March 7, 1974
New Formula TEX 973

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX - 973

DESCRIPTION OF PRODUCT - Filler for Ready Mix Topping Compound TEX-977.

FORMULA

Raw Material	Function	RM Spec	Percent	Lbs/Batch
Asbestos SG210	Fiber Filler	13	1.00	80.0
Gendriv 492S	Thickener	223	.50	40.0
Dowicil 75	Fungicide	193	.20	16.0
Asbestos 7RF9	Fiber Filler	9	5.00	400.0
Mica p80-H	Anti-cracking agent	11	4.00	320.0
Land Plaster TEX-25	Filler	-	74.30	5944.0
T. P. Blend Talc	Slip Agent	-	15.00	1200.0
			100.00	8000.0

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32
Specifications:

Maximum	Minimum	Average
62	58	60

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33
Specifications - Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse gritty or undispersed particles.

COLOR - White
Specifications - Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula TEX-977 at least twice a day or with every sixth or seventh batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula No TEX-977.

WNG:vlm

PLAINTIFF'S EXHIBIT
GP-2267

Lehnert 10.3.01-37

SGP 0017599

September 11, 1975
Supersedes Formula TEX-973
Dated 5/27/75

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX - 973

DESCRIPTION OF PRODUCT - Filler for Ready Mix Topping Compound TEX-977.

-/FORMULA

Raw Material	Function	RM Spec	Percent	Lbs/Batch
Vancide	Preservative	126	.025	2.0
Gendriv 492S	Thickener	223	.50	40.0
Dowicil 75	Preservative	193	.175	14.0
-/ Asbestos SG-210	Fiber Filler	13	3.25	260.0
Mica p80-H	Anti-cracking agent	11	7.50	600.0
Land Plaster TEX-25	Filler	—	78.55	6284.0
T. P. Blend Talc	Slip agent	2	10.00	800.0
			100.00	8000.0

WORKING CONSISTENCY Specifications: - Refer to Plant Testing Procedure No. 32.

Maximum	Minimum	Average
62	58	60

WORKING PROPERTIES Specifications: - Refer to Plant Testing Procedure No. 33
Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse, gritty or undispersed particles.

COLOR Specifications: - White
Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula TEX-977 at least twice a day or with every sixth or seventh batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula TEX-977.

-/

-/ denotes change

WNG: gvp

Lehnert 10.3.01-38

SGP 0017602

April 22, 1976
Supersedes Formula TEX-973
Dated 9/11/75

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX - 973

DESCRIPTION OF PRODUCT - Filler for Ready Mix Topping Compound TEX-977.

FORMULA

Raw Material	Function	RM Spec	Percent	Lbs/Batch
Vancide	Preservative	126	.025	2.0
-/ Galactosol 413-W	Thickener		.50	40.0
Dowicil 75	Preservative	193	.175	14.0
Asbestos SG-210	Fiber Filler	13	3.25	260.0
Mica p80-H	Anti-cracking agent	11	7.50	600.0
Land Plaster TEX-25	Filler	—	78.55	6284.0
T. P. Blend Talc	Slip agent	2	10.00	800.0
			100.00	8000.0

WORKING CONSISTENCY Specifications: - Refer to Plant Testing Procedure No. 32.

Maximum	Minimum	Average
62	58	60

WORKING PROPERTIES Specifications: - Refer to Plant Testing Procedure No. 33 Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse, gritty or undispersed particles.

COLOR Specifications: - White
Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula TEX-977 at least twice a day or with every sixth or seventh batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula TEX-977.

-/ denotes change

WNG: gvp

Lehnert 10.3.01-39

SGP 0017603

November 24, 1976
Supersedes Formula TEX-973
Dated: 4/22/76

ACME, TEXAS PLANT FORMULA
READY MIX FILLER TEX-973

DESCRIPTION OF PRODUCT - Filler for Ready Mix Topping Compound TEX-977.

FORMULA

Raw Material	Function	RM Spec	Percent	Lbs/Batch
Galactosol 413-W	Thickener		.50	40.0
-/ Troysan PMA-10 SEP	Preservative		.10	8.0
Asbestos SG-210	Fiber Filler	13	3.25	260.0
Mica p80-H	Anti-cracking agent	11	7.50	600.0
-/ Land Plaster	Filler	-	78.65	6292.0
T.P. Blend Talc	Slip agent	2	10.00	800.0
			100.00	8000.0

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.

Specifications:	Maximum	Minimum	Average
	62	58	60

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.
Specifications: Filler shall be very heavily bodied and possess fair plasticity. It shall be free of any coarse, gritty or undispersed particles.

COLOR - White
Specifications: Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula TEX-977 at least twice a day or with every sixth or seventh batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula TEX-977.

WNG/gvp

-/ denotes change

SGP 0017605

~~April 22,~~ 1976
Supersedes Formula TEX-973
Dated ~~9/11/75~~
4/22/76

ACME, TEXAS, PLANT FORMULA
READY MIX FILLER TEX - 973

DESCRIPTION OF PRODUCT - Filler for Ready Mix Topping Compound TEX-977.

FORMULA

Raw Material	Function	RM Spec	Percent	Lbs/Batch
~~Vancide~~	~~Preservative~~	~~126~~	~~.025~~	~~2.0~~
-/ Galactosol 413-W	Thickener		.50	40.0
~~Dowicil 75~~	~~Preservative~~	~~193~~	~~.175~~	~~14.0~~
Asbestos Sc-210	Fiber Filler	13	3.25	260.0
Mica p80-H	Anti-cracking agent	11	7.50	600.0
Land Plaster TEX-25	Filler	--	~~78.55~~	~~6284.0~~
T. P. Blend Talc	Slip agent	2	10.00	800.0
			100.00	8000.0

WORKING CONSISTENCY Specifications: - Refer to Plant Testing Procedure No. 32.

Maximum	Minimum	Average
62	58	60

WORKING PROPERTIES Specifications: - Refer to Plant Testing Procedure No. 33
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Dried compound shall match color of standard sample.

NOTE: A wet mix of the filler shall be prepared according to Formula TEX-977 at least twice a day or with every sixth or seventh batch of filler manufactured. This prepared mix shall be tested and shall meet all the specifications required of Ready Mix Joint Compound - Formula TEX-977.

-/ denotes change

WNG: gvp

Lehnert 10.3.01-41

SGP 0017604