the production of lead pigments are given in the Lead and Zinc Pigments and Zinc Salts chapter of this volume.

LEAD

CONSUMPTION AND USE

Domestic lead consumption (including lead used directly in the manufacture of lead pigments and sold directly in the manufacture of lead pigments and sold short tons in 1948. Of the total consumed, 6,000 tons refined soft lead, 280,952 tons antimonial lead, 5,000 tons white scrap, 52,719 tons percentage metals, 21,000 tons scrap, 24,485 tons drosses and residues, and 1,000 tons ores used directly in the manufacture of lead. In the year 77 percent of the total lead consumed was used in the manufacture of metal products. Production of the consuming items—batteries, cable covering, and other uses—used nearly 53 percent of all the lead consumed. The total lead consumed in 1948 took 31 percent of the total, cable covering 15 percent, fluid 7 percent.

Consumption of lead in the United States

Metal products:

Ammunition	
Bearing metals	
Brass and bronze	
Cable covering	
Calking lead	
Casting metals	
Collapsible tubes	
Foil	
Pipes, traps, and bends	
Sheet lead	
Solder	
Storage batteries (antimonial lead)	
Storage batteries (oxides)	
Terne metal	
Type metal	

Total metal products

Pigments:

White lead	
Red lead and litharge	
Pigment colors	
Other	

Total pigments

Chemicals:

Tetraethyl lead	
Miscellaneous chemicals	

Total chemicals

Miscellaneous uses:

Annealing	
Galvanizing	
Lead plating	
Weights and ballast	

Total miscellaneous uses

Other uses unclassified

Grand total

¹ Includes lead content of leaded zinc oxide production.

Consumption of lead in the United States in 1948, by months¹

Month	Short tons	Month	Short tons
January.....	97,451	August.....	96,102
February.....	92,451	September.....	94,638
March.....	102,601	October.....	108,106
April.....	95,004	November.....	98,936
May.....	86,203	December.....	98,741
June.....	89,847		
July.....	75,720	Total.....	1,133,896

¹ Includes lead content of leaded zinc oxide production.

Lead consumption in the United States in 1948, by class of products and type of material, in short tons

	Soft and antimonial lead	Scrap, percentage metal, drosses, etc.	Total
Metal products.....	715,183	153,049	868,232
Pigments.....	124,203	195	124,488
Chemicals.....	94,080		94,080
Miscellaneous.....	16,170	621	16,691
Unclassified.....	11,733	762	12,495
Total.....	961,468	154,527	1,115,996

¹ Excludes 17,000 tons of lead contained in leaded zinc oxide.

STOCKS

Producers' Stocks.—Lead stocks, as reported by the American Bureau of Metal Statistics, are shown in the following table. Stocks of refined and antimonial lead include metal held by all primary refiners and by some of the refiners of secondary material who produce soft lead. According to monthly reports released by the American Bureau of Metal Statistics, stocks of refined lead and antimonial lead declined in the first quarter of the year to a low of 14,837 tons at the end of March. Inventories gained sharply to 19,453 tons during April and continued to advance through May and June. Stocks on

Lead stocks at end of year at smelters and refineries in the United States, 1944-48, in short tons

[American Bureau of Metal Statistics]

	1944	1945	1946	1947	1948
Refined pig lead.....	15,602	37,584	40,870	13,634	29,050
Antimonial lead.....	3,934	7,283	6,717	7,694	9,694
Total.....	19,536	44,867	47,587	21,328	38,844
Lead in base bullion—					
At smelters and refineries.....	7,333	8,618	8,453	7,652	9,697
In transit to refineries.....	3,331	4,880	4,011	5,447	4,101
In process at refineries.....	14,473	15,097	10,042	16,328	17,939
Total.....	25,137	28,604	20,406	29,427	31,737
Lead in ore and matte and in process at smelters.....	80,461	89,462	111,836	77,109	76,373
Grand total.....	125,134	162,933	188,829	127,054	146,764

LEAD

July 1 totaled 23,246 tons, declined slightly in August to 18,971 tons, and for the remainder of the year the inventories remained at the peak 1948 level of 38,644 tons—a net gain of 19,673 tons.

The Bureau of Mines annual survey of refiners indicated stocks of 13,634 tons (lead content) at plants on January 1, 1948, and 29,048 tons at the end of December 1948. Primary antimonial lead stocks at these plants totaled 9,694 tons (lead content) at the beginning of the year and 16,691 tons at the end of the year. In terms of metal, the stocks at the 14 operating smelters and refineries dropped from 46,313 tons to 44,038 tons during the year. The inventory of base bullion at refineries that receive secondary material and at smelters that produce base bullion totaled 4,912 tons at the beginning of the year and 9,697 tons at the end of December 1948. Stock of refined lead or work lead at five combination smelters and refineries included in reports to the Bureau of Mines totaled 13,634 tons at the end of the year. This can be made between these data and the data reported by the Bureau of Metal Statistics. Figures reported by the Bureau of Metal Statistics represent physical inventory at the plants, and do not include material in process or inventory at the Bureau of Metal Statistics.

Consumers' Stocks.—Consumers' stocks of refined lead increased during 1948. Inventories of refined lead increased 20 percent and 57 percent, respectively, during the year. Total refined lead stocks on December 31, 1948, were 91,344 tons, dropped to 80,888 tons on January 1, 1949, and showed a general upward trend thereafter, reaching 108,106 tons on December 31, the highest point of the year.

Reconstruction Finance Corporation Stocks.—The Reconstruction Finance Corporation (mostly corroding grade) of 4,996 short tons of refined lead on January 1, 1948, were transferred during the year to the Department of Federal Supply.

Consumers' stocks of lead at the end of 1947 and 1948, in short tons

Date	Refined soft lead	Antimonial lead	Unmelted white scrap	Percentage metals
Dec. 31, 1947.....	51,619	22,402	3,514	6.2
Dec. 31, 1948.....	62,077	35,088	4,828	7.0

PRICES

The two major markets for lead in the United States are New York and St. Louis; much of the lead produced in the United States is sold at prices normally based upon quotations at these two points. Since the suspension of trading on the London Metal Exchange in 1939, the London market has had no direct influence on the United States market quotations, and the differential between the two points has remained 0.2 cent a pound, an amount which covers the freight charges between the two points.

The market price for common lead, N.Y.

\$0.15 per pound until April 5, when the price advanced to \$0.175. Continued heavy demands for lead from consumers and sales of foreign metal at premiums reportedly as high as 5 cents a pound resulted in a further advance on July 28 to \$0.195 per pound. An additional increase on November 1 raised the quotation to an all-time record of \$0.215 per pound at which level it remained the balance of the year.

The official London maximum price of £90 per long ton, duty paid, for Empire and foreign soft lead, fixed by the British Ministry of Supply March 31, 1947, was advanced to £112 on October 1, 1948, but remained unchanged the remainder of the year. Quotations of the London Metal Exchange, discontinued at the outbreak of the war in September 1939, were not resumed during 1948.

Average monthly and yearly quoted prices of lead at St. Louis, New York, and London, 1946-48, in cents per pound¹

Month	1946			1947			1948		
	St. Louis	New York	London ²	St. Louis	New York	London ²	St. Louis	New York	London ²
January.....	6.35	6.50	6.28	12.76	12.93	12.58	14.82	15.00	16.17
February.....	6.35	6.50	7.01	13.01	13.18	12.58	14.82	15.00	16.17
March.....	6.35	6.50	7.01	14.77	14.96	12.58	14.82	15.00	16.17
April.....	6.35	6.50	7.84	14.82	15.00	16.17	17.04	17.21	16.17
May.....	6.35	6.50	8.09	14.82	15.00	16.17	17.32	17.50	16.17
June.....	8.03	8.18	8.09	14.82	15.00	16.17	17.32	17.50	16.17
July.....	8.10	8.25	9.88	14.82	15.00	16.17	17.63	17.81	16.17
August.....	8.10	8.25	9.88	14.82	15.00	16.17	19.32	19.50	16.17
September.....	8.10	8.25	9.88	14.82	15.00	16.17	19.32	19.50	16.17
October.....	8.10	8.25	9.88	14.82	15.00	16.17	19.32	19.50	20.12
November.....	10.29	10.44	9.88	14.82	15.00	16.17	21.32	21.50	20.12
December.....	12.02	12.19	9.88	14.82	15.00	16.17	21.32	21.50	20.12
Average.....	7.90	8.11	8.63	14.50	14.67	15.27	17.87	18.04	17.16

¹ St. Louis: Metal Statistics, 1949, p. 409. New York: Metal Statistics, 1949, p. 403. London: E&MJ Metal and Mineral Markets.

² Average price of foreign lead, converted to cents per pound with the pound sterling at \$4.02 $\frac{1}{4}$. Official maximum price raised on June 11, 1946; Jan. 16, 1946; Apr. 8, 1946; July 1, 1946; Jan. 1, 1947; Mar. 31, 1947; and October 1, 1948.

FOREIGN TRADE²

Tariff.—The import duty set by the Tariff Act of 1930 on lead-bearing ores, flue dust, and mattes (lead content) was 1½ cents per pound, and on lead bullion, pigs, bars, scrap lead, antimonial lead, type metal, babbitt metal, solder, and alloys not specifically provided for, 2½ cents per pound. In accordance with the Mexican Trade Agreement of January 30, 1943, these rates were reduced to ¾ cent and 1½ cents per pound, respectively. A provision of the agreement permits the increase in the tariff on lead-bearing ores, flue dust, and mattes to 1½ cents per pound (lead content) and lead bullion, pigs, bars, scrap lead, etc., to 1½ cents per pound 30 days after the war emergency is officially terminated. The import duty of 1½ cents per pound on pig lead and ¾ cent a pound on lead in ores and concentrates was suspended in June 1948 until June 30, 1949, by act of Congress.

Imports.—Imports of lead increased sharply in 1948 but remained well below the peak level established in 1942. As in previous years,

¹ Figures on imports and exports compiled by M. D. Price, of the Bureau of Mines, from records of the U. S. Department of Commerce.

LEAD

the greater part of the lead imported was in 40 percent of which came from Mexico, 22 percent from Australia, 9 percent each from 20 other countries. Imports increased almost fivefold in 1948 to reach 1,000 tons. Nearly 90 percent of the bullion originated in lead in ore, concentrate, and matte—Union of South Africa, Australia, Peru, New Zealand, etc. Imports of lead increased 26 percent.

Total lead imported into the United States in ore, concentrate, and bullion, by countries, in short tons

[U. S. Department of Commerce]

Country	1944
Ore and matte:	
Africa.....	3,460
Argentina.....	27,130
Australia.....	1,093
Bolivia.....	9,009
Canada.....	4,247
Chile.....	3,603
Mexico.....	32,273
Newfoundland and Labrador.....	11,295
Peru.....	471
Other countries.....	
Total ore and matte.....	93,570
Base bullion:	
Korea.....	11
Mexico.....	47
Peru.....	
Other countries.....	
Total base bullion.....	58
Pigs and bars:	
Africa.....	
Australia.....	560
Belgium-Luxembourg.....	
Burma.....	
Canada.....	8
Italy.....	
Japan.....	
Korea.....	
Mexico.....	167,704
Netherlands.....	
Peru.....	54,486
Spain.....	
Yugoslavia.....	
Other countries.....	
Total pigs and bars.....	222,758
Reclaimed, scrap, etc.:	
Africa.....	
Australia.....	2,738
Belgium-Luxembourg.....	
Canada.....	488
Canal Zone.....	
Chile.....	15
Italy.....	
Japan.....	
Malta, Gozo, and Cyprus.....	
Mexico.....	
Netherlands.....	
Panama, Republic of.....	
Philippines, Republic of.....	
Yugoslavia.....	
Other countries.....	74
Total reclaimed, scrap, etc.....	3,315
Grand total.....	319,701

¹ Data include lead imported for immediate consumption plus metal in stock.

² Revised figure.

