

CUSTOMER: THE LUMMUS COMPANY
CUSTOMER PURCHASE ORDER NUMBER: G399-424
SERVICE: AL PREHETER

TUBE SURFACE PER EXCHANGER: 5202 SQUARE FEET EXTERNAL
BOLT HOLES TO STRADDLE NORMAL CENTER LINES UNLESS OTHERWISE NOTED
PROTECT FLANGE FACES FOR SHIPMENT & PLUG ALL THREADED OPENINGS
RADIOGRAPH: SPOT PER PARAGRAPH UW-52 ASME CODE SECTION VIII
INSPECTION: EMPLOYERS COMMERCIAL UNION COMPANIES AND CUSTOMER
SURFACE PREPARATION: NONE
PAINT: NONE

LUMMUS P.O. NO. G399-424 & ITEM NO. 1A-201 SHALL BE PROMINENTLY MARKED WITH PAINT
IN LEGIBLE BLOCK LETTERS ON SIDE OF SHELL



6399-424-201-138

HUNT TOOL COMPANY

HEAT EXCHANGER DIVISION, CORPUS CHRISTI, TEXAS

DIVISION I	ITEM NO. 1A-201	SIZE # 37-288-5464	SHELL SIDE	TUBE SIDE
U	P.O. # 6399-424		75	220
W	MAX. DESIGN PRESSURE PS.I		293	293
	DESIGN TEMPERATURE °F		136	330
	MAX. TEST PRESSURE PS.I			
	MFG. SERIAL NO. 2122	N.B. 2	DATE	WT. 27,500

HUNT TOOL CODE NAME PLATE

NAME # : TYPE 302 STAINLESS STEEL

BRACKET: 3/16" 12 MONEL



NAME & BRACKET

WEIGHT EACH EXCHANGER	DRY: 27,500 #	WET: 40,000 #	BUNDLE ONLY
DESIGN CONDITIONS & SPECIFICATIONS			
DESIGN PRESSURE, PS.I	SHELLSIDE 75	TUBESIDE 220	CODES & STANDARDS
DESIGN TEMPERATURE, °F	293	293	ASME SECTION VIII PRESSURE
HYDRO TEST PRESS., PS.I	136	330	VESSELS DIVISION 1 STAMP YES
			TEMA CLASS 'B'
CORROSION ALLOW., IN.	NONE	NONE	CUSTOMER SPECIFICATIONS
NUMBER OF PASSES	DIVIDED	S/K (G)	LUMMUS SPEC. 1101 REV. 60-101 REV. 5; DWG. NOS. 6-7508 (1/20/75) 201, 6-7508 (2/20/75) 201, 6-7508 (3/20/75) 201, 6-7508 (4/20/75) 201, 6-7508 (5/20/75) 201, 6-7508 (6/20/75) 201, 6-7508 (7/20/75) 201, 6-7508 (8/20/75) 201, 6-7508 (9/20/75) 201, 6-7508 (10/20/75) 201, 6-7508 (11/20/75) 201, 6-7508 (12/20/75) 201, 6-7508 (13/20/75) 201, 6-7508 (14/20/75) 201, 6-7508 (15/20/75) 201, 6-7508 (16/20/75) 201, 6-7508 (17/20/75) 201, 6-7508 (18/20/75) 201, 6-7508 (19/20/75) 201, 6-7508 (20/20/75) 201, 6-7508 (21/20/75) 201, 6-7508 (22/20/75) 201, 6-7508 (23/20/75) 201, 6-7508 (24/20/75) 201, 6-7508 (25/20/75) 201, 6-7508 (26/20/75) 201, 6-7508 (27/20/75) 201, 6-7508 (28/20/75) 201, 6-7508 (29/20/75) 201, 6-7508 (30/20/75) 201, 6-7508 (31/20/75) 201, 6-7508 (32/20/75) 201, 6-7508 (33/20/75) 201, 6-7508 (34/20/75) 201, 6-7508 (35/20/75) 201, 6-7508 (36/20/75) 201, 6-7508 (37/20/75) 201, 6-7508 (38/20/75) 201, 6-7508 (39/20/75) 201, 6-7508 (40/20/75) 201, 6-7508 (41/20/75) 201, 6-7508 (42/20/75) 201, 6-7508 (43/20/75) 201, 6-7508 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