

PROCESSES APPROVED BY
()BT-425-D (F) BBK 11/20/81

JUN 2 1982 F2J56
(DATE) (LOT NUMBER)

EST. WT. 2751* LBS.

TYPED BY: JMH
STANDARD HRS. _____

TIME 2. M

PREPARATION NOTES:

EQUIP MENT	NAME: MONASTRAL BLUE BF	2 PAGES	USE LBS	N-CODE	ACCT LBS
	NOTE: FOR PROCESSING N-8900-A, N-8802-A & N-8510-A; PRESET WATER METER PER CHART FOR WATER ADDITION TO FULL TOTES. USE MODE 3 FOR FULL TOTES & MODE 2 FOR STUMPING TOTES.				
SV 1	1 RUN 2-3" (+/-200G) WATER INTO V-213				
	2 USE STATION # 3 & PUMP IN				
	GALS OF WATER				
	SEQUENCER STEPS				
	LOT	6	11	16	#100%
	204A		Stamp		%
	2-517				

EQUIP MENT		PAGE 2 OF 2 CG 20 CODE BT-425-D (F)	USE LBS	N-CODE	ACCT LBS
SV →	7	RECORD: PH <u>10.0</u> (8.5-10.0)			
1	8	IF NECESSARY, ADJ TO PH 8.5-10.0 ASSUME 50%		7-D	
CONT		& RECORD PH _____ ASSUME 77%		27-D	

313	9	RUN 24" (355G) WATER INTO V-313			
2	10	TURN ON AGITATOR & HEAT TO 80-100 DEG F			
		NOTE: VENT ON SOD.DRESINATE TANK OR VAT			
		USED FOR THIS SOL'N SHOULD BE CHECKED FOR			
		DRAFT PRIOR TO DUMPING THE SOD.DRESINATE			
	11	SIFT IN (+/-1 MIN PER BAG)	320	530-A	320
	12	STIR 5 MIN & RECORD: PH <u>10.2</u> (10.0-10.5)			
	13	STIR AN ADDITIONAL 15 MIN OR LONGER TO			
		DISSOLVE FOR S16			

304	14	RUN 10" (122G) WATER INTO V-304			
3	15	DUMP IN & STIR TO DISSOLVE FOR S17	100	20-A	100

SV	16	RUN V-313 THRU 20 MESH SCREEN INTO SV &			
4		STIR 5 MIN.			
	17	RUN IN V-304 IN 5-10 MIN & STIR 15 MIN			
	18	RECORD: PH <u>9.9</u> (9.0-10.0)			
	19	FLOOD TO <u>32"</u> & STOP AGITATOR			

SV	200	202	204	210	213	261
S19	77"	87"	88"	74"	52"	60"
GAL	5205	5150	5174	5143	5153	5220

START	FIN	OPTR
<u>2:10 PM</u>	<u>4:50 PM</u>	<u>114</u>
<u>3:10 PM</u>	<u>4:50 PM</u>	<u>201</u>