Lead imported for consumption in the United States, 1944-48, by classes¹

{U. S. Department of Commerce}

Year	Lead in ores, flue dust, and mattes, n.s.p.f.		Lead in base bullion		Pigs and bars		Sheets, pipe, and shot		Not otherwise specified (value)	Total value
	Short tons	Value	Short tons	Value	Short tons	Value	Short tons	Value		
1944.....	100,846	\$6,756,209	73	\$7,045	223,379	\$22,793,430	40	\$39,572	\$547	\$29,885,575
1945.....	70,129	5,768,605	20	2,242	227,311	25,280,638	17	2,778	32,516	31,312,708
1946.....	28,377	3,056,111	20	2,302	100,820	14,205,992	24	10,251	21,517	17,491,086
1947.....	44,419	8,558,643	1,758	416,643	158,705	38,008,443	67	42,434	10,453	50,108,767
1948.....	33,932	8,350,507	10,922	3,230,135	244,998	81,061,605	181	100,519	36,554	101,069,746

¹ In addition to quantities shown (value included in total values), "reclaimed, scrap, etc." imported as follows—1944: 3,315 tons, \$298,712; 1945: 2,848 tons, \$235,840; 1946: 2,481 tons, \$194,913; 1947: Revised figures. 15,063 tons, \$3,072,161; 1948: 28,801 tons, \$8,282,520. Figures for 1944-48 include lead received by the Government and held in stock piles.

² Revised figure.

Miscellaneous products, containing lead, imported for consumption in the United States, 1944-48

{U. S. Department of Commerce}

Year	Babbitt metal, solder, white metal, and other combinations containing lead			Type metal and antimonial lead		
	Gross weight (short tons)	Lead content (short tons)	Value	Gross weight (short tons)	Lead content (short tons)	Value
1944.....	50	43	\$15,368	7,562	7,174	\$954,255
1945.....	143	73	101,132	20,110	24,730	3,241,735
1946.....	157	72	211,122	1,740	1,494	220,645
1947.....	240	161	170,247	2,406	2,219	753,604
1948.....	257	184	213,614	14,346	12,707	5,162,168

Exports.—Total exports of pig lead (excluding reexports of foreign refined lead) declined from 1,514 tons in 1947 to 399 tons in 1948. Export restrictions imposed under the Export Control Act of 1940 remained in force throughout 1948.

Lead exported from the United States, 1944-48

{U. S. Department of Commerce}

Year	Pigs and bars		Foreign lead exported in manufactures with benefit of draw-back (short tons)	Year	Pigs and bars		Foreign lead exported in manufactures with benefit of draw-back (short tons)
	Short tons	Value			Short tons	Value	
1944.....	15,523	\$2,073,145	20,237	1947.....	1,514	\$383,132	(1)
1945.....	1,407	202,754	14,816	1948.....	399	159,421	(1)
1946.....	597	106,457	(1)				

¹ Data not available.

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Pig lead exported from the United States, by destination

{U. S. Department of Commerce}

Destination	1944
Countries:	
Argentina.....	450
Brazil.....	5
Canada.....	23
Canal Zone.....	1
Chile.....	34
China.....	18
Colombia.....	
Cuba.....	
Czechoslovakia.....	
Hong Kong.....	
India.....	
Madagascar.....	
Mexico.....	8
Netherlands.....	
Netherlands Antilles.....	0
Panama, Republic of.....	18
Philippines, Republic of.....	
Portugal.....	542
Saudi Arabia.....	
Turkey.....	
U. S. S. R.....	14,314
Uruguay.....	7
Venezuela.....	17
Other countries.....	77
Total.....	15,523
Continents:	
North America.....	80
South America.....	541
Europe.....	14,887
Asia.....	30
Africa and Oceania.....	6

¹ In addition less than 1 ton of foreign lead was reexported in 1947, none in 1948.

² Less than 1 ton.

WORLD REVIEW

Lead is produced in many countries. Mexico, Australia, and Canada—have a quarters of the world output in recent years. The accompanying table, which shows world production, 1942-48, insofar as statistics are available.

World smelter production of lead, by countries and years¹

{Compiled by B. B. MITCHELL}

Country	1942	1943	1944
Argentina.....	20,760	23,800	19,100
Australia.....	265,409	102,322	167,028
Austria.....	8,787	12,043	10,123
Belgium.....	16,240	7,960	7,090
Burma.....	17,130		
Canada.....	220,722	203,091	120,347
China.....	1,169	1,179	163
Czechoslovakia.....	(2)	(2)	(2)
France.....	12,402	12,428	1,923
Germany.....	140,100	157,200	139,900
Greece.....	2,300	1,150	600
Guatemala.....	119	114	136
Hungary.....	4,810	6,370	113,230
India.....	2	16	61
Indochina, French.....			
Italy.....	28,996	17,715	2,220

See footnotes at end of table.

conducted exploration of mineral lands formerly held by the Zellidja Co. in both Morocco and Algeria, adjacent to the main Zellidja property.

Greece.—Rehabilitation of the Laurium lead-zinc mine 35 miles south of Athens was in progress during the latter part of 1948 by the Mediterranean Mines, Ltd. The company plans to erect a 200-ton flotation mill to treat an indicated sulfide-ore reserve of 260,000 tons carrying 5 to 8 percent lead and an estimated 2,500,000 tons of tailings and slimes assaying 2.5 to 4.5 percent lead.

Greenland.—In the summer of 1948 a Danish Government geological survey party headed by Dr. Lange Koch discovered a lead deposit on the east coast of Greenland at Mesters Vig in the area around King Oscar Fjord and Davy Sound (73° 15' N. Lat., 24° W. Long.). The deposit included 3 quartz veins 5 to 10 meters wide and 8 kilometers long extending from the coast to a mountain pass at an elevation of 600 meters. Ore samples taken from the outcrops assayed 80 percent lead and some samples contained as high as 300 grams of silver per ton. No zinc, bismuth, or other minerals were found which might complicate the recovery of the lead. On the basis of data obtained from exploration conducted in 1948 the area is thought to contain an estimated one million tons of lead. More detailed development and exploration are planned for the summer season of 1949.

Peru.—Lead production from Peru comes from a large number of mines, the most productive being the Cerro de Pasco, Casapalca, Huaron, Volcan, Atacocha, Cercapuquio, and Colquijirca mines. Lead output in 1948 at Cerro de Pasco was greater than in the previous year, due partly to the fact that throughout 1948 the Paragsha mill at Cerro de Pasco was used exclusively for lead-zinc ores, making possible expansion of mining operations in the Cerro de Pasco lead-zinc ore body. Production was halted at the Casapalca mine on April 19, 1948, by a fire which began in the underground hoist room of the Aguas Calientes shaft, killing 52 mine employees.

During the year the Compania Minero Atacocha began erecting the first of three 330-ton units of a new 1,000-ton flotation mill. The new plant is expected to be operating by the middle of 1950.

The Peruvian Government took action during 1948 to aid in expanding mineral production and early in the year made the first substantial reduction in tax load granted by any Latin American country by lowering the export tax.

South-West Africa.—The Tsumeb mine is the only important source of lead in South-West Africa. During 1948 shipments of lead-copper ores and concentrates totaled 74,837 short tons, containing 29,428 tons of lead and 7,483 tons of copper. Development included unwatering the mine to the twentieth level (1,900 feet below the surface), where mine workings of the former German owners were found to be in good condition. Diamond drilling below the twentieth level disclosed new and substantial ore tonnages. To provide additional productive capacity from the lower levels of the mine and to permit handling 1,800 to 2,000 tons of ore per day, the company plans to sink a new shaft at an estimated cost of \$2,000,000. The new 1,200-ton-per-day selective flotation mill began producing in March 1948.

Tanganyika.—There were many conflicts to the importance of the lead deposit at indicated proved ore reserves of 25 million cent lead, in addition to copper, silver, gold, cobalt. Other more conservative reports proved tonnage averaging 6.5 percent lead. plant construction at the property proceeded of Uruwira Minerals, Ltd., with technical Corp., Ltd. Late in the year the Union Corporation in the development for the stated disclosed did not indicate an ore body of end the expensive development that would be ne could be exploited.

Turkey.—Metallurgical tests on ore from owned by the Turkish Government agency during 1948. The property in the Taurus M of Nigde, 257 kilometers from the Mediterranean has a known ore reserve of 250,000 tons of 5 percent zinc, and some gold and silver.

A flotation plant, power plant, and repair during 1948 at the Keban mine in the Province meters from Iskenderon. The concentrator tons of ore annually. Proved ore reserves t ing 10 percent lead. It is planned to build to treat concentrates from both the Keban

Lead and Zinc Pigments and Zinc Salts

By HELENA M. MEYER and ALETHEA W. MITCHELL

GENERAL SUMMARY

SMALLER quantities of all of the lead and zinc pigments covered by this report were shipped in 1948 than in 1947, declines ranging from a low of 6 percent for zinc oxide to a high of 33 percent for white lead (dry and in oil). Again, as in several immediately preceding years, the quantities shipped were not a true measure of demand. Large pigment users, such as the automobile, construction, storage battery, and rubber industries, operated at or above the high levels of 1947, so that requirements for pigments were unabated in 1948. The manufacture of passenger automobiles and trucks, for example, rose 9 percent following the sharp advance in 1947; new private and public construction was 26 percent larger in value, and the value of paint, varnish, and lacquer materials rose slightly over the previous all-time peak in 1947. Gains in unit values, of course, played an important part in raising total values for construction and paint. Consumption of natural rubber increased 11 percent, whereas that of the synthetic type dropped 20 percent, causing an over-all decrease. Natural rubber, however, requires considerably more zinc oxide than the synthetic type.

Shortages of crude materials used for pigment manufacture, notably pig lead, continued to be a limiting factor in the pigments picture. The inadequate supplies of pig lead in recent years and the inflationary trend of prices in general caused the price of pig lead to reach new peaks in 1947 and again in 1948. Lead-pigment prices responded by establishing new tops of their own in both years. These high prices played a part, no doubt, in reducing demand for some of the pigments covered by this report. The price for slab zinc gained markedly but did not exceed records set in World War I. Zinc-pigment prices in 1947 and 1948 were the highest in many years and in some instances may have reached new all-time heights.

Shipments of white lead (dry) dropped 32 percent and were the smallest since 1934. Those of the "in oil" variety fell 34 percent and were smaller even than the 1945 total, itself below all previous totals since considerably before the beginning of the present century. Red-lead shipments declined 15 percent and were the lowest since 1938. The total for litharge was 7 percent below the record performance in 1947 but second only to shipments in that year.

LEAD AND ZINC PIGMENTS AND SALTS

Salient statistics of the lead and zinc pigments and salts
1943-48

	1943	1944	1945
Production (sales) ¹ of principal pigments:			
White lead (dry and in oil)..... short tons.....	76,167	85,726	61,171
Litharge..... do.....	113,091	138,203	138,795
Red lead..... do.....	63,378	63,972	47,365
Zinc oxide..... do.....	143,402	140,675	127,955
Leaded zinc oxide..... do.....	43,828	64,395	62,505
Lithopone..... do.....	135,723	142,905	136,105
Value of products:			
All lead pigments.....	\$41,897,000	\$46,601,000	\$39,045,000
All zinc pigments.....	36,260,000	39,285,000	36,644,000
Total.....	78,157,000	85,886,000	75,689,000
Value per ton received by producers:			
White lead (dry).....	103	163	131
Litharge.....	162	146	141
Red lead.....	171	104	101
Zinc oxide.....	137	139	131
Leaded zinc oxide.....	132	132	131
Lithopone.....	79	78	78
Foreign trade:			
Lead pigments:			
Value of exports.....	1,439,000	1,387,000	1,427,000
Value of imports.....	3,000	0,000	8,000
Zinc pigments:			
Value of exports.....	2,737,000	2,017,000	2,279,000
Value of imports.....	5,000	1,500	(²)
Export balance.....	4,168,000	3,390,500	3,608,000

¹ Reported as shipments, 1946-48.

² Data for basic lead sulfate in 1946 included under white lead; separately.

³ Excludes value of basic lead sulfate; Bureau of Mines not at all.

⁴ Less than \$500.

Zinc oxide shipments were 6 percent under than in only five other preceding years, inclusive. Shipments of leaded zinc oxide were smaller only than the previous peaks in 1946 and 1947, and were the smallest since 1946. Zinc chloride evidently established a new peak in 1948, though there are a few gaps in the statistics. Zinc sulfate approximated those for 1947 and 1948.

