

S.V. 200,202,204,210 (213) 261 C.V.

D.V.

DATE PRINTED: 1/26/82

CG 20 CODE BT-425-D PKG

PROCESSES

APPROVED BY

JUL 13 1982

G2H98

() BT-425-D (F) BBR 11/20/81

(DATE)

(LOT NUMBER)

EST. WT. 2751* LBS.

STANDARD HRS.

TYPED BY: JMH

TIME 3 P.M.

PREPARATION NOTES:

Use #8900 A Lot C-516 only, 325#
N-8510 in drums.

EQUIP MENT	NAME: MONASTRAL BLUE BF	2 PAGES	USE LBS	N-CODE	ACCT LBS
	NOTE: FOR PROCESSING N-8900-A, N-8802-A & N-8510-A; PRESET WATER METER PER CHART FOR WATER ADDITION TO FULL TOTES. USE MODE 3 FOR FULL TOTES & MODE 2 FOR STUMPING TOTES.				
			518-22.6		
SV	1 RUN 2-3' (+/-200G) WATER INTO V-213				
N8900A	2 USE STATION #1 & PUMP IN			8900-A	325
WTC-516	GALS OF WATER				
325#	SEQUENCER STEPS				
	LOT 6 11 16 #100% %				
	C-516 325 25.3 1285				
	TOTAL 325 #100%				
✓ 3	USE STATION #1 & PUMP IN			8802-A	115
	GALS OF WATER				
	SEQUENCER STEPS				
	LOT 6 11 16 #100% %				
✓	502-A 115 13.0 885				
	TOTAL 115 #100%				
4	USE STATION # & PUMP IN			8510-A	2160
	GALS OF WATER				
	SEQUENCER STEPS				
	LOT 6 11 16 #100% %				
	LS030 662 13.8 4800				
	LS023 657 17.4 3976				
	LS031 435 13.6 3200				
	LS003 406 13.5 3007				
	TOTAL #100%				
5	AFTER LAST TOTE PUMPED, RUN IN 100 GALS OF				
6	WATER & PUMP INTO SV TO CLEAN SYSTEM				
	START AGITATOR & STIR 5 MIN				

N32671

EQUIP MENT		PAGE 2 OF 2 CG 20 CODE BT-425-D (F)	USE LBS	N-CODE	PACCT LBS
SV 1 CONT	7 8	RECORD: PH <u>10.3</u> (8.5-10.0) IF NECESSARY ADJ TO PH 8.5-10.0 ASSUME 50% & RECORD PH <u>9.9</u> ASSUME 77%		7-D 27-D	<u>2</u>
313 2	9 10 11 12 13	RUN 24" (355G) WATER INTO V-313 TURN ON AGITATOR & HEAT TO 80-100 DEG F NOTE: VENT ON SOD.DRESINATE TANK OR VAT USED FOR THIS SOL'N SHOULD BE CHECKED FOR DRAFT PRIOR TO DUMPING THE SOD.DRESINATE STIR IN (+/-1 MIN PER BAG) STIR 5 MIN & RECORD: PH <u>10.3</u> (10.0-10.5) STIR AN ADDITIONAL 15 MIN OR LONGER TO DISSOLVE FOR S16	320	530-A	320
304 3	14 15	RUN 10" (122G) WATER INTO V-304 DUMP IN & STIR TO DISSOLVE FOR S17	100	20-A	100
SV 4	16 17 18 19	RUN V-313 THRU 20 MESH SCREEN INTO SV & STIR 5 MIN. RUN IN V-304 IN 5-10 MIN & STIR 15 MIN RECORD: PH <u>10.0</u> (9.0-10.0) FLOOD TO <u>32</u> " & STOP AGITATOR			
		SV 200 202 204 210 213 261 S19 77" 87" 88" 74" 52" 60" GAL 5205 5150 5174 5143 5153 5220			
		START FIN OPTR			
		<u>11:00 Am</u> <u>5:00 Am</u> <u>201</u>			