PLAINTIFF'S EXHIBIT

MAR-557

nuturn CORPORATION

Internal Memorandum

TO: E. R. Koss

DATE: November 12, 1981

FROM: D. R. Loftis

RE: Bill of Materials
Brake Assembly

Our current BOM's are formated in a way that they are not useful in key areas. I propose that we change the format in such a way that they are compatible with the IBM system, and can be used by Material Control and Manufacturing as issued from Engineering.

Attached is the current 14758 bill and a proposed version that would be used as both a routing and material list. There may be engineering information required on the BOM that I have not included. Please convey your thoughts so that Charlie and I can determine details required to implement and maintain.

D. R. Loftis/jmr

cc: T. P. Conroy
L. L. Green
C. J. Stapp

E. R. KOSS
TECHNICAL SERVICES
NOV 13 1981
NUTURN CORP.

BILL OF MATERIAL SHEET 1 OF 1

TITLE: SEARS ALL-IN-ONE DOMESTIC DISC PART NO 14758

	PART NUMBER	DESCRIPTION	QTY	SS
1		PAINT PLATES		
2	D179-I	INNER PLATE	2	
3	D179-O	OUTER PLATE	2	
4				
5		ASSEMBLE PAD & PLATE		
6	123-7106	INNER & OUTER PAD	4	
7	S6634	EYELET	20	
8				
9		APPLY GASKETS		
10	190-23	INNER GASKET	2	
11	190-24	OUTER GASKET	2	
12				
13		ATTACH CLIPS		
14	4679	INNER CLIP	2	
15	4680	OUTER CLIP	4	
16				
17		PACK		
18	DC136	CALIPER KIT	2	
19	DH124	HARDWARE KIT	2	
20	9911201	INSTRUCTION SHEET	1	
21	990134	INSTRUCTION SHEET	1	
22	515509	SET CARTON	1	
23	516601	MASTER CARTON	1/10	
24		SKID	1/240	

DATE	E.C.O. NO.	LINE	DESCRIPTION OF CHANGE	APP

BRUNING 40-22 27419

SOLD

MAR 004270

BILL OF MATERIAL SHEET 2 OF 2

TITLE: KIT, ALL-IN-ONE DISC BRAKE

PART NO 14758

	PART NUMBER	DESCRIPTION	QTY	SS
1				
2	515-509	CARTON (STAMP 14758)	1	
3				
4				
5		MASTER CARTON 516-601		
6				
7				
8				
9				
10				
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DATE	E.C.O. NO.	LINE	DESCRIPTION OF CHANGE	APP
11-2-81	60-6286		Released.	CJS

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BILL OF MATERIAL SHEET 1 OF 2

TITLE: KIT, ALL-IN-ONE DISC BRAKE PART NO 14758

	PART NUMBER	DESCRIPTION	QTY	SS
1	153-7106-D179	ASSY, INNER PAD & PLATE	2	
2	107-D179	PLATE, INNER	2	
3	G-123	PRIMER, BLACK	AR	
4	123-7106	PAD	2	
5	113-7106	PAD OUTLINE	2	
6	MG-28-FF	MIX	AR	
7	24-5E	EYELET (CH-220) (USM-S6634)	10	
8	4679	CLIP, INNER	2	
9	190-23	GASKET, NOISE SUPPRESSION	2	
10				
11	154-7106-D179	ASSY, OUTER PAD & PLATE	2	
12	108-D179	PLATE, OUTER	2	
13	G-123	PRIMER, BLACK	AR	
14	123-7106	PAD	2	
15	113-7106	PAD OUTLINE	2	
16	MG-28-FF	MIX	AR	
17	24-5E	EYELET (CH-220) (USM-S6634)	10	
18	4680	CLIP, OUTER	4	
19	190-24	GASKET, NOISE SUPPRESSION	2	
20				
21	DC-136	KIT, CALIPER REBUILDING	2	
22	DH-124	KIT, DISC HARDWARE	2	
23	AO-11201			
24	GB-			

RUNING 40-22 27419

DATE	E.C.O. NO.	LINE	DESCRIPTION OF CHANGE	APP
11-2-81	60-6286		Released.	CJS