Titanium pigments were shipped in greater quantities than in 1948, continuing the establishment of a new peak for the fifth successive year. Even greater heights were reached in recent years had production capacity expanded again in 1948 to close to 10 percent of the record high tonnages made available, however, demand, and further plant extensions were required.

High lights in the distribution of pigments and salts are outlined in the following discussion. To make noteworthy gains as a consumer of pigments, the largest outlet for litharge, ceramics took more than ever before, rising 9 percent over previous

Zinc oxide was shipped for ceramic manufacture in new high record quantities for the third successive year, and red lead was shipped at a record high rate, except for 1941. The use of white lead by ceramic makers, on the other hand, has been gaining for several years but dropped, at least temporarily, in 1948. All pigments were shipped in smaller quantities for paint manufacture than in 1947; shipments of white lead for this purpose doubtless were the smallest since many years before the present century began. Shipments of red lead for paint manufacture, however, were 6 percent above the prewar (1935-39) average rate. Those of zinc oxide were relatively unchanged from that average, of leaded zinc oxide were 72 percent higher, and of lithopone were 11 percent lower than the prewar period. White-lead shipments for paint fell to considerably below half of the prewar average rate. Storage-battery manufacture took less litharge and red lead in 1948 as compared with 1947 but used more litharge than in any other year, or almost three times the prewar average quantity; red lead amounted to 27 percent less than the prewar average. The insecticidal use of litharge has been hardest hit of this pigment's uses, falling 17 percent from 1947, amounting to only 23 percent of the all-time high record in 1944, and falling 60 percent below the prewar average. Consumption of zinc sulfate for agricultural purposes likewise made a poor showing in 1948, falling 31 percent (dry basis) from 1947 and amounting to only about half of its peak tonnage in 1946. The manufacture of rubber took greater quantities of the pigments covered by this report in 1948 than in 1947 and also showed to advantage in relation to earlier years. Zinc oxide was used for rubber at a record rate except for 1941 and 1946, lithopone was the highest since 1937, and litharge the largest since 1944, being 53 percent above the prewar level. A new high record was established in 1948 by shipments of zinc sulfate for rayon manufacture. This use has climbed continuously since 1942.

Batteries.—There has been publicity¹ recently in connection with the nickel-cadmium battery, new to the United States but long-known in Europe. Arguments both in favor of and against the battery were contained in the literature.

Paints.—A lead-free exterior house paint, with a titanium base, was introduced² in 1948. Late in 1947 a new basic silicate white-lead pigment, which was said to contain 45 percent lead by weight as compared to 80 percent in basic carbonate white lead, was announced.³ The characteristic of basic silicate white lead, it was said, results from pigment particles having a central core of silica so that whereas the pigment has the characteristics of lead compounds, less lead is required. Prospects for the development of improved finishes (paints, varnish, etc.) were outlined⁴ briefly.

¹ Willibanz, Eugene, Is There a Lifetime Battery: Pres. at convention of Association of American Battery Manufacturers, Inc., Chicago, Ill., Nov. 11-13, 1948.

² The Nickel Cadmium Battery, a progress report: Consumers Reports, vol. 14, No. 5, May 1949, pp. 220-222 and 233-234.

³ Manchester, Harland, Nickel-Cadmium Battery Lasts as Long as the Car: Popular Science, vol. 153, No. 2, August 1948, pp. 113-118.

⁴ Oil, Paint & Drug Reporter, vol. 154, No. 7, Aug. 16, 1948, p. 82.

⁵ Oil, Paint & Drug Reporter, vol. 152, No. 20, Nov. 17, 1947, p. 82.

⁶ Chemical Engineering, Improved Finishes, vol. 54, No. 10, October 1947, p. 242.

PRODUCTION

The value of lead and zinc pigments in basic lead sulfate, which cannot be shown, increased of 2 percent despite the 13-percent decrease in total tonnage of the lead and zinc pigments in 1948, of course, made the figures for Lead pigments and zinc pigments compared with 1947, respectively, of the total value in 1948, 100 percent, respectively, in 1947.

For many years, figures on sales were used as a better guide to activity in the pigments industry. Beginning with 1945, the base was changed with data compiled on Bureau of Mines. Available information for 1945 (the year in which there was little difference between sales and production) in reporting tonnages of pigments, an attempt at duplication. One of the chief problems frequently are blended to make another product and zinc oxide, for example, are blended to make a product in this instance the pigment weights apply to the last-named class only. Pigments consumed to make products beyond those covered by the report—storage batteries, and other articles—are covered

LEAD PIGMENTS

Lead pigments shipments dropped 15 percent in 1948 to higher average values, rose 1 percent in 1947. (Shipments of basic lead sulfate by the Bureau of Mines is not at liberty to publish, are excluded from the totals.) All lead pigments covered by the totals plus 1948 tonnage—white lead, dry, falling 32 percent; litharge, 34 percent; red lead, 15 percent; and litharge, 34 percent.

Quoted lead pigment prices were higher in 1948 than in 1947 despite quantity losses and average values reported by producers likewise. Values for red lead and litharge were 1 and 2 percent higher than in 1947 despite quantity losses and average values reported by producers likewise.

Lead pigments¹ shipped by manufacturers in

Pigment ²	1947			
	Short tons	Value (at plant, exclusive of container)		
		Total	Average	
Red lead.....	30,064	\$12,022,585	\$399.40	
Litharge.....	167,050	52,345,041	313.38	
White lead:				
Dry.....	30,075	12,030,554	399.72	
In oil ³	29,712	13,794,387	464.28	

¹ Bureau of Mines not at liberty to publish figures for basic lead sulfate.

² Weight of white lead only but value of paste.

Lead pigments shipped by manufacturers in the United States, 1944-48, in short tons

Year	White lead		Basic lead sulfate or sublimed lead		Red lead	Orange mineral	Litharge
	Dry	In oil	White	Blue			
1944 (sales).....	46,466	39,260	5,263	1,080	53,972	284	138,203
1945.....	27,382	23,788	2,235	1,660	47,381	230	138,798
1946.....	41,892	24,600	(¹)	(¹)	32,526	123	133,799
1947.....	30,075	20,712	(²)	(²)	36,004	-----	107,050
1948.....	26,561	10,519	(²)	(²)	30,787	-----	154,775

¹ Basic lead sulfate included with white lead (dry); Bureau of Mines not at liberty to publish figure.
² Bureau of Mines not at liberty to publish figure.

ZINC PIGMENTS AND SALTS

Zinc-pigment shipments declined 12 percent in total quantity in 1948 from the record established in 1947, but increased 3 percent in total value to a new high peak. Higher average values for the three pigments covered accounted for the contrasting movements. Shipments of zinc oxide (lead-free) fell 6 percent from the high performance in 1947 but were smaller only than in 5 earlier years—1946, 1927-29, and 1925. Although shipments of the leaded variety decreased 17 percent, they failed to exceed only the previous peaks for 1947 and 1941, being relatively the same as the 1946 tonnage. Lithopone shipments dropped 15 percent and were the smallest since 1945.

Zinc chloride shipments, so far as can be ascertained, established a record in 1948, although the statistical picture for this product is somewhat incomplete. Zinc sulfate shipments were relatively unchanged from 1947 and second only to those for 1946.

Zinc pigments and salts shipped by manufacturers in the United States, 1947-48

Pigment or salt	1947			1948		
	Short tons	Value (at plant, exclusive of container)		Short tons	Value (at plant, exclusive of container)	
		Total	Average		Total	Average
Zinc oxide ¹	160,771	\$29,873,382	\$186	150,958	\$32,862,368	\$218
Leaded zinc oxide ¹	81,450	16,634,516	204	67,441	16,548,636	245
Lithopone.....	165,024	17,382,592	105	140,033	16,135,976	115
Zinc chloride, 50° B.....	65,521	4,279,737	65	68,701	4,717,963	69
Zinc sulfate.....	21,647	2,235,683	104	21,513	2,443,869	114

¹ Zinc oxide containing 5 percent or more lead is classed as leaded zinc oxide. In this table data for leaded zinc oxide include a small quantity containing less than 5 percent lead.

Zinc pigments and salts shipped by manufacturers in the United States, 1944-48, in short tons

Year	Zinc oxide	Leaded zinc oxide ¹	Lithopone	Zinc chloride (50° B.)	Zinc sulfate
1944 (sales).....	140,675	64,305	142,005	57,545	17,150
1945.....	127,055	62,598	130,101	56,230	20,854
1946.....	157,851	67,971	147,001	57,316	24,031
1947.....	163,771	81,450	165,024	65,521	21,547
1948.....	150,958	67,441	140,033	68,701	21,513

¹ Includes a small quantity containing less than 5 percent lead.

CONSUMPTION BY INDUSTRY

WHITE LEAD

The down trend in use of white lead, in extended in 1948. Shipments of white lead in 1947 and were the smallest since 1934; they were 34 percent below 1947 and less over themselves the lowest since considerably present century. Total white-lead shipment since many years before the present scarcity of pig lead and all-time record production for the poor showing. Paint took at least in 1948; a more precise break-down of would add more to "paint" than to any expansion in the use of white lead for cement temporarily, in 1948.

Production of white lead (dry) amounted to 17,672 tons, compared with 1947, respectively, in 1947.

Distribution of white lead (dry and in oil) shipments, in short tons

Industry	1944 ¹	1947
Paints.....	70,948	40,000
Ceramics.....	946	-----
Other.....	4,832	-----
	85,726	50,000

¹ Reported as sales.

² Data for basic lead sulfate included with white lead; Bureau of Mines not at liberty to publish figures.

BASIC LEAD SULFATE

The Bureau of Mines is not at liberty to publish data for basic lead sulfate for 1946-48. Shipments in 1947 and 1948 of "white lead" (dry), but 1947 and 1948 way. Basic lead sulfate is used almost entirely in quantities as an intermediate of leaded zinc oxide. Such quantities in this series under leaded zinc oxide rather than as a separate product.

Distribution of basic lead sulfate shipments, by industry

Industry	1944 ¹	1947
Paints.....	5,496	-----
Rubber.....	268	-----
Storage batteries.....	2	-----
Other.....	567	-----
	6,333	-----

¹ Reported as sales.

² Data for basic lead sulfate included with white lead; Bureau of Mines not at liberty to publish figures.

RED LEAD

Shipments of red lead dropped 15 percent from 1947 and were the smallest since 1938, exceeding that year by a narrow margin. The manufacture of storage batteries—the chief use of red lead—took 29 percent less than in 1947, when shipments were 31 percent below the all-time peak rate of 1944, but substantially the same as in late prewar years. Shipments for paint manufacture declined 4 percent, but this use about approximated prewar levels. Ceramics took 31 percent more red lead in 1948 and doubtless consumption was higher than in any previous year except 1941, being 20 percent below that year.

Production of red lead amounted to 29,698 tons in 1948 compared with 36,041 tons in 1947.

Distribution of red-lead shipments, by industries, 1944-48, in short tons

Industry	1944 ¹	1945	1946	1947	1948
Storage batteries.....	30,211	26,725	19,115	20,883	14,854
Paints.....	18,074	16,438	9,318	11,362	10,863
Ceramics.....	878	626	1,228	977	1,276
Other.....	4,809	3,692	2,805	2,842	3,795
	53,972	47,381	32,626	36,064	30,787

¹ Reported as sales.

ORANGE MINERAL

No shipments nor production of orange mineral was reported in 1948 and 1947.

Distribution of orange mineral shipments, by industries, 1942-48,¹ in short tons

Industry	1942 ¹	1943 ¹	1944 ¹	1945	1946
Ink manufacture.....	93	49	50	63	78
Color pigments.....	7	8	205	161	18
Other.....	28	22	23	16	27
	128	79	284	230	123

¹ No shipments reported for 1947-48.

² Reported as sales.

LITHARGE

Litharge gave the best performance in 1948 of all pigments covered by this report. Although shipments dropped 7 percent, compared with 6 percent for zinc oxide, they were smaller only than the all-time peak in 1947, whereas zinc oxide shipments were lower than in five earlier years. Storage batteries, as always by far the leading use and responsible for the 1947 peak record, took 10 percent less than the record tonnage, or more than the average decline. In 1947 and 1948, two-thirds of total litharge shipments went to storage-battery manufacturers, compared with an average of 44 percent in the 5-year period 1935-39. In addition to the litharge used to make batteries, the storage-battery manufacturers themselves produce from pig lead a black or suboxide of lead which they use as a substitute for litharge. The quantity for 1948—69,000 tons—was unchanged from the high record established in 1947 and was 13 percent above the previous peaks in 1944 and 1941. Black oxide production

required 66,000 tons of pig lead in both 1948 and 1947. Black oxide tonnages are not included in Bureau of Mines statistics.

Ceramics, which have been taking increasing shares of litharge since 1945, established a new peak in 1948, exceeding 1947 and 1941 by 9 percent. The manufacture of ceramic pigments has been falling since 1945 and had the steepest drop (19 percent) among the uses of litharge. Shipments of much more than half of the peak established in 1947. The use of litharge shipped for oil-refining use decreased 6 percent with 1947; the latter, however, was the largest use of litharge in insecticidal use of litharge has made the poorest showing in years of the various outlets. The 17-percent drop in 1948, on top of successive drops since the all-time peak in 1944, made the tonnage shipped for this purpose only 14 percent of the 1944 peak. Varnish and rubber manufacture were the former 4 and the latter 29 percent. Sales of litharge were the largest ever, so far as it is possible to determine, to rubber manufacturers were the greatest since 1941.

Litharge production totaled 159,489 tons in 1948 compared with 174,341 tons in 1947.

Distribution of litharge shipments, by industries, 1944-48, in short tons

Industry	1944 ¹	1945	1946
Storage batteries.....	72,342	79,931	79,931
Ceramics.....	12,381	11,511	11,511
Chrome pigments.....	8,233	11,394	11,394
Oil refining.....	5,608	6,419	6,419
Insecticides.....	25,957	18,061	18,061
Varnish.....	2,988	2,752	2,752
Rubber.....	3,023	1,864	1,864
Floor coverings.....	117	115	115
Other.....	7,564	6,701	6,701
	138,203	138,798	138,798

¹ Reported as sales.

ZINC OXIDE

Shipments of zinc oxide (lead-free) dropped 6 percent in 1948, but were greater than in all other earlier years except 1927-29, and 1925. The manufacture of rubber pigments, slightly exceeded 1947, and except for 1929 probably the greatest on record; distribution of zinc oxide in 1929 are not available. Consumption of zinc oxide for rubber manufacture declined for the second successive year. Shipments differed little from the average for the prewar period. Use of zinc oxide for ceramics rose 9 percent in 1948 for the third successive year. This use did not attain the same importance during the war. Since the war, it had reached in 1942, however, shipments to ceramic manufacturers had been continuously upward. Coated fabrics and other uses in fourth place among users of zinc oxide in 1947, held their place by ceramics, and continued below the latter use in 1948. Coated fabrics and textiles, chiefly the manufacture of rubber, took more zinc oxide in 1948 than in 1947. Floor coverings took 4 percent more zinc oxide in 1948.

Production of lead-free oxide totaled 146,565 tons compared with 159,149 tons in 1947. Closing of the plant of the American Zinc Oxide Co. by a labor strike for several months in 1948 was principally responsible for the disparity between production and shipments. Of the 1948 total, 76 percent was made by the American process from ores and primary residues, 15 percent by the French process from metal and scrap, and 9 percent by other processes compared with 73, 17 (revised), and 10 (revised) percent, respectively, in 1947.

Distribution of zinc oxide shipments, by industries, 1944-48, in short tons

Industry	1944 ¹	1945	1946	1947	1948
Rubber.....	59,518	63,447	83,770	82,248	82,895
Paints.....	24,909	28,014	34,785	32,867	28,779
Ceramics.....	3,653	5,080	9,056	11,350	12,327
Coated fabrics and textiles ²	9,563	12,177	10,022	9,100	9,474
Floor coverings.....	27,680	2,053	2,848	4,735	4,938
Chemical warfare.....	15,256	17,178	17,364	20,471	14,545
Other.....					
	140,675	127,956	157,851	160,771	150,968

¹ Reported as sales.

² Includes the following tonnages for rayon: 1946—9,303; 1947—7,302; 1948—8,209

The varied uses of zinc oxide recently were reported in Zinc Bulletin 5, published by the Zinc Development Assoc., Oxford, England. Purposes served by zinc oxide in natural and synthetic rubber production, as given in the aforementioned bulletin, were outlined in the technical press.³

LEADED ZINC OXIDE

The use of leaded zinc oxide has continued at high levels in recent years. Shipments established a new high record in 1941, were close to record levels in 1944-46, inclusive, and established a new peak in 1947. Shipments in 1948 were 17 percent less than the 1947 peak but were smaller only than in 1947 and 1941, being approximately the same as in 1946. Of the total shipments in 1948, 96 percent was reported for paint. Doubtless a better break-down of the "Other" class would add to the paint classification. Figures for basic lead sulfate used in blending to make leaded zinc oxide are included in tonnages for the latter pigment.

Leaded zinc oxide production totaled 67,480 tons in 1948 compared with 78,799 tons in 1947. The totals comprise grades as follows (1947 for comparison in parentheses): 53,915 (68,413) tons of 35 percent lead and under, and 13,565 (10,386) tons of over 35 percent lead.

Distribution of leaded zinc oxide shipments, by industries, 1944-48, in short tons

Industry	1944 ¹	1945	1946	1947	1948
Paints.....	62,223	58,852	64,816	77,994	64,912
Rubber.....	119	200	166	131	218
Other.....	2,053	3,540	2,989	3,334	2,311
	64,395	62,598	67,971	81,459	67,441

¹ Reported as sales.

² Chemical Age (London), Varied Uses of Zinc Oxide: Vol. 60, No. 1538, Jan. 1, 1949, p. 22.

LITHOPONE

Shipments of lithopone dropped 15 percent in 1948, the smallest since 1945; the 1948 tonnage was larger than in 1945, 1943, and 1942) since 1938. Paint manufacturers took 23 percent less lithopone in 1947, which was smaller than in only two years, 1928 and 1929. Paints, etc., which regularly took more of the total shipments, took 75 percent less in 1948. Consumption for rubber, which has increased since 1944, rose 36 percent and was the largest since 1944. Sales for this use have been falling; the tonnage was 864 in 1945, and 830 in 1946. One manufacturer reported that lithopone for ink as not separable from those tonnages in the foregoing sentences are for ink. Exports are included mainly under "Other," but some of the lithopone statistics in this report are for ordinary lithopone sold as such plus the ordinary lithopone of the high-strength product. This method of concealing the operations of one company that has been used in the output of the high-strength product and has been used in some years. In 1948, as in 1947, one company produced high-strength lithopone.

Production of lithopone amounted to 151,000 tons in 1948 with 162,685 tons in 1947. Plant capacity for lithopone was reported to be 157,000 tons in 1947.

Distribution of lithopone shipments, by industries, 1944-48, in short tons

Industry	1944 ¹	1945	1946	1947	1948
Paints, varnishes, and lacquers ²	108,800	100,398	100,398	100,398	100,398
Floor coverings and textiles.....	14,740	15,821	15,821	15,821	15,821
Rubber.....	726	977	977	977	977
Other.....	18,633	9,065	9,065	9,065	9,065
	142,906	136,161	136,161	136,161	136,161

¹ Reported as sales.

² Includes quantity, not separable, used

Consumption of ordinary lithopone in the paint industry has trended downward almost continuously since 1937. There was a 1,700 tons or only 9 percent of the peak tonnage in 1948. Figures in the following table are included in lithopone in the preceding table.

Titanated lithopone produced in the United States and ordinary lithopone used in its manufacture, 1944-48, in short tons

Year	Titanated lithopone produced	Ordinary lithopone used	Year	Titanated lithopone produced	Ordinary lithopone used
1944.....	0,800	8,300	1947.....	2,600	2,200
1945.....	0,200	7,800	1948.....	2,100	1,700
1946.....	7,500	6,350			

ZINC SULFIDE

In 1948, as in several preceding years, only one company produced zinc sulfide; the Bureau of Mines is not at liberty to publish figures for this pigment.

ZINC CHLORIDE

A new high record doubtless was established by zinc chloride shipments (50° B. solution) in 1948; they were 5 percent higher than those in 1947, believed to have been the previous peak. The record for 1935-41 is somewhat incomplete, making a more precise statement impossible. The figures shown here include the zinc chloride equivalent of zinc ammonium and chromated zinc chloride produced. Complete figures covering distribution of zinc chloride shipments by uses are not available.

Production amounted to 67,908 tons in 1948 compared with 67,475 tons in 1947.

ZINC SULFATE

Zinc sulfate shipments in 1948 continued at the high level of 1947, second only to the peak in 1946. Rayon, which was displaced by agriculture in the record year, continued in the first place regained in 1947 and required 19 percent more zinc sulfate (dry basis) than in that year. This use established a new top in 1948, whereas agriculture, in second place, dropped 31 percent from 1947 and took little more than half of its peak tonnage for 1946. Chemicals, regularly in third place, continued to decline in 1948, decreasing 17 percent from

Distribution of zinc sulfate shipments, by industries, 1944-48, in short tons

Industry	1944 ^a	1945		1946		1947		1948	
	Gross weight	Gross weight	Dry basis	Gross weight	Dry basis	Gross weight	Dry basis	Gross weight	Dry basis
Rayon.....	5,054	6,720	5,303	7,634	5,883	8,210	6,173	9,000	7,333
Agriculture.....	4,974	6,615	5,062	10,816	8,178	7,827	6,125	5,210	4,248
Chemicals.....	1,459	2,617	1,740	2,254	1,468	2,120	1,430	1,734	1,183
Flotation reagents.....	1,131	1,232	935	1,084	643	1,112	717	1,632	1,366
Glue.....	203	200	180	511	335	624	444	501	462
Electroplating.....	278	255	161	488	315	233	146	310	205
Paints and varnish processing.....	1,330	589	530	174	151	61	61	121	104
Textile dyeing and printing.....	534	534	474	552	491	60	38	102	66
Other.....	1,737	1,093	1,342	1,418	943	1,300	864	1,034	1,191
	17,156	20,854	15,841	24,931	18,427	21,547	15,007	21,513	16,168

^a Reported as sales.

LEAD AND ZINC PIGMENTS AND

1947. (The lowering of tonnages for chemicals is due to the precise separation of distribution data.) The manufacture of flotation reagents nearly doubled in 1948, established a new high record, although data for 1947 are somewhat incomplete. The other uses increased notably in 1948 but accounted for only a small total shipments.

In 1948, 20,125 tons of zinc sulfate were produced, 23,423 tons in 1947.

RAW MATERIALS USED IN MANUFACTURE OF PIGMENTS AND ZINC

Figures covering the raw materials used in the manufacture of pigments and salts in 1948 were not available when this volume was published. Data for 1947 are given below, and those for 1948 will appear in the next annual issue of this volume.

Lead pigments and zinc pigments and salts are derived from a variety of materials, including ore, refined lead, and secondary materials as scrap. In 1947, roughly 60 percent of the pigments was derived from pig lead and the remainder from the lead in ore used to make leaded zinc oxide. The proportion for zinc oxide from foreign sources. The proportion for zinc oxide was 72 percent from ore and concentrates, 9 percent from secondary materials; about 19 percent from secondary materials; about 19 percent was foreign.

The following tables give the source of the raw materials used in the manufacture of each pigment and salt. Pig lead is derived either directly or indirectly, in the manufacture of red lead, and orange mineral and is used as a source of basic lead sulfate. The lead content of lead oxide is basic lead sulfate, which in turn was made from pig lead in the table. Zinc oxide is the ore of zinc. A considerable slab zinc is used. Ore is employed in the manufacture of zinc oxide, leaded zinc oxide, lithopone, zinc chloride, and basic lead sulfate. A substantial proportion of the zinc oxide (63 percent in 1947) and most of that in zinc chloride and basic lead sulfate are derived from secondary materials. In the United States before the United States entered the war had been a large increase in the quantity of zinc oxide in the manufacture of zinc oxide. The scarcity of zinc and scrap caused the proportion of the total zinc oxide produced to continue comparatively low in 1943-46, but the percentage from metal and scrap rose in 1947. The production of zinc oxide in 1944-47. The production of zinc oxide in 1948 accounted for the following percentages in total production: 41 percent in 1939, 16 percent in 1940, 16 percent in 1944, 25 percent in 1945, 26 percent in 1947.

Lead content of lead and zinc pigments produced by domestic manufacturers, by sources, 1946-47, in short tons

Pigment	1946				1947			
	Lead in pigments produced from—			Total lead in pigments	Lead in pigments produced from—			Total lead in pigments
	Ore		Pig lead		Ore		Pig lead	
	Domestic	Foreign			Domestic	Foreign		
White lead.....			40,825	40,825			57,701	57,701
Red lead.....			27,084	27,084			32,676	32,676
Litharge.....			123,098	123,098			101,823	101,823
Orange mineral.....			113	113				
Basic lead sulfate.....	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)
Leaded zinc oxide.....	17,412	1,434	170	19,016	18,009	2,355		21,024
	\$ 17,412	1,434	\$ 200,890	\$ 219,736	\$ 18,009	2,355	\$ 252,289	\$ 273,313

¹ Bureau of Mines not at liberty to publish figure.² Excludes lead in basic lead sulfate, data for which Bureau of Mines not at liberty to publish.

Zinc content of zinc pigments and salts produced by domestic manufacturers, by sources, 1946-47, in short tons

Pigment or salt	1946					1947				
	Zinc in pigments and salts produced from—				Total zinc in pigments and salts	Zinc in pigments and salts produced from—				Total zinc in pigments and salts
	Ore		Slab zinc	Secondary material ¹		Ore		Slab zinc	Secondary material ¹	
	Domestic	Foreign				Domestic	Foreign			
Zinc oxide.....	68,113	15,799	17,991	12,050	113,953	72,639	19,164	17,332	18,106	127,241
Leaded zinc oxide.....	31,845	3,010	278	35,133	34,567	5,067	-----	-----	-----	39,634
Lithopone.....	11,370	110	26	17,582	29,088	10,692	1,280	12	20,237	32,121
Total pigments ²	111,328	18,919	18,295	29,632	178,174	117,798	25,511	17,344	38,343	198,906
Zinc chloride.....	-----	-----	-----	12,650	12,650	-----	-----	7	14,803	14,870
Zinc sulfate.....	3,673	75	-----	3,837	7,586	2,506	10	55	4,412	7,081

¹ These figures are higher than those shown in the report on Secondary Metals—Nonferrous because they include zinc recovered from byproduct sludges, residues, etc., not classified as purchased scrap material.² Excludes zinc sulfide, data for which Bureau of Mines not at liberty to publish.

PRICES

Total and average values received by producers for lead and zinc pigments and zinc salts are given in the tables in the first part of this report. For the second successive year, average values for lead pigments for 1948 were the highest ever recorded, and those for zinc pigments and salts were again the highest in many years and in some instances probably for all time.

Quoted prices for lead pigments repeated the 1947 performance. They were at all-time peaks at the beginning of the year, and all changes during the year were upward, the quotations following the movement of pig-lead prices. All price changes for the zinc pigments likewise were upward during 1948 as in 1947.

LEAD AND ZINC PIGMENTS AND

Range of quotations on lead pigments and zinc pigments (or delivered in the East), 1945-48, in

(Oil, Paint and Drug Reporter)

Product	1945	
Basic lead sulfate, or sublimed lead, less than carlots, barrels.....	7.50-7.75	7.
White lead, or basic lead carbonate, dry, carlots, barrels.....	8.00-8.25	8.
Litharge, commercial, powdered, barrels.....	8.00-9.00	9.
Red lead, dry, 95 percent or less, less than carlots, barrels.....	9.50-10.00	10.
Orange mineral, American, small lots, barrels.....	12.00-12.50	12.
Zinc oxide:		
American process, lead free, bags, carlots.....	7.25	7.
American process, 5 to 35 percent lead, barrels, carlots.....	7.25-7.38	7.
French process, red seal, bags, carlots.....	8.50	8.
French process, green seal, bags, carlots.....	9.00	9.
French process, white seal, barrels, carlots.....	9.75	9.
Lithopone, ordinary, small lots, bags.....	4.50	4.
Zinc sulfide, less than carlots, bags, barrels.....	8.50-8.75	8.
Zinc chloride, works:		
Solution, tanks.....	2.50	2.
Fused, drums.....	5.00-5.50	5.
Zinc sulfate, crystals, barrels.....	3.65-4.40	3.

¹ Quotations for bags.

FOREIGN TRADE

Imports of lead and zinc pigments are in domestic shipments of the items. The total more than quadrupled in 1948 owing to share for the various constituents, and to the more

Value of foreign trade of the United States in lead and zinc pigments, 1947-48

(U. S. Department of Commerce)

	Imports
Lead pigments:	
White lead.....	\$238,000
Red lead.....	7,087
Litharge.....	127,375
Other lead pigments.....	15,000
	150,360
Zinc pigments:	
Zinc oxide.....	30,594
Lithopone.....	21
	30,615
Lead and zinc salts:	
Lead arsenate.....	20,700
Other lead compounds.....	10,807
Zinc sulfate.....	37,587
Grand total.....	218,542

¹ Data not available.² Figures on imports and exports compiled by M. B. Price, of the U. S. Department of Commerce.

of litharge, the chief item. Despite rising prices, zinc pigments fell to less than one-fourth of the small total for 1947.

Total values of exports of lead pigments, zinc pigments, and lead and zinc salts all dropped in 1948 despite higher prices characteristic of that year. All lead pigments except red lead were shipped abroad in smaller quantities in 1948 than in 1947. Of the two larger zinc-pigment classes, exports of the higher-valued zinc oxide were cut almost in half, while those of lithopone were more than half again as large as in 1947.

Lead pigments and salts imported for consumption in the United States, 1944-48

[U. S. Department of Commerce]

Year	Short tons					Total value
	Basic carbonate white lead	Red lead	Litharge	Suboxide of lead	Other lead compounds	
1944.....	(¹)		1	10		\$5,062
1945.....	1		8	10	(¹)	7,801
1946.....	1	54	15	11		13,038
1947.....	1	22	410	33		171,060
1948.....	203	247	1,004	34	1	633,776

¹ Less than 1 ton.

² Includes also lead pigments, n. s. p. f., as follows: 1946, \$97 (522 pounds); 1948, \$13,257 (60,573 pounds); lead arsenate: 1946, \$5 (552 pounds); 1947, \$20,700 (120,000 pounds).

Lead pigments and salts exported from the United States, 1944-48

[U. S. Department of Commerce]

Year	Short tons						Total value
	White lead	Red lead	Litharge	Orange mineral	Sublimed lead	Lead arsenate	
1944.....	3,052	2,117	2,391	13	82	2,133	\$1,888,129
1945.....	4,070	1,922	2,512	3	53	3,170	2,162,648
1946.....	910	1,355	2,180	(¹)	(¹)	1,308	1,184,872
1947.....	863	787	1,212	(¹)	(¹)	1,652	1,632,143
1948.....	603	953	444	(¹)	(¹)	1,010	1,404,001

¹ Data not available.

Zinc pigments and salts imported for consumption in the United States, 1944-48

[U. S. Department of Commerce]

Year	Short tons						Total value
	Zinc oxide		Litho- pone	Zinc sulfide	Zinc chloride	Zinc sulfate	
	Dry	In oil					
1944.....	(1)	5	(1)	(1)		542	\$30,220
1945.....	(1)		(1)	(1)		421	16,800
1946.....	41		(1)	(1)	2	415	26,528
1947.....	117	1	(1)			295	47,482
1948.....	27	(1)				180	17,758

¹ Less than 1 ton.

LEAD AND ZINC PIGMENTS AND ZINC

Zinc pigments and salts exported from the United

[U. S. Department of Commerce]

Year	Short tons		Total value ¹	Year
	Zinc oxide	Lithopone		
1944.....	5,511	11,551	\$2,104,203	1947.....
1945.....	7,102	11,576	2,554,177	1948.....
1946.....	10,955	9,651	2,911,457	

¹ Includes also—1944: Zinc sulfide, \$7,195 (40,223 pounds); zinc chloride, sulfate, \$83,566 (2,020,801 pounds); other zinc salts and compounds, \$46,587 (2,554,177 pounds); 1945: Zinc sulfide, \$25,399 (173,475 pounds); zinc chloride, \$93,590 (1,499,755 pounds); zinc sulfate, other zinc salts and compounds, \$179,747 (750,108 pounds). Beginning January 1948, zinc pigments and salts are reported in separate classes separately recorded.

WORLD REVIEW

Australia.—The Glidden Co. is said¹ to have Lead Co., Ltd., of Australia, to use the Euston process in the manufacture of white lead. The Australian company constructed a plant at Melbourne, expected to be completed by the end of the year or the beginning of 1949. The plant was to have an initial capacity of 10,000 tons.

Canada.—A report of the Dominion Bureau of Statistics published in 1949 gave data on pigments consumed in the varnish industry in Canada in 1946 and 1947. The figures are as follows (1946 figures for comparison in 1947): white lead in oil 1,741 (2,087) tons, basic sulfate white lead 3,264 (2,989) short tons, zinc oxide (lead-free) 5,209 (4,923) tons, lead red lead including orange mineral 625 (567) tons, zinc oxide (lead-free) 5,209 (4,923) tons, lead red lead (700) tons, lithopone (30 percent zinc sulfide) 4,117 (3,416) tons, extended titanium dioxide 4,117 (3,416) tons, and "other white pigments" 7,199 (6,442) tons, and "other white pigments" 7,199 (6,442) tons, and "other white pigments" 7,199 (6,442) tons.

Canada's imports of lithopone, 12,736 and 8,850 tons in 1947 and 1946, were large enough to more than offset the exports of these pigments in those years. Imports of zinc white (zinc oxide) were 13,274 tons in 1947 and 13,274 tons in 1946, respectively. Imports of the other items given in the paragraph are very small, although titanium pigments are exported separately. According to United States records, 13,274 tons were exported to Canada and 12,020 tons in 1946.

Union of South Africa.—According to the February 1949 issue of Foreign Commerce Weekly, a branch factory of red lead, white lead, and litharge is being constructed in South Africa, by Associated Lead Manufacturers of the Kingdom.

¹ Chemical Industries, vol. 63, No. 3, September 1948, p. 522.
² Chemical Engineering, vol. 65, No. 3, March 1948, p. 220.

Titanium

By HELENA M. MEYER

GENERAL SUMMARY

PUBLIC interest in titanium has been stimulated by recent developments that foreshadow large-scale use of the metal as a structural material. The popular (as well as technical) press has given much space during the past year or more to information on titanium and predictions as to its future. Despite the very recently acquired public awareness of this metal, the paint pigment—titanium dioxide—has been an important article of commerce for years; since the late nineteen thirties it has been manufactured in greater quantities than any other white pigment. Production of titanium pigments has followed annual expanding plant capacity and has established new peaks each year since 1943. Production facilities, however, have been inadequate to supply the total extra tonnages required for war and subsequently for swollen postwar consumer needs.

The titanium industry in 1948 was featured by the new record high production and shipments of pigments for the fifth consecutive year, by new peak domestic production and shipments of ilmenite for the second successive year, by new maximum consumption for the sixth year, by higher domestic shipments of rutile than ever before, by imports of ilmenite that were smaller than in only two preceding years—1947 and 1939 (being about the same as in 1946) and by extensive research in connection with titanium metal and alloys.

The United States postwar titanium supply differed markedly from the prewar balance. Before World War II India was supplying United States consumers with most of their needs for ilmenite, chief source of titanium. War disruption to sea-borne trade gave impetus to the search for alternate supplies, with the result that the United States now has the largest single ilmenite-producing mine in the world, the property of the National Lead Co. at Tahawus, N. Y., and that other new properties are in production, plan to produce in the near future, or are being investigated. Doubtless the prospective need for nearby sources, capable of assuring large tonnages of titanium-bearing ores, for the time when the metal will come into large-scale production, was a contributory factor in the development of new sources of supply. In this connection the announcement in 1948 that the Kennecott Copper Corp. and the New Jersey Zinc Co. were to exploit a very large deposit of ilmenite in Quebec, Canada, was an outstanding event of the year. Titanium from this property

is destined for pigment purposes in the early days, but the operators are looking forward to an even greater reduction to metal.

Production and shipments of ilmenite in 1948 were both 14 percent greater than in 1947. Imports were below 1947 but were above all earlier years excepting those for 1946. Shipments and imports were 10 percent more than consumption; stocks in industry were 10 percent and were equivalent to nearly 1 year's consumption rate maintained in 1948. Consumption increased 18 percent in 1948 to a new top.

Earlier reports of this series have discussed results of Mines investigations in connection with the development of titanium, resulting in the development of a process capable to large-scale operation. Later technology was discussed under Technology.

Rutile production declined 14 percent from 1947, but shipments rose 92 percent over the low of 1946 and exceeded all earlier years. Imports fell 10 percent owing to curtailment in receipts of rutile in mixed concentrates from Australia. Industry stocks were 10 percent in 1948 and at the end of the year would support the 1948 rate for nearly 1 year.

Quotations for ilmenite were virtually unchanged in 1948, a slight downward revision during the year. Drop in the content of titanium dioxide in shipments (57–60 percent TiO_2) per gross ton, f. o. b. Atlantic, owing to grade and impurities, were quoted at the end of the year at \$19–\$20, and at the end of the year 56–58 percent. Rutile quotations continued to be nominally 8–10 percent higher than in 1947. All the quotations were reported for concentrates guaranteed minimum 94 percent TiO_2 number of years, until December when they were

DOMESTIC PRODUCTION

Both production and shipments of ilmenite were new in 1947, and both established new all-time peaks for the year. Rutile production was 14 percent lower than in 1947. Shipments, on the other hand, were new, a relatively low rate for 1947, were one-third larger than in 1946, were the largest in the industry's history. Shipments ranged from 44 to 60 percent TiO_2 and of rutile 70–80 percent TiO_2 .

California.—Live Oak Mines and Ferro-Titanium Co., operating in Los Angeles County, produced small quantities of mixed ilmenite-magnetite concentrates. Expansion appeared to hinge on the development of a plant on the west coast or on sufficient reduction in production elsewhere entering more distant markets.

Florida.—The report of this series for 1947 discussed the advent of a new producer of titanium-bearing concentrates, The E. I. duPont de Nemours & Co., Inc., operating

Production and mine shipments of titanium concentrates from domestic ores in the United States, 1944-48, in short tons

Year	Ilmenite				Rutile			
	Production	Shipments			Production	Shipments		
		Gross weight	TiO ₂ content	Value		Gross weight	TiO ₂ content	Value
1944.....	278,810	280,791	128,095	\$7,371,279	6,922	6,770	6,312	\$1,088,112
1945.....	308,616	308,618	141,852	7,359,170	7,179	6,837	6,414	886,920
1946.....	282,447	282,708	130,624	4,878,917	7,453	7,514	7,040	906,989
1947.....	336,633	336,061	167,328	5,029,400	8,662	5,167	4,813	533,348
1948.....	383,745	381,608	177,447	5,793,973	7,380	9,907	9,226	647,334

not get into production in 1948 but was expected to begin early in 1949. Production of ilmenite and rutile in Florida in 1948 came from the Rutile Mining Co. of Florida near Jacksonville and the Riz Mineral Co. near Vero Beach. The latter property was operated under the name as given and under the name of the Florida Ore Processing Co., Inc.

New York.—Production of titanium-bearing ore at Tahawus, Essex County, by the National Lead Co. continued to break records in 1948 and was again the predominating reason for the record performance of the United States as a whole. The mine continued to lead all others in the world in production of ilmenite. Drilling and blasting at Tahawus were recently described.¹

North Carolina.—The Yadkin Mica & Ilmenite Co., subsidiary of the Glidden Co., produced 28,990 tons of ilmenite (averaging 51 percent TiO₂) at Finley, Caldwell County, and shipped 28,790 tons. The 1948 output was 6 percent above 1947, itself 60 percent higher than in 1946.

Virginia.—Ilmenite and rutile were produced in Virginia again in 1948 near Roseland, Nelson County, by the American Rutile Corp., subsidiary of the Metal & Thermit Corp. The Calco Chemical Division of American Cyanamid Co. continued to produce ilmenite at Piney River, Nelson County. The Roseland property was closed from January through August, there being no mine nor mill activity during this period.

CONSUMPTION AND USES

The consumption of ilmenite in 1948 was 18 percent higher than in 1947, marking continuation of the establishment of new high record rates of use for the sixth consecutive year. The manufacture of pigments, as usual, took 99 percent of all ilmenite consumed. Rutile consumption, which had dropped notably since the end of the war, gained 28 percent in 1948 and was the highest since 1944. Welding-rod coatings took 80 percent of the total compared with 84 percent in 1947.

¹ Begor, C. R. and Quam, C. A., Drilling and Blasting at Tahawus: Min. Cong. Jour., vol. 34, No. 4, August 1948, pp. 24-27.

Consumption of ilmenite and rutile in the United States, 1947-48, by products, in short tons

Product	Gross weight
1944.....	360,941
1945.....	381,173
1946.....	404,283
1947	
Pigments (manufactured titanium dioxide) ¹	473,154
Welding-rod coatings ¹	144
Alloys and carbide.....	5,972
Ceramics.....	264
Miscellaneous.....	264
Total consumption.....	479,524
1948	
Pigments (manufactured titanium dioxide) ¹	558,448
Welding-rod coatings ¹	145
Alloys and carbide.....	6,377
Ceramics.....	30
Miscellaneous.....	30
Total consumption.....	565,000

¹ "Pigments" include all manufactured titanium dioxide, consumption was 1,267 tons in 1947 and 1,338 tons in 1948.

Titanium Pigments.—Production and shipments in 1948 were greater than ever before, for the fifth successive year. Recent production largely by pigment plant capacities, because over-all demand has called for even larger quantities made available. Figures on this confidence and, consequently, are not giving increases in pigment-plant capacities for several years owing to difficulties in obtaining structural steel. Total capacity was expanded another 10 percent in 1948, and still further gains are expected in 1949. Ilmenite was at a new maximum in 1948. The series have pointed out that use of titanium pigments largely on merit, have been influenced also by competitive products, notably those made from lead. According to information received from a study of the use pattern for titanium pigments in 1948, 99 percent was for paint, varnish, and lacquer, 3 percent for rubber and plastics, 2½ percent for floor coverings, 1½ percent for wire and for other purposes.

Paint capable of resisting temperatures over 1,000° have been developed as a result of research by the Scientific and Industrial Research.² Butyl titanate.

² Metal Bulletin (London), Titanium: No. 3346, Nov. 30, 1948, p. 17.

According to the November 5, 1948, issue of Chemical Trade Journal and Engineer (London), titanium dioxide is being made from rutile on a pilot-plant scale at Melbourne, Australia, by Zircon Rutile, Ltd. If the pilot-plant results justify it, consideration is to be given it was said, to the erection of a larger plant.

Welding-Rod Coatings.—Production of titanium-coated welding rods was 188,000 short tons in 1948, a gain of 23 percent over 1947, itself 15 percent above 1946; 267,000 tons were produced in 1945, 382,000 in 1944, and 481,000 in 1943. In 1948, 56 percent of the rods were coated with natural rutile, 32 percent with manufactured titanium dioxide, and 6 percent each with both varieties and with ilmenite.

Other Uses.—Titanium metal, a laboratory curiosity until recently, has become a widely discussed subject with the advent of production on a commercial basis and with publicity that production at costs that would invite large-scale operations is an early possibility. The metal is discussed under Technology.

Developments in titanium enamels were discussed³ in a recent article, which said that the superior performance of titanium enamels has enabled them to make inroads into the zircon business, despite higher cost. Antimony enamels were said still to lead where acid resistance is the principal requirement and where low opacity is no drawback. Another article⁴ discussed the improved physical properties of titanium enamels.

STOCKS

Inventories of ilmenite rose 17 percent in 1948 and those of rutile fell 34 percent. Totals for each closely approximated 1 year's needs at the consumption rates maintained in 1948.

Stocks of titanium concentrates in the United States at end of year, 1947-48, in short tons

Stocks	1947				1948			
	Ilmenite		Rutile		Ilmenite		Rutile	
	Gross weight	Estimated TiO ₂ content	Gross weight	Estimated TiO ₂ content	Gross weight	Estimated TiO ₂ content	Gross weight	Estimated TiO ₂ content
Mine.....	1,706	776	3,953	3,687	3,983	1,800	1,500	1,390
Distributors ¹	5,684	3,126	8,642	8,123	4,499	1,809	4,218	3,980
Consumers.....	440,052	229,128	1,342	1,232	522,077	260,559	3,493	3,255
Total stocks....	453,442	233,030	13,037	13,042	530,559	254,168	9,211	8,640

¹ Includes ilmenite and rutile content of mixed zirconium-titanium concentrates.

² A large quantity previously counted as stocks was written off company books in 1947.

PRICES

Quotations in E&MJ Metal and Mineral Markets covering ilmenite were virtually unchanged throughout the year. A slight downward

³ Chemical Industries, *Titanium on Top*, Vol. 63, No. 5, November 1948, pp. 770-771.

⁴ King, Burnham W., *Titanium Enamels*, Steel, vol. 122, No. 26, June 21, 1948, pp. 108, 111, 128, and 129.

revision coincided with a drop in content from a range of 57-60 percent TiO₂ concentrations for 57-60 percent TiO₂ concentration Atlantic seaboard, according to grade when the year began; beginning January content specified was dropped to 56 percent reported as \$18-\$19; and from September with no change in grade indicated. Titanium as nominal. Nominal quotations for pound for concentrate guaranteed minimum number of years until December 1949 was reported.

At the beginning of the year, Steel Zone, contract, ton lots at \$1.35 and of contained Ti for 20 to 25 percent, C 0.10 percent, the last three all maximum \$1.23 and \$1.25, respectively, for ton cent Ti, with the following maximum and C 0.10 percent. For the Central for 20-25 percent Ti grade and 2.1 Western, 13.5 cents for 20-25 percent For high-carbon ferrotitanium, 15-20 ton, f. o. b. Niagara Falls, N. Y., free of Mississippi river and north of Baltimore C, the quotation was \$142.50; 3-5 percent held until October 4 when the for the remainder of the year as follows.

Ferrotitanium, Low-Carbon: (Ti 20-25 percent maximum, C 0.10 percent maximum per pound of contained Ti; less ton \$1.45 maximum, Si 4 percent maximum, C 0.10 less ton \$1.35, f. o. b. Niagara Falls, N. Y., add 5c.

Ferrotitanium, High-Carbon: (Ti 15-18 percent maximum, C 0.10 percent maximum, Si 4 percent maximum, C 0.10 less ton \$1.35, f. o. b. Niagara Falls, N. Y., add 5c.

Ferrotitanium, Medium-Carbon: (Ti 17-21 percent maximum, C 0.10 percent maximum, Si 4 percent maximum, C 0.10 less ton \$1.35, f. o. b. Niagara Falls, N. Y., add 5c.

Titanium metal, 96-98 percent, was at the beginning of the year, dropping which level it continued for the remainder of the year. Pont de Nemours' production was available in sponge metal and in ingots of 10 and 25 lb. Manufactured titanium dioxide (a and rutile) nonchalking, in bags, carried by the Oil, Paint and Drug Reporter at 17 cents respectively, when the year began. The range of 17½-18 cents in midyear, continued in September, when they were established at 20 cents.

resistant and plain grades were quoted at 20-21½; they were then at 20-21½ of the range, where they continued for the remainder of the year.

FOREIGN TRADE¹

Imports.—Receipts of ilmenite were only 80 percent of the peak quantity imported in 1947 but were smaller only than that year and 1939, approximating the total for 1946. India continued to be by far the chief source of imported concentrates, supplying 76 percent of the total compared with 87 percent in 1947. Norway continued to ship increasing quantities to the United States, the total for 1948 being 37 percent above that in 1947; Norway supplied 17 percent of total imports. A noteworthy gain was made in receipts of ilmenite from Brazil, and British Malaya appeared in the import declaration as a supplier for the first time. Australia was the only country to ship rutile of the United States in 1948. Receipts dropped, owing to discontinuation of entries of mixed zircon-rutile-ilmenite concentrates from that country. Imports of ferrotitanium for consumption, all from the United Kingdom, were 28 short tons.

Titanium concentrates¹ imported for consumption in the United States, 1944-48, by countries, in short tons

(U. S. Department of Commerce)

Country of origin	1944	1945	1946	1947	1948
ILMENITE					
Australia ¹	79	1,753	—	¹ 1,659	(²)
Brazil.....	5,511	10,508	2	1	8,708
British Malaya.....	—	—	—	—	3,335
Canada.....	32,580	6,987	1,250	7,122	4,519
Ceylon.....	4,648	—	—	—	—
India.....	62,066	179,693	218,623	262,603	184,309
Norway.....	—	9,895	21,077	30,026	41,248
Total as reported.....	104,884	208,836	240,952	301,311	242,119
Australia: In "zirconium ore" ³	4,004	¹ 1,236	1,388	—	—
Grand total.....	108,888	210,072	242,340	301,311	242,119
Value of "as reported".....	\$596,034	\$1,217,330	\$1,440,112	\$1,791,020	\$1,768,838
RUTILE					
Australia ¹	1,806	3,070	4,377	7,460	8,771
Brazil.....	1,609	234	31	—	—
Cameroun (French) ⁴	—	—	—	3	—
India.....	134	—	—	113	—
Norway.....	—	—	—	—	(⁵)
Total as reported.....	3,009	3,304	4,408	7,576	8,771
Australia: In "zirconium ore" ³	6,320	7,208	1,456	¹ 5,061	—
In "ilmenite".....	—	—	—	—	—
Grand total.....	10,019	10,602	5,864	12,637	8,771
Value of "as reported".....	\$272,283	\$98,170	\$213,795	\$468,810	\$588,713

¹ Classified as "ore" by the U. S. Department of Commerce.

² Most of the imports of titanium from Australia in 1944-47 were in mixed zircon-rutile-ilmenite concentrates. Totals of mixed concentrates are derived by addition of the U. S. Department of Commerce figures for imports of ilmenite, rutile, and "zirconium ore" from Australia. These totals are apportioned by the Bureau of Mines (on the basis of surveys of importers) into the 3 component minerals. The excess quantities of ilmenite and rutile over the quantities reported by the U. S. Department of Commerce in those specific categories are entered as "In 'zirconium ore'."

³ Most of the ilmenite, rutile, and zircon from Australia in 1947 was imported in the form of zircon-rutile or zircon-rutile-ilmenite mixed concentrates. These concentrates (including separated concentrates of a single mineral) totaled 36,074 short tons, of which 1,659 were ilmenite, 12,521 rutile, and 21,894 zircon. For statistical convenience, it can be assumed that 5,061 tons of the material reported by the Department of Commerce as ilmenite was actually rutile; the value of this 5,061 tons of rutile, however, is inseparable from the ilmenite as reported.

⁴ Less than 1 ton.

⁵ Includes 308 tons not recovered from mixed concentrates.

⁶ Includes quantities reported by the U. S. Department of Commerce as originating in French Equatorial Africa, from which no rutile production has been recorded.

⁷ Figures on imports and exports compiled by M. D. Price, of the Bureau of Mines, from records of the U. S. Department of Commerce.

Exports.—Of the concentrates exported, 474 to Netherlands, 141 to Belgium, 19,771 to South Africa. Of the pigments, 19,771 to Netherlands, 1,005 to Belgium, 848 to Mexico. Virtually all of the ferro-titanium products were exported to Canada. Total titanium products, \$7,400,000; tetrachloride and other compounds separately and are not included in this total.

Exports of titanium products from the United States

(U. S. Department of Commerce)

Year	Concentrates		Ferro-alloys	
	Short tons	Value	Short tons	Value
1944.....	291	\$51,828	¹ 793	¹ \$127,111
1945.....	609	121,951	744	122,881
1946.....	1,385	200,800	550	83,771
1947.....	1,266	192,703	509	80,561
1948.....	1,454	187,225	480	82,871

¹ Includes metal and nonferrous alloys.

² Beginning Jan. 1, 1946, not separately classified.

TECHNOLOGY

Many reports on titanium technology have appeared in the past year.

The interest of the Department of the Interior as a structural material led to a report sponsored by the Office of Naval Research, Washington, D. C. The papers submitted were entitled "Titanium" and included the following:

The Bureau of Aeronautics' Titanium Program, Materials Branch, Bureau of Aeronautics, Naval Air Station, Dayton, Ohio.

The Program of the Air Materiel Command, Wright-Patterson Air Force Base, Dayton, Ohio.

The Titanium Program of Army Ordnance, Aberdeen Proving Ground, Maryland.

Production of Titanium Powder at Boulder City, Nevada, Bureau of Mines, Boulder City, Nevada.

Fabrication of Titanium and Investigations of Titanium Properties, Bureau of Mines Laboratories, by J. R. Long, C. E. Johnson, and J. E. Johnson.

Physical and Mechanical Properties of Commercial Titanium, by J. P. Catlin, and E. L. Wemple, Remington-Union Carbide Corp., Yonkers, N. Y.

Production and Properties of Iodide-Titanium, by F. B. Williams, U. S. Naval Engineering Experiment Station, Groton, Conn.

Properties of Iodide-Type Titanium, by F. B. Williams, U. S. Naval Engineering Experiment Station, Groton, Conn.

Induction Melting of Titanium Metal in Graphite Crucibles, by E. I. DuPont de Nemours & Co., Electrochemical Department, Newark, N. J.

The Production and Arc Melting of Titanium, by J. E. Johnson, Battelle Memorial Institute, Columbus, Ohio.

Some Preliminary Tests to Determine Applicability of Titanium in Naval Engineering, by F. B. Williams, U. S. Naval Engineering Experiment Station, Groton, Conn.

Some Preliminary Data on Alloys of Titanium, by L. S. Busch, and R. H. Freyer, P. R. Mallory & Co., St. Louis, Mo.

Titanium-Base Alloys, by Howard C. Cross, Jr., and J. E. Johnson, Battelle Memorial Institute, Columbus, Ohio.

Some Aspects of the Metallurgy of Titanium Alloys, by P. H. Brace, Westinghouse Research Laboratories.

The Titanium-Base Alloys Program of the Naval Research Laboratory, by E. J. Chapin, Metallurgy Division, Naval Research Laboratory.

First Progress Report on Titanium-Carbon and Titanium-Nitrogen phase Diagrams, by J. P. Nielsen, College of Engineering, New York University.

Long's paper summarized two recently completed reports, subsequently published,⁶ and concerned the fabrication of titanium and the studies of titanium-rich alloys being conducted in the laboratories of the Bureau of Mines. Titanium is active chemically and at high temperatures reacts readily with the atmosphere, making it extremely difficult to produce a pure metal by melting and casting, as with most other metals. However, the Bureau developed a process in which titanium powder can be heated to elevated temperatures while sealed in ductile, gastight containers. Hot-rolling the complete assembly produces a solid, nonporous metal for working into construction members, machinery parts, and other materials. As a byproduct of research on pure metallic titanium, Bureau metallurgists also are investigating the possibilities of titanium alloys for engineering purposes, as pure metals in general show relatively large improvements in properties when alloyed with other metals. The titanium-nickel series is the first of several alloys to be tested in Bureau laboratories. The report describes experiments on alloys containing up to 40 percent nickel.

The article by Bradford and others stated that Remington's program has progressed to the point where 20- to 25-pound ingots are being cast and small quantities of narrow sheet and round rod are being produced. Most of the company's effort was said to be devoted to research on titanium-rich alloys. Preliminary work indicated that the machinability of titanium is similar to that of austenitic stainless steel. The General Electric Co. River Works at West Lynn, Mass., and several other companies were said to be conducting preliminary welding experiments with Remington titanium. The experiments indicate that titanium can be readily spot-welded, seam-welded, and inert-arc-welded to other pieces of titanium. Titanium's sea-water and marine atmospheric corrosion resistance were said to be truly outstanding, being better than austenitic stainless, Monel, and the cupronickel alloys, and as good as the best-known materials—platinum and Hastelloy C.

In his paper, Gonser says that interest in the production of titanium by the iodide process is broader than merely the production of a relatively pure metal as a base for investigations, almost regardless of cost. It is a method for making a high-quality metal in a compact form, which can be processed directly without smelting or without compacting and sintering into ingots by powder metallurgy. Essentially, he says, the process depends upon the formation of a volatile iodide by reacting crude titanium with iodine in the absence of any other reactive gas, then depositing the titanium on a hot filament by thermal decomposition of the iodide. This action is cyclic, as the gaseous product of decomposition reacts with more crude metal;

⁶ Long, J. R., Hayes, E. T., Root, D. C., and Armantrout, C. E., A Tentative Titanium-Nickel Diagram: Bureau of Mines Rept. of Investigations 4403, 1949, 13 pp.
Long, James R., and Hayes, Earl T., Sheath Working of Metal Powders: Bureau of Mines Rept. of Investigations 4404, 1949, 13 pp.

so the action in its simplest form is refining. At present iodide titanium is still on a large scale produced by this method, Gonser states, for alloying and for studies of fundamental properties.

E&MJ Metal and Mineral Markets of September 1948, the Northern Miner as stating that Dominion producing a few pounds of titanium metal from plant production, using a process said to be in practice, points to a price of around \$1.00 per pound. The Canadian company was developed by D. W. Rostrom.

An article⁷ recently published discussed the production of titanium in Australia. It commented on the large quantities of purified titanium tetrachloride with respect to on a small scale and reasonably pure metal. The process, either cold or at 500° to 600° C., has been in process, it is stated, could easily be modified to produce alloys directly, for example, alloys of titanium with silicon, and tantalum.

WORLD REVIEW

Available data on world production of titanium for the years are shown in the accompanying table. Data are given in certain important producing and consuming countries in world table.

World production of titanium concentrates (ilmenite and rutile) in metric tons, 1941-1943
(Compiled by B. B. Mitchell)

Country	1941	1942	1943
ILMENITE			
Australia:			
New South Wales	3,521	3,651	3,815
Queensland	258	937	1,655
Tasmania	4,471		
Brazil (exports)	11,477	0,100	02,992
Canada	2	601	
Egypt	131,111	49,977	38,396
India	44		
Malayan Union	61,086	60,713	66,191
Norway	788		121
Portugal	1,000	4,840	730
Senegal	71	85	178
Spain	21,135	70,042	184,657
United States			
Total ilmenite	234,974	200,036	358,735
RUTILE			
Australia:			
New South Wales	3,540	4,496	4,828
Queensland	267	1,007	1,902
Brazil (exports)	2,369	4,615	4,567
Cameroon (French)	1,800	2,400	2,736
India	1,501	2,205	2,396
Norway	172	77	116
United States	2,639	2,402	3,617
Total rutile	12,887	17,292	20,151

¹ Data not available.

² Includes 26 tons of garnet-ilmenite.

³ January to September, inclusive.

⁴ Exports.

⁵ Approximately 20 per cent.

⁷ Worner, H. W., Titanium and Zirconium, New Metals in A. Min. Rev. (Melbourne), vol. 40, No. 7, Apr. 10, 1948, pp. 254-262.

AUSTRALIA

Details covering heavy mineral production and other data were made available⁸ in the latter part of the year. The most extensive known deposits of black sands were said to occur along the coast near the border of New South Wales and Queensland, largely between Southport, 17 miles north of the border, and Ballina, 50 miles below the border. (See fig. 1.) Information on reserves is fragmentary, but

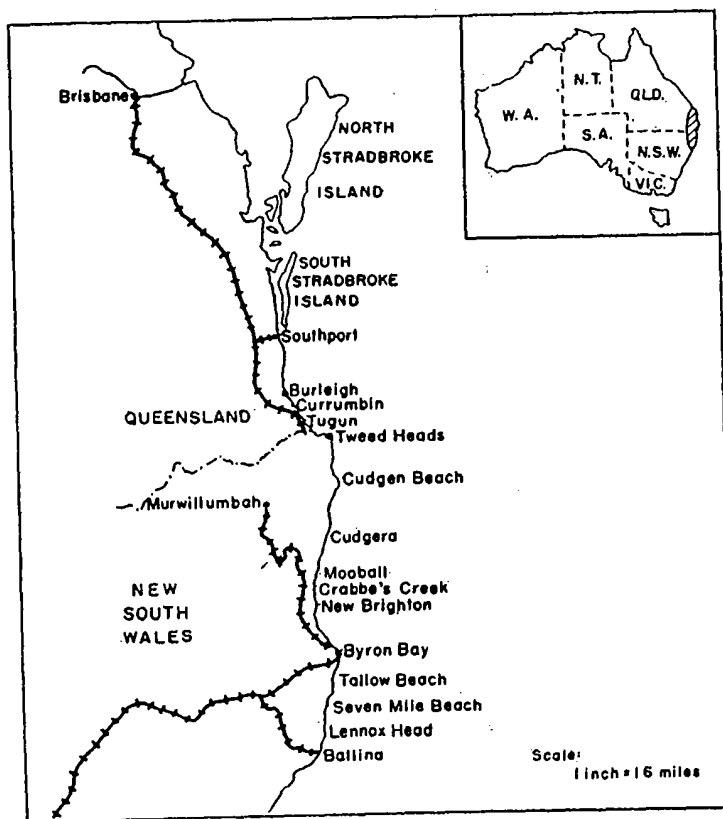


FIGURE 1.—Map showing location of heavy mineral deposits in Northern New South Wales and Southern Queensland.

investigations of all deposits are in progress in connection with the question of the probable amount of monazite available. In the areas close to the beach along the New South Wales-Queensland coast, now being worked, it has been estimated that reserves of high-grade sands are sufficient to last only 10 to 20 years at the current rate of production. Much larger unworked deposits, however, are said to occur in

⁸ Lamm, Donald W., *Heavy Minerals of the Australian Beach Sands*; Consular Rept. 86, American Embassy, Canberra, Australia, Sept. 9, 1948, 17 pp.

the sand dunes behind the present beach Bay, New Brighton—Cudgera, Cudgen, areas. The report states that competent "very large" reserves of sands on the east Island. The average mineral content is workable by methods now being used in

Production figures are given in the Domestic demand for rutile and zircon in markets are necessary to keep production from refraining from expanding production to accumulation of cumbersome surpluses.

In the fiscal years 1945-46 and 1946-47 and 11,090 long tons, respectively, and 0 respectively. The United States was the percent and the United Kingdom 21 and the rutile shipped from the country.

The ilmenite produced on the east coast content to be usable for pigment purposes ilmenite stock piles are said to have accumulated.

In earlier years Australian rutile, ilmenite shipped from the country chiefly in the form of separation in the importing country.

monazite content of the concentrates has, however, made exportation of monazite possible.

Seven firms are actively engaged in cooperation for zircon and rutile; another company temporarily, and two others were planning to join on these companies, given in the report.

Mineral Deposits Syndicate.—Deposits in the area and plant at Southport, Queensland, of mixed concentrates is 600 long tons. The overburden with a bulldozer and selective trucks, the overburden being replaced. The plant by the use of Wilfley tables, draining, magnetic separators are used to eliminate electrostatic separation of the zircon-rutile netic separator. Products are zircon and 95-percent purity, respectively.

Associated Minerals.—Deposits in the area and plant at Southport. Average monazite tons. Mining methods same as foregoing by Wilfley and curvilinear tables, rotary and electrostatic separation of the zircon cleaning of each product by both electrostatic methods. Products are zircon (93-percent) concentrates.

Rutile Sands Pty.—Deposits on the Tweed plant at Currumbin, Queensland. Average 650 long tons. Mining methods same as foregoing. The sands are treated by Wilfley tables followed by electrostatic and electromagnetic concentrates of 90 percent and rutile of 96

Tweed Rutile Syndicate.—Deposits at Cudgen and the adjacent beach area and plant at Cudgen, N. S. W. Monthly output is 500 long tons. The sands are mined by stripping the overburden with horse-drawn scoops, then loading the black sands on motor trucks by use of a small Diesel shovel. The sands are treated by the use of Wilfley tables, then moved by conveyor to the drier and separated and cleaned by electrostatic and electromagnetic methods. Products are zircon and rutile concentrates of 95- and 96-percent purity, respectively.

Titanium Alloy Manufacturing Co., Ltd.—Deposits and plant the same as Tweed. Average monthly production is 900 long tons. The overburden is removed by power scoops, and the heavy minerals are then piled, and loaded by use of a small drag scraper into 2-foot-gage railway trucks drawn by a Diesel locomotive. The sands are treated by using Wilfley tables, draining, rotary drier, then electrostatic treatment (the company has six units). The ilmenite is removed by a magnetic separator. Products are zircon and rutile concentrates of 98- and 94-percent purity, respectively.

Metals Recoveries, Ltd.—Deposits in the area between Cudgera and New Brighton and plant at Crabbe's Creek and Mooball Landing, N. S. W. Approximate monthly production is 250 long tons. The overburden is removed by horse-drawn scoops, and there is selective hand loading of the black sands into trucks. The sands are treated by the use of Wilfley and curvilinear tables at Crabbe's Creek and carted to Mooball where they are dried, passed through a electromagnetic separator, and through an electrostatic separator. Products are zircon and rutile concentrates of 97-percent purity each.

Zircon Rutile, Ltd.—Deposits at Seven Mile and Tallow Beach, Byron Bay, and plant at Byron Bay. Largest of the operating firms with an average monthly output of 1,000 long tons. Mining by removing overburden with bulldozers and stacking the heavy mineral sands, then loading on trucks by an overloader. A dragline loader is also used. The Wilfley tables are at the beach, and the concentrates are carted to the main plant at Byron Bay. The zircon is removed by flotation, the tailings, being passed over cleaner curvilinear tables then through the drier. The ilmenite and other slightly magnetic minerals are removed magnetically, and the zircon concentrate is dried and cleaned magnetically. The zircon concentrate is graded at 99.5 percent and the rutile at 96-percent pure.

Swansea Minerals.—Deposits and plant at Swansea Beach, N. S. W. When firm was producing, average monthly output was 300 long tons, but operations closed temporarily at end of June 1948. The black sands were hand-loaded into trucks and only Wilfley tables used in treating them. The firm marketed a mixed concentrate consisting of 44 percent zircon, 41 percent ilmenite, 10 percent rutile, and 5 percent other heavy minerals.

Alluvial Gold, Ltd.—Leases covering about 590 acres in the Murwillumbah district, N. S. W. Preliminary borings indicate that the area contains 130,000 tons of rutile and 250,000 tons of zircon ore.

Zinc Corp.—Large mining firm investigating deposits on North Stradbroke Island, for which it has important lease holdings. Leases apparently taken in the name of Australian Mining & Smelting Co., Ltd., and later transferred to the Titanium & Zirconium Industries

Pty., Ltd., which is doing preliminary subsidiaries of the Zinc Corp.

James Scott-Moffatt.—He has applied for a 80-acre area on South Stradbroke Island. Plans to concentrate heavy minerals on Brisbane to be separated.

Rare Metals Pty., Ltd.—Had just commenced commercial scale when report was prepared. 40 miles east of Albany, Western Australia. 100 tons of sand sent to England had 98 percent. Concentrating plant will be planned soon to send 10,000 long tons to England. This deposit is virtually free of chromite (Australia's ilmenite) and is thus a source of zircon and rutile will also be marketed.

British Titan Products.—A subsidiary of British Titan Products. No information available.

CANADA

Announcement was made during the year 1948 of a new titanium-iron ore field in the Lower Romaine River area, in Saginaw, Quebec. The work has been carried out jointly by the New Jersey Zinc Co. According to the company, 125,000,000 tons of high-grade, easily mined ore has been outlined by diamond drilling. The discovery of the deposit to J. A. Dr. Retty, who carried out in 1941 the first exploration in the Lower Romaine River area, in Saginaw, Quebec. Dr. Retty called attention to the masses of anorthosite rocks, some of which were indicated that ore bodies of considerable size were developed.

The Quebec Iron & Titanium Corp.—operated by New Jersey Zinc—operates the property, according to the holders of the Kennecott Copper Corp. will be required to transport the ores to Havre St. Pierre, and grading for 4½ miles completed early in 1949. From Havre St. Pierre, the ore will be transported up the St. Lawrence about 600 miles to the operation will be conducted utilizing the heavy machinery in that area. Production on a small scale is expected in 1950, and the company hopes to be in full operation by the end of 1951. An over-all estimate of about two-thirds in the Sorel area, is expected. The operation to the initial capacity and research an electric smelting method for

*Northern Miner, New Titanium-Iron Ore Fields Add Impetus to Canadian Titanium Industry, 1948, pp. 1, 8-9.

chantable iron and high-grade titanium oxide slag was developed. In speaking of the market for their product, Kennecott stated:

At the beginning of operations the principal demand for the titanium slag will be for conversion into titanium oxide for use in the paint, white rubber, paper and ceramic industries. Eventually, however, there should be a substantial market for the slag to process into titanium metal, which, because of its strength, corrosion resistance and relatively light weight, should be superior to other metals for many purposes. As research is currently being carried on by many organizations to find a low-cost process for producing the metal, it is quite possible that developments in this direction will be realized within a reasonable length of time.

According to the Northern Miner of January 20, 1949, plans cover an initial 1,500-ton unit, but the plant is laid out to accommodate four such units. The annual treatment of 550,000 tons of ore is expected to yield 175,000 tons of high-grade iron and 250,000 tons of TiO_2 slag.

OTHER COUNTRIES

Czechoslovakia.—Production of titanium oxide at Aussig was discussed in a recent report.¹⁰ The data were given entirely from memory. The plant was said to have had a capacity of 600 to 800 metric tons of titanium oxide before the war. Planned extensions to 1,200–1,500 tons were not completed. Supplies of ilmenite had come from Travancore, Portugal, and Norway and just before the war were largely from Malaya. Norwegian ilmenite was used solely during the war. Another report¹¹ stated that a deposit of ilmenite of excellent quality had been located near Pilsen.

United Kingdom.—The British Titan Products Co., Ltd., which has operated a titanium pigments plant at Bellingham since 1934, planned¹² to complete a new plant at Grimsby before the end of 1948. Production was expected to begin early in 1949 and to expand to 10,000 tons of rutile-grade titanium oxide pigment annually. The Grimsby works will have its own sulfuric acid plant, which is expected to produce 110 tons of sulfuric acid a day and is said to be the largest single contact unit in the country. Imports of titanium ores into the United Kingdom totaled 57,493 long tons in 1948 compared with 71,250 tons in 1947.

¹⁰ Richmond, J. T. (Interrogation of Walter Neumann, Nov. 17, 1947), Production of Titanium Oxide at Aussig: British Intelligence Objectives Subcommittee Final Rept. 1410, 1947, 4 pp.

¹¹ Chemical Engineering, vol. 65, No. 10, October 1948, p. 226.

¹² Chemical Age (London), A Triumph for Engineers: Vol. 69, No. 1516, July 31, 1948, pp. 157–159.

Tungst

By HUBERT W.

GENERAL SUMMARY

GREATLY expanded domestic production level of consumption, reduction in prices were features of the tungsten market.

Despite a 24-percent reduction in total output and shipments of tungsten concentrates (percent WO_3 basis) were 4,210 and 4,148, increases of 32 and 29 percent over 1947. Nevada as the premier tungsten-producing State. Molybdenum Co. began commercial production of tungsten concentrate as a byproduct of molybdenum production in Lake County, Colo., in May 1948.

Salient statistics of tungsten ores and concentrates in pounds of contained tungsten

Year	Production	Shipments from mines	Imports for consumption
1944.....	9,764,647	9,788,637	18,396,277
1945.....	5,388,639	5,260,818	4,773,861
1946.....	4,671,042	4,042,282	6,809,438
1947.....	3,026,470	2,944,622	6,018,005
1948.....	4,006,741	3,811,639	7,543,101

¹ Revised figure.

Imports of tungsten ores and concentrates into the United States were also larger in 1948; (percent WO_3 basis), an increase of 32 percent over 1947. Imports were chiefly China, supplied 68 percent of the total. Imports were 28 percent smaller in 1948 than in 1947. 1,792 tons (60 percent WO_3 basis) were imported for the United States Government.

Consumption of tungsten concentrates in the United States was 9,300 short tons in 1947. The quantity of concentrates consumed was 8 percent greater in 1948 than in 1